



FORCE II™

4099S Stainless Steel

Installation Instructions SYSTEM #817549 2005-2012 CHEVY COLORADO/GMC CANYON 3.7L Engine · Extended Cab / Short Bed

11/30/11

1) Begin by spraying a penetrating lubricant onto the front flange bolts behind the catalytic converter. Also, spray the rubber hangers that support the factory exhaust system. Support the muffler with a stand and then using a hacksaw or sawzall, cut the tailpipe just behind the muffler. Remove the hanger at the front and rear of the tailpipe from the rubber mounts on the vehicle and lower the tailpipe from the vehicle. Cutting the tailpipe is not necessary but makes removal of the stock system easier.



2) Using a 15mm socket, loosen the bolts at the front flange connection behind the catalytic converter.



3) Remove the hanger at the front of the muffler from the rubber mount on the vehicle. Lower the muffler assembly from the vehicle.



4) Connect the flange on inlet pipe **#26359S** to the flange behind the catalytic converter. Use the supplied 3/8" bolts, nuts and washers and tighten enough to hold but still allow for adjustment.



5) Place the clamp of **433HA** over the end of the inlet pipe and connect to the rubber mount on the vehicle. Place the inlet of the muffler thru the clamp and onto the back of the inlet pipe. Support the muffler with a stand and tighten the clamp enough to hold but still allow for adjustment.



6) Place the provided 3" clamp onto the muffler outlet. Place tailpipe **#26360S** into position over the rear axle and connect the two hangers on the tailpipe to the rubber mounts on the vehicle. Then place the tailpipe into the muffler outlet. Tighten the clamp on the outlet enough to hold but still allow for adjustment.



7) Place the **ST429** stainless tip onto the end of the tailpipe and adjust to the desired location. Tighten the nut on the clamp to secure the tip in place.

8) Adjust the position of all pipes and muffler to provide a satisfactory fit. Be sure to maintain an adequate clearance around all parts of the system to avoid rattles or damage to heat sensitive components. Once you're happy with the fit, tighten all connections down securely. For a cleaner appearance and more secure installation, we highly recommend welding all slip-fit connections. Place the supplied hanger keepers onto the ends of the wire hangers; these prevent the possibility of the hangers slipping out of the rubber mounts.

PACKING LIST

<u>Qty</u>	<u>Description</u>	<u>Part#</u>
1	Inlet Pipe Assembly	26359S
1	Muffler Assembly	853057-Z
1	Tailpipe Assembly	26360S
1	Stainless Tip	ST429
1	Parts Kit	PK608
	1 Muffler Inlet Hanger	433HA
	1 3" Band Clamp	MC300BS
	3 1/2" Hanger Keepers	HW503
	2 3/8" x 1" Bolt	HW208
	2 3/8" Nut	HW103
	2 3/8" Flat Washer	HW303
	2 3/8" Lock Washer	HW309



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Installation diagram for:
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