



FORCE II SYSTEM #17164

1995 CHEVROLET TAHOE / GMC YUKON
5.7L • V8 ENGINES • 4 DOOR ONLY

8/20/09

Removal:

- 1) Raise the vehicle up on a hoist or rack to working height.
- 2) Using a hacksaw or sawsall, cut the stock tailpipe off at the rear of the muffler. (This step is not mandatory, but makes removal much easier.)
- 3) Separate the two rubber hangers on the tailpipe from their rubber mounts on the vehicle. Remove the tailpipe from under the vehicle.
- 4) Support the muffler with a stand, then separate the wire hanger from the rubber mount in front of the mufflers.
- 5) Remove the two nuts at the catalytic converter flange connection. Remove the muffler and set aside.

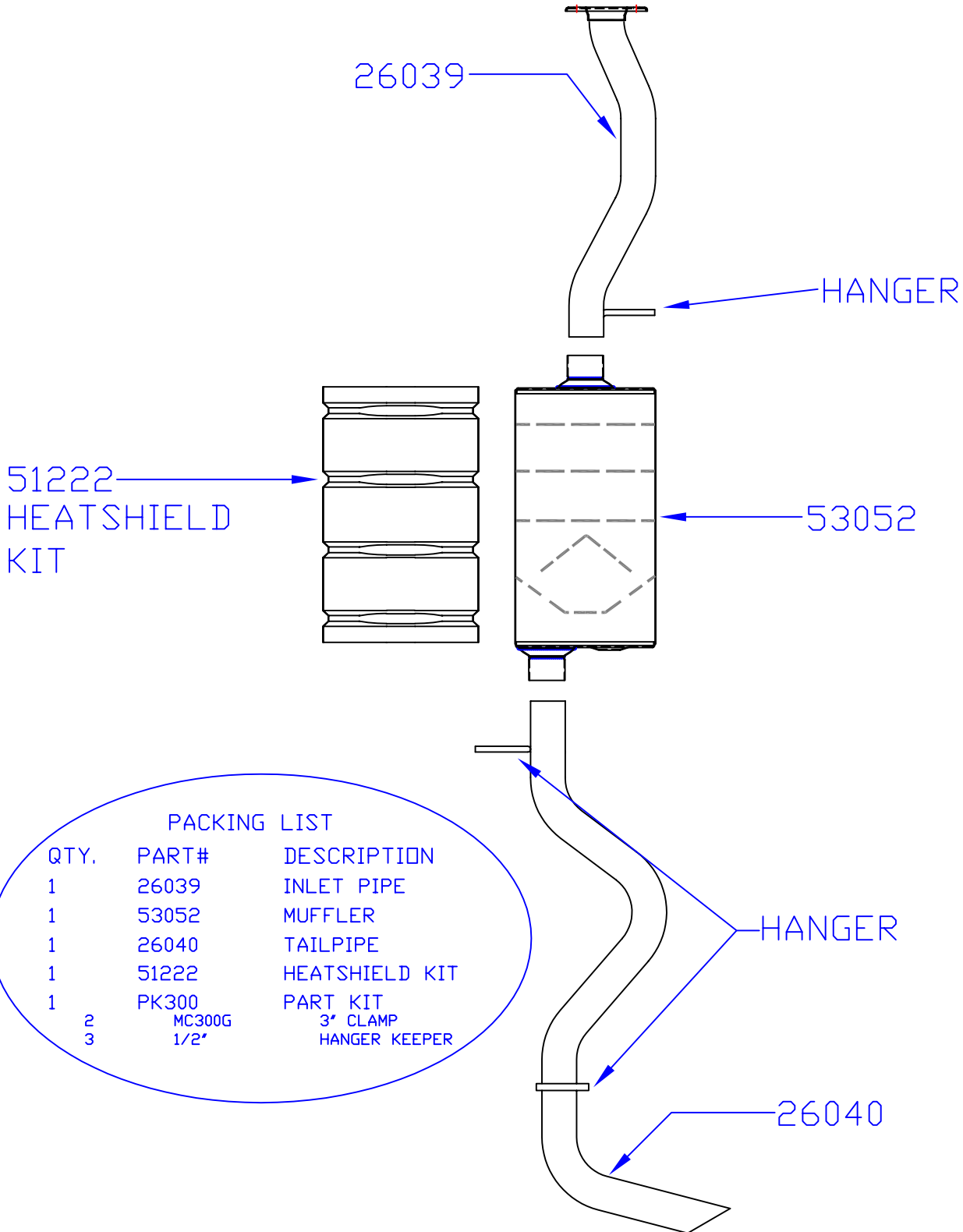
Installation:

- 1) Before installing anything, prep the clamps supplied in the hardware kit by removing the nuts, and applying a thick lubricant such as white grease or anti-seize to the threads.
- 2) Slip pipe **#26039** onto the back of the catalytic converter and install the original nuts back at the flanged connection. Connect the rod hanger on the pipe with the rubber mount on the vehicle.
- 3) Raise muffler **#53052** into position and connect to inlet pipe. Use a stand or box to support the muffler. Install one of the clamps provided and tighten just enough to hold, but still allow for adjustment. (Muffler outlet should be offset toward the driveline of the vehicle.)
- 4) Raise pipe **#26040** into position over the axle and connect with rubber hangers and muffler outlet. Install one of the clamps provided and tighten just enough to hold, but still allow for adjustment.
- 5) Using the four band clamps, fasten the heat shield to the top of the muffler body and tighten securely.
- 6) Adjust the position of muffler and pipes to produce a satisfactory fit and adequate clearance. Keep suspension movement in mind. Tighten all clamps securely.
- 7) For a cleaner appearance and more secure installation, we highly recommend welding all slip-fit connections. If you live in a geographical area that has harsh winters or sees a great deal of precipitation, the use of high temperature paint over the welded areas can help to prevent surface rust and premature corrosion.



Installation diagram for:
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PACKING LIST

QTY.	PART#	DESCRIPTION
1	26039	INLET PIPE
1	53052	MUFFLER
1	26040	TAILPIPE
1	51222	HEATSHIELD KIT
1	PK300	PART KIT
2	MC300G	3" CLAMP
3	1/2"	HANGER KEEPER