



IMPORTANT WARRANTY & INSTALLATION INSTRUCTIONS ATTACHED

*Please Forward All Attached Information to Consumer
Warranty Not Valid Unless Returned to CORSA Exhaust*

We ask that you take a few moments to complete our warranty registration form:

TO ACTIVATE YOUR LIMITED LIFETIME WARRANTY GO TO:

CORSAPERFORMANCE.COM/WARRANTY



For Full-Color Installation Instructions, Please Visit:

CORSAPERFORMANCE.COM and Search by Part Number

Please be sure to review the enclosed instructions prior to beginning the installation process. If you have any questions about the enclosed parts, instructions or encounter a problem during Installation: **CALL CORSA PERFORMANCE TECHNICAL ASSISTANCE AT 800.486.0999**

TRAILBLAZER / ENVOY / BRAVADA

Exhaust Tip Installation

2001 - 2005

Chevrolet TrailBlazer / GMC Envoy / Oldsmobile Bravada

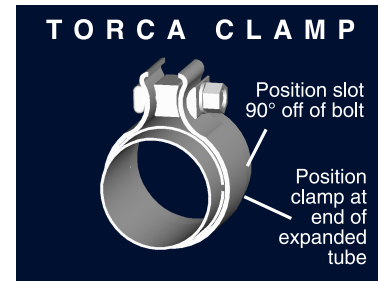


Please be sure to review the attached instructions prior to beginning the installation process. If you have any questions about the enclosed parts, instructions or encounter a problem during installation, call CORSA Performance Technical Assistance at 800.486.0999. Do not attempt to make any modifications to parts as this will void your warranty.

For Technical Assistance, Call (800) 486-0999.

TOOLS NEEDED:

- Safety Glasses
- 15 mm Wrench or Deep Socket
- Torque Wrench
- Tape Measure or Ruler
- Saw or Chain-Style Pipe Cutter
- File
- Bubble or Digital Level
- Silicone Spray or WD40



All TORCA clamps should be tightened using a properly calibrated Torque Wrench. Using an air impact gun will damage the clamp and reduce its ability to effectively seal the joint. It may also cause the joint to separate thereby causing damage to your exhaust system and your vehicle.

C A U T I O N

Prior to installation, be sure your vehicle is parked on a level surface, and the exhaust system is cool. For safety purposes and ease of installation, we urge you to take your vehicle to a qualified service center or muffler installer that employs the use of a lift.

INSTALLATION NOTE: Be sure to apply the anti-seize lubricant that has been provided to all bolts, fasteners and clamps. A pouch with anti-seize lubricant is included with the hardware kit. Apply the supplied anti-seize lubricant to the threads ONLY of all TORCA band clamps. Failure to follow this procedure can cause the nuts to seize on clamps and potentially damage threads. **WARNING:** Be sure to thoroughly clean hands after use. Anti-seize lubricant will tarnish stainless steel parts.

1. The first step is to determine where to mark the tailpipe in order to remove a portion of the factory tailpipe. First, measure 2-1/2" out from the back of the muffler and mark tailpipe. This is your cut mark.

NOTE: Be sure to re-check your measurement before cutting.

2. Using a saw or chain-style pipe cutter, cut off the factory tailpipe at the point marked in step #1. Cut the pipe as straight as possible and remove any remaining burrs with a file.

3. Slide the TORCA clamp over the CORSA Tip Assembly and slide over muffler outlet.

4. Once the Tip Assembly is level and aligned, **tighten the TORCA clamps making sure that they are aligned as shown in the box at the top of this page. TORQUE SETTING: 45 ft.-lbs.**

NOTE: Immediately following the installation of your CORSA exhaust tip assembly, you may experience a trace of smoke after initial start-up. Do NOT be alarmed. The smoke is caused by the burning of a small amount of forming oil residue used in manufacturing process.