



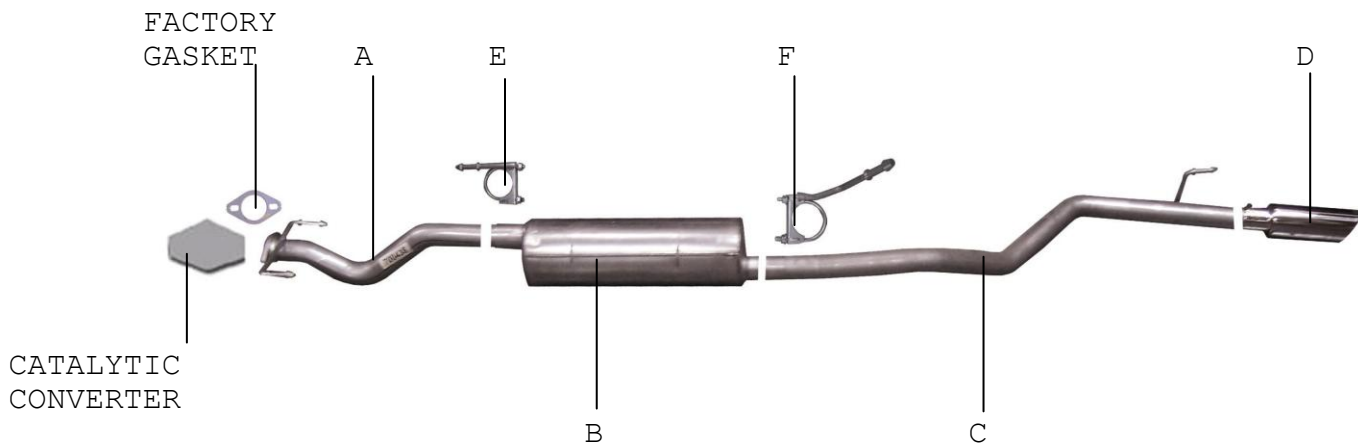
PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL

CAT-BACK SINGLE EXHAUST

MONTERO 3.0L, V6 2WD 4 DOOR

PART # 314100



ITEM	PART #	QUANTITY	DESCRIPTION
A	700438	1	2 1/4" HEADPIPE W/FLANGE #GP-502
B	788706	1	SUPERFLOW MUFFLER
C	700439	1	2 1/4" OVERAXLE TAILPIPE
D	500395	1	3.5" STAINLESS TIP
E	4197	1	FRONT MUFFLER HANGER
F	4198	1	REAR MUFFLER HANGER

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need any further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044, Monday through Friday, 8:00 AM to 5:00 PM PST.

EXHAUST INSTALLATION #314100

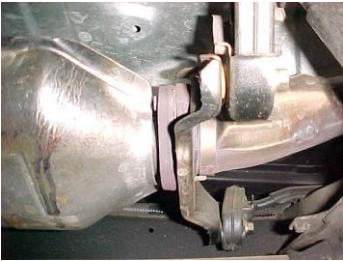
When installing this exhaust system make sure to use proper safety precautions. Use jack stands when under the truck, set parking brake, block tires and use safety glasses and gloves.

DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

1/2", 9/16", 13mm Socket & Wrench, WD-40, Jack Stand, Hacksaw or Sawzall

DO NOT DAMAGE FACTORY GASKET YOU WILL RE-USE IT!



Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. Remove your stock exhaust from the 2-bolt flange located just behind the catalytic converter. You will re-use your factory gasket & hardware. Leave all rubber grommets in place. Use WD-40 to aid in removal of exhaust and hangers.



Install the over axle tailpipe # C into the muffer 1-1/2" to 2" and insert welded hanger into rubber grommet.



On all rubber grommets remove metal sleeve. See picture.



Use rear muffer hanger # F to secure tailpipe to muffer. Insert hanger into rubber grommet. **DO NOT TIGHTEN.**



Install head pipe # A onto your existing stock front pipe re-using your stock gasket & hardware. Use a jack stand to support the converter. Insert welded hangers into rubber grommets. Do not tighten.



Install muffer onto head pipe 1-1/2" to 2" with the louvers facing towards the converter. Use a jack stand to support the muffer. Use front muffer hanger # E to secure muffer to headpipe. Insert hanger into rubber grommet. Do not tighten. Muffer inlet is looking into the louvers.



Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamp down securely. To clean stainless steel tip use any stainless steel cleaner and Scotch Brite pad.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, FUEL LINES, ETC...