

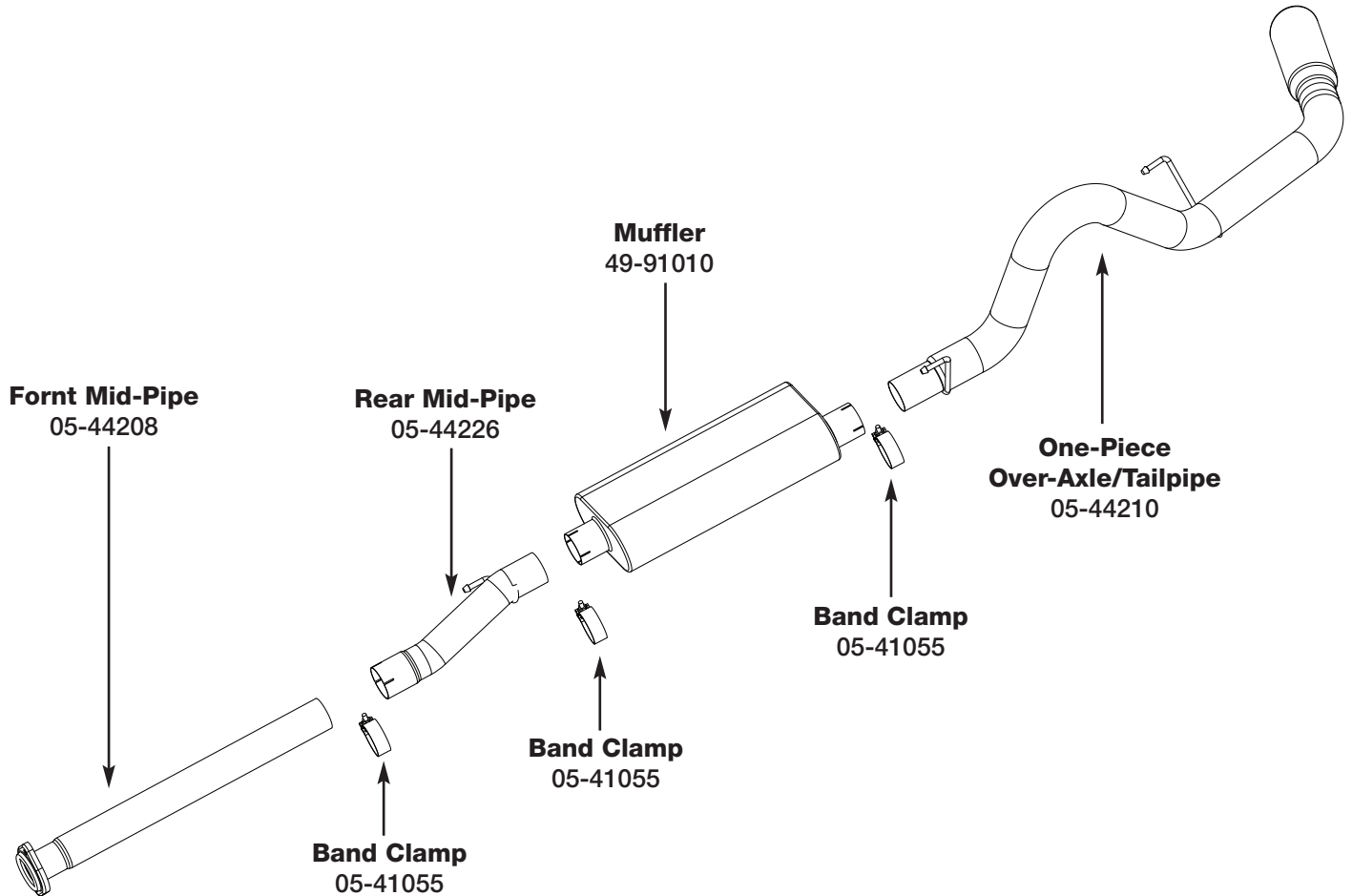


INSTALLATION INSTRUCTIONS

MAKE: FORD
MODEL: F-150
YEAR: 2009
ENGINE: V8-4.6 & 5.4L
WHEELBASE: 132.5", 138.5", 144.5" & 150.5"



3.5" Cat-Back (409SS)
49-43015



Step 1: (Read Instructions prior to installation) Remove your stock exhaust up to the catalytic converter from the rear of your truck working your way forward. Take caution not to damage the factory isolation mounts as they will be reused.

It is recommended to not fully tighten the clamps until the entire system has been installed.

Step 2: For faster installation spread the pieces of the exhaust along side of your vehicle according to the diagram shown.

Step 3: Install front mid-pipe using the supplied hardware. Cutting of mid-pipe is required if your wheelbase is 144.5" cut 6", for 138.5" cut 12", for 132.5" cut 18". If your wheelbase is 150.5" no cutting is required. All cuts are made at the non-flange end of mid-pipe. Test fit mid-pipe prior to any cutting.

Step 4: Slip band clamp over expanded end of the rear mid-pipe prior to installing it on to the front mid-pipe.

Step 5: Now slip band clamps over expanded ends of the muffler and install.

Step 6: Utilizing the factory isolation mounts now install over-axle/tailpipe and tighten all band clamps from front to rear.

Step 7: Your installation is now complete. It is recommended to re-tighten all exhaust components after the first 50-100 miles.

NOTE:

- aFe recommends that the tailpipe be at least 1/2"-1" away from any body panels to avoid heat related body damage. **Tighten and secure.**

Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. aFe recommends professional installation on our products.