



PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL
CAT-BACK SINGLE EXHAUST SYSTEM
DODGE DAKOTA TRUCK 3.9L, 5.2L 2WD
STANDARD CAB, SHORT BED
PART # 16575



ITEM	PART #	QUANTITY	DESCRIPTION
A	25016	1	3" X 16" HEADPIPE
B	788024-DA	1	3" SUPERFLOW MUFFLER
C	500358	1	3" OVERAXLE TAILPIPE
D	50032R-7	1	3" TURNOUT PIPE
E	500360	1	3-1/2" STAINLESS TIP
F	OHD300	2	3" CLAMP
G	500352	1	O.E. HANGER- J-HOOK
H	5757	1	2-1/2" CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you have any questions, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.

EXHAUST INSTALLATIONS # 16575

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE TECH STANDS TO SUPPORT YOUR TRUCK, SET PARKING BRAKE, AND BLOCK THE TIRES. USE SAFETY GLASSES. **DO NOT WORK WITH HOT PIPES.**

1. Remove stock exhaust 2" in front of your stock muffler. Use jack stands to support converter. **DO NOT REMOVE YOUR STOCK HEADPIPE!!**
2. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing.
3. Install muffler with inlet towards the converter and line up with stock hangers. Use a jack stand to support the muffler.
4. Install headpipe to the converter, you may need to cut for length.
5. Install the overaxle tailpipe.
6. Slide turnout pipe on the tailpipe behind the rear tire. Roll turnout pipe until you have it at the correct angle for your truck and clamp.
7. Install stainless steel tip. Clamp down. To clean stainless tip use a scott brite pad and any stainless steel or aluminum cleaner.
8. When you have everything in place, tighten all bolts and clamp down.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, FUEL LINES, SHOCK BOOTS, TIRES, ETC.