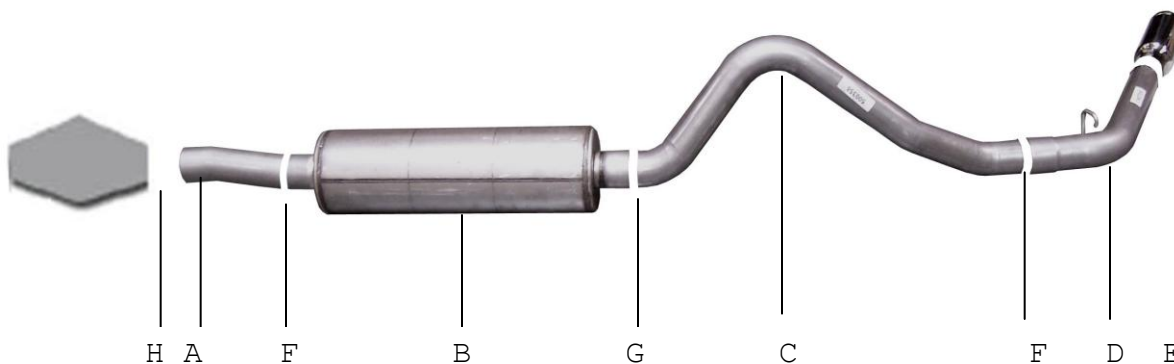




INSTRUCTION MANUAL
CAT-BACK SINGLE EXHAUST
DODGE DAKOTA 4WD STANDARD CAB, EXTENDED CAB
PART # 16578



ITEM	PART #	QUANTITY	DESCRIPTION
A	500339	1	3" X 16" HEADPIPE
B	788024-DA	1	SUPERFLOW MUFFLER
C	500358	1	3" OVERAXLE TAILPIPE
D	50032R-7	1	3" TURNOUT PIPE
E	500360	1	3-1/2" STAINLESS TIP
F	OHD300	2	3" CLAMP
G	500352	1	O.E. CLAMP WITH J-HOOK
H	5757	1	2-1/2" CLAMP

*Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle.
If you need further assistance, please do not hesitate to call our Technical
Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.*

EXHAUST INSTALLATION

94-95 DODGE DAKOTA

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STAND WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES! DUE TO VEHICLE TOLERANCES, SOME EXHAUST KITS MAY REQUIRE MORE ADJUSTMENTS THAN OTHERS. GIBSON PERFORMANCE DESIGNS AND MANUFACTURERS OUR KITS WITH THE DO-IT-YOURSELF CONSUMER IN MIND.

SUGGESTED TOOLS:

HACKSAW, JACK STAND, 9/16' SOCKET, 1/2" SOCKET, 1/2" WRENCH

1. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing.
2. Remove stock exhaust 2" in front of your stock muffler. Use jack stand to support converter. You will want to keep the converter supported so it won't drop, otherwise the front extension pipe will hit the crossmember of the transmission.
3. Install muffler with inlet towards the converter and line up with stock hangers. Use a jack stand to support the muffler.
4. Install front extension pipe to the converter, you may need to cut for length.
5. Install the overaxle tailpipe, the highest part of the tailpipe should be center over the rear axle.
6. Slide turn out pipe on the tailpipe behind the rear tire. Roll turnout pipe until you have it at the correct angle for your truck and clamp. Install stainless steel tip. Stainless tip should not exceed more than 2" outside of the truck body. Clamp down. To clean stainless tip use a scott brite pad and any stainless steel or aluminum cleaner.
7. When you have everything in place, tighten all bolts and clamp down.

SPECIAL NOTES:

- * MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC.
- * LEGAL STATUS: THE GIBSON EXHAUST SYSTEM IS IN COMPLIANCE WITH VC27156 WHEN INSTALLED BEHIND THE CATALYTIC CONVERTER. NO EXEMPTION NUMBER IS NEEDED.

SKILL LEVEL

- BEGINNER-1ST TIME INSTALLER
- NOVICE-1ST TIME INSTALLER, MAY REQUIRE 2 PEOPLE
- ADVANCE- GENERAL TOOL KNOWLEDGE, A BIT TIME CONSUMING