



**INSTRUCTION MANUAL**  
**CAT-BACK SINGLE EXHAUST SYSTEM**  
**FORD RANGER/MAZADA TRUCK**  
**2.3L, 3.0L, 4.0L 2/4WD**  
**STANDARD CAB/SHORT BED**  
**PART # 19712**



ITEM	PART #	QUANTITY	DESCRIPTION
A	60004	1	2-1/2" HEADPIPE
B	788200	1	SUPERFLOW MUFFLER
C	25002-5	1	2-1/2" OVERAXLE TAILPIPE
D	25002-A	1	2-1/2" TURNOUT PIPE
E	500361	1	3" STAINLESS TIP
F	GP-102	1	FLANGE
	BO-1034	1	BOLT KIT FOR FLANGE GP-102
G	5757	3	2-1/2" CLAMP

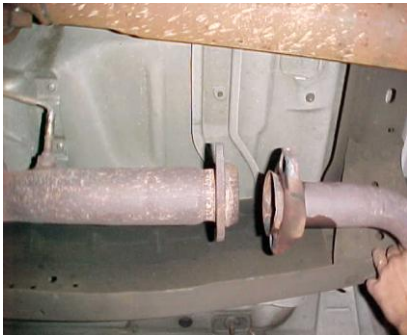
Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044, Monday through Friday, 8:00 AM to 5:00 PM.

# EXHAUST INSTRUCTIONS #19712

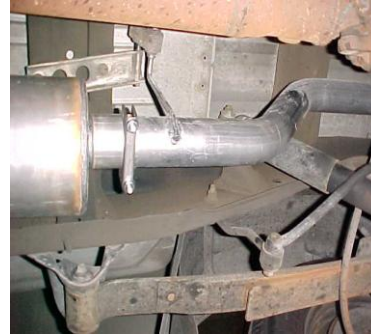
WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK THE TIRES, AND USE SAFETY GOGGLES.  
DO NOT WORK WITH HOT PIPES!

## SUGGESTED TOOLS:

15MM SOCKET, 9/16" SOCKET, 1/2" WRENCH, 1/2" SOCKET, JACK STANDS, HACKSAW



LAYOUT GIBSON EXHAUST AND COMPARE THE PIPE NUMBERS TO THE MANUAL NUMBERS. FOR EASY REMOVAL, CUT THE STOCK TAILPIPE JUST BEHIND THE STOCK MUFFLER. NOW UNBOLT THE REMAINING STOCK EXHAUST AT THE FLANGE.



NOW WITH THE MUFFLER INSTALLED, YOU CAN INSTALL THE OVERAXLE TAILPIPE #C. USE CLAMP #G TO CLAMP THE TAILPIPE TO THE MUFFLER. INSERT WELDED HANGER INTO RUBBER GROMMET.



NOW INSERT HEADPIPE #A INTO FLANGE #F. BOLT THE FLANGE AND HEADPIPE TO THE STOCK FLANGE. USE CLAMP #G, TO CLAMP THE HEADPIPE TO THE MUFFLER. USE JACKSTANDS TO SUPPORT THE MUFFLER. MUFFLER INLET IS LOOKING INTO THE LOUVERS.



INSTALL THE EXITPIPE #D. USE CLAMP #G TO CLAMP THE EXITPIPE TO THE TAILPIPE. FINALLY, INSTALL THE STAINLESS TIP TO THE DESIRED LOOK. GO BACK AND MAKE SURE THAT EVERYTHING IS TIGHTENED AND SECURED.

**MAKE SURE YOU HAVE ATLEAST A 1" CLEARANCE ON ALL PIPES FROM ALL BRAKE LINES, FUEL LINES, SHOCK BOOTS, TIRES, ETC.**