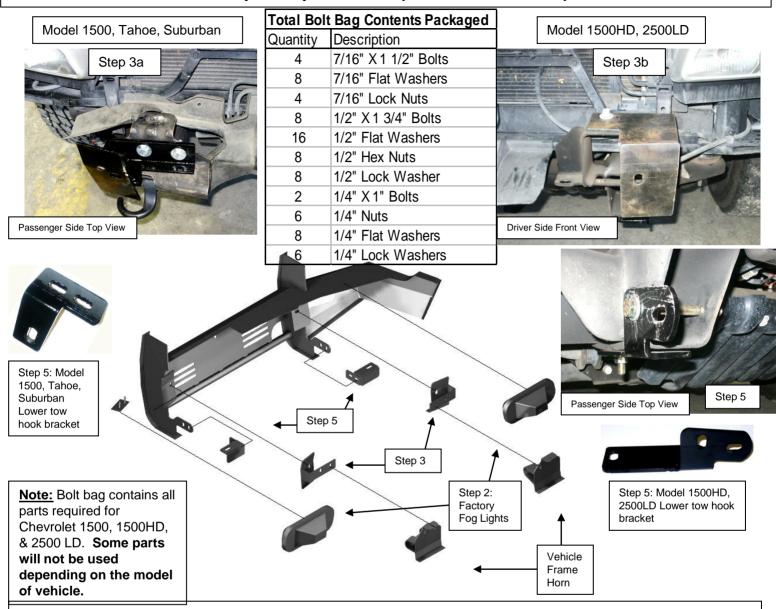
## 1999-2002 Chevrolet 1500, 1500HD, 2500LD / 2000-2006 Suburban & Tahoe Front Bumper Replacement Installation Instructions (Part # 300-29-9005) + Xtreme Front Bumper Replacement (Part# 600-29-9005)



<u>Step 1:</u> Remove factory bumper from truck frame horn. Note: <u>Do Not</u> remove factory tow hooks, and the rubber skirt should remain attached to truck.

<u>Step 2</u>: Remove factory fog lights from chrome bumper (2 bolts per light). Attach fog light to front bumper replacement (FBR) to the existing fog light bolts welded to the front bumper replacement.

**Step 3**: Attach frame support bracket to the top of the frame using (2) 7/16" X1 ½" bolts, washers, and nuts(1500, Tahoe, Suburban). (1500HD, 2500LD use factory Bolt)

<u>Step 3a (1500, Tahoe, Suburban)</u>: Remove the single tow hook bolt located on the bottom of the frame. Attach lower bracket to the bottom of frame using the factory tow hook bolt. <u>Step 3b (1500HD, 2500LD)</u>: Remove the bottom and outside tow hook bolt. Attach lower bracket to the bottom frame using factory tow hook bolts.

Step 4: Mount the FBR loosely to upper frame support bracket that was installed in Step 3.

**Step 5**: Attach lower tow hook brackets to bottom of grille guard loosely.

Step 6: Attach license plate.

**Step 7:** Check alignment of front bumper replacement to truck from side to side and tighten bolts. Check alignment of front bumper replacement up and down to truck and tighten bolt in the center of frame support bracket.

