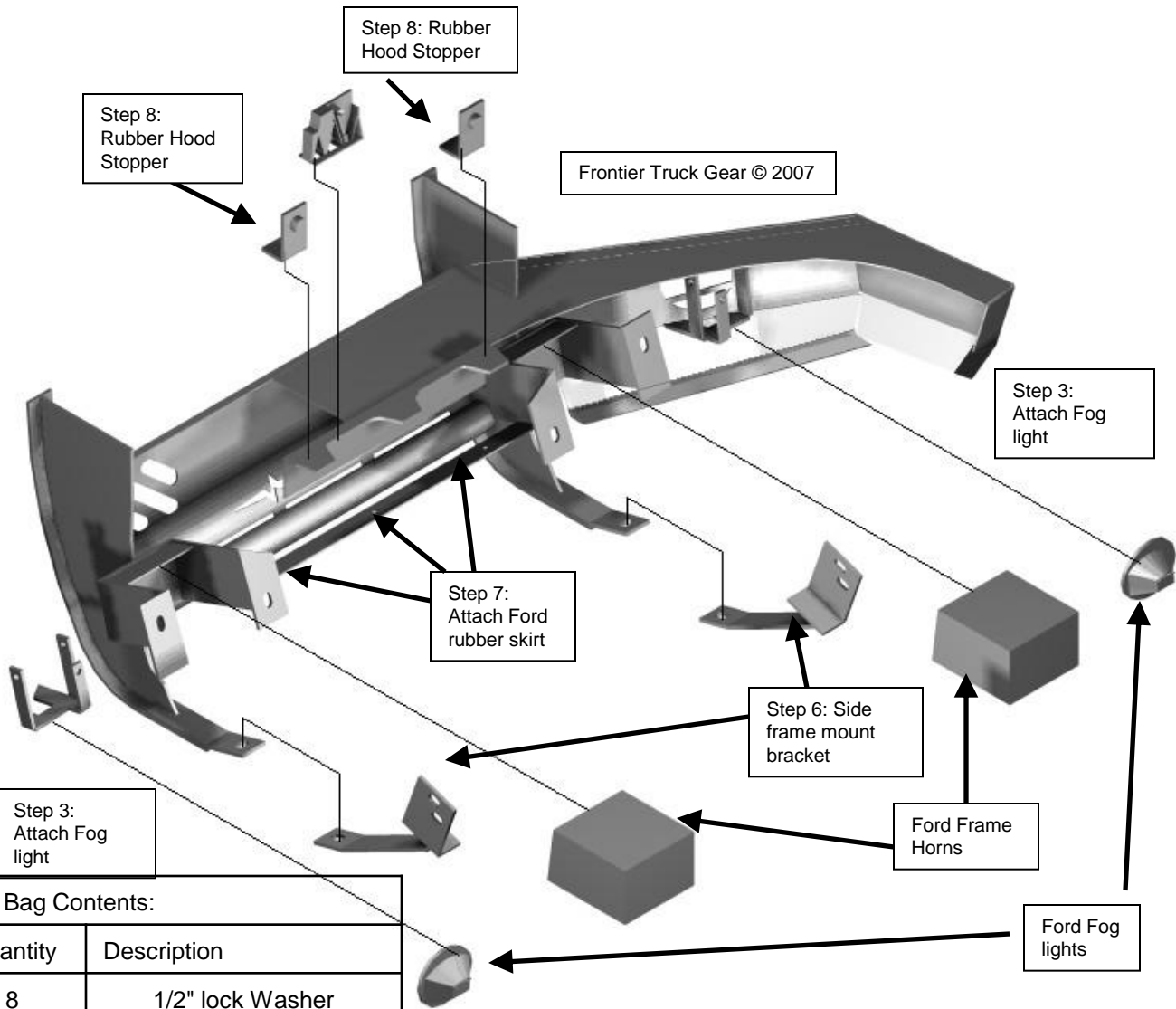


## 06-08 Ford F-150 Front Bumper Replacement Installation Instructions. FBR Part # 300-10-6005, XFBR Part # 600-10-6005



**Bolt Bag Contents:**

Quantity	Description
8	1/2" lock Washer
8	1/2" Hex nuts
6	1/2" X 1-3/4" bolts
16	1/2" flat washers
2	# 10 Flat Washers
2	1/2" X 6" bolts
8	1/4" X 1" bolts
8	1/4" hex nuts
8	1/4" lock washers
20	1/4" flat washers
2	Side Frame Bracket
88	Total Pieces

**2006 Ford F-150, Front Bumper Replacement Installation Instructions.**  
**Part # 300-10-6005**

**Step 1:** Remove factory bumper from truck frame horn. Remove rubber hood stoppers (to be reused in step 7). Note: **Do Not** remove factory tow hooks. Remove rubber skirt below the condensing unit from the chrome bumper **only!** The rubber skirt should remain attached to truck.

**Step 2:** Remove factory fog lights from chrome bumper (1 adjustment bolts per light). Remove plastic housing from fog light (3 bolts per light).

**Step 3:** Attach fog light to front bumper replacement (FBR) similar to factory attachment. Bend Frontier bracket to make sure there is tension to hold light tightly, then adjust with factory adjustment screw.

**Step 4:** Attach FBR to frame horn by lowering FBR below the plastic body and raise into position. Use 2 bolts 1/2" X 1-3/4" per frame horn. Check alignment of front bumper replacement to truck from side to side and tighten inside frame horn bolts 1/2" X 1-3/4" on each frame horn. Do not install the bolts to the outside frame horn.

**Step 5:** Attach side frame mount bracket to the Truck (using 1/2" X 5" bolts), then attach FBR leg to the side frame mount bracket using 1/2" X 1 3/4" bolts.

**Step 6:** Attach vehicle rubber skirt to FBR using 3 bolts 1/4" X 1".

**Step 7:** Attach rubber hood stoppers and the plastic skirt of the factory bumper to the three holes in the FBR.

**Step 8:** Attach license plate.

**Step 9:** Check alignment of front bumper replacement to truck from side to side and tighten bolts. Check alignment of front bumper replacement up and down to truck and tighten bolt in the center of frame support bracket.