



# Installation Instructions

## SYSTEM #817527

1996-2000 Jeep Cherokee  
2.5L L4 & 4.0L V6 Engines

# FORCE II™

## 409S Stainless Steel

02/23/12

1) Raise the vehicle up on a hoist or rack to working height. Spray a penetrating lubricant onto the front clamp bolts as well as the rubber mounts that support the system, this will greatly ease removal.



2) Using a hacksaw or sawsall, cut the stock tailpipe off where it exits the muffler. (This step is not mandatory, but it makes removal a little easier.)



3) Separate the two wire hangers on the tailpipe from the rubber mounts on the vehicle. Remove the tailpipe and set aside.



4) Support the muffler with a stand, and with a 15mm wrench remove the muffler clamp at the catalytic converter to muffler connection. Remove the muffler assembly from under the vehicle.



5) Place the provided 2¼" clamp onto the muffler inlet and place the muffler onto the back of the catalytic converter. Make sure to align the notch in the inlet with the tab on the catalytic converter. Level the muffler and support with a stand. Tighten the clamp enough to hold, but still allow for adjustment.



6) Place a provided 2¼" clamp onto the muffler outlet, then place tailpipe #16753S into position over the rear axle and connect the hangers on the pipe to the rubber mounts on the vehicle. Place the tailpipe into the muffler outlet. Tighten the clamp enough to hold, but still allow adjustment.



7) Adjust the position of all pipes and mufflers to provide a satisfactory fit. Be sure to maintain an adequate clearance around all parts of the system to avoid rattles or damage to heat sensitive components. Once you're happy with the fit, tighten all connections down securely. For a cleaner appearance and more secure installation, we highly recommend welding all slip-fit connections. Place the supplied 7/16" hanger keeper onto the front hanger of the tailpipe; this will prevent the hanger from slipping out of the rubber mount.

### PACKING LIST

<u>Qty</u>	<u>Description</u>	<u>Part#</u>	
1	Muffler Assembly	852462-261	
1	Tailpipe	16753S	
1	Parts Kit	PK623	
	2	2 1/4" Band Clamp	MC225BS
	1	7/16" Hanger Keeper	HW502



Installation diagram for:  
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