



# FORCE II™

409S® Stainless Steel

## Installation Instructions for: SYSTEM #817694 1984-1985 CHEVROLET CORVETTE 5.7L ENGINE

10/22/13

### Removal:

- 1) Raise the rear of the vehicle and support securely with jack stands. Apply a penetrating lubricant to bolts at cat/flange connection, as well as the nuts on the clamps and hangers. This will make removal a little easier.
- 2) Using a 15mm wrench, unbolt the hangers that support the mufflers from their mounting points on the rear of the muffler. Also, unbolt the rubber hanger that supports the Y-pipe itself.
- 3) Remove the bolts that connect the factory Y-pipe to the rear of the catalytic converter. Remove the Y-pipe and mufflers as a complete unit and set aside.

### Installation:

- 1) Place the Y-pipe **#26419S** in place behind the catalytic converter and install the provided bolts to secure the flange in place. Do not fully tighten down until the entire system is in place.
- 2) Slip the right side muffler onto the Y-pipe and connect the muffler to the hanger mount at the rear of the system. Repeat for the left side muffler.
- 3) Install the 2 1/4" clamps provided at the slip-fit connections of the muffler and tighten enough to hold, but still allow for adjustment.
- 4) Adjust the position of all pipes and mufflers to provide a satisfactory fit before tightening all connections securely.
- 5) For a cleaner appearance and more secure installation, we highly recommend welding all slip-fit connections. If you live in a geographical area that has harsh winters or sees a great deal of precipitation, the use of high temperature paint over the welded areas can help to prevent surface rust and premature corrosion.

### PACKING LIST

<u>Qty</u>	<u>Description</u>	<u>Part #</u>
1	Muffler, Right	8424502-301
1	Muffler, Left	8424502-302
1	Y-Pipe Assy.	26419S
1	Parts Kit	PK755
2	2-1/4" Clamps	MC225BS
4	M10-1.5 X 25mm Bolt	HW237
1	Gasket	GA138



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Installation diagram for:  
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