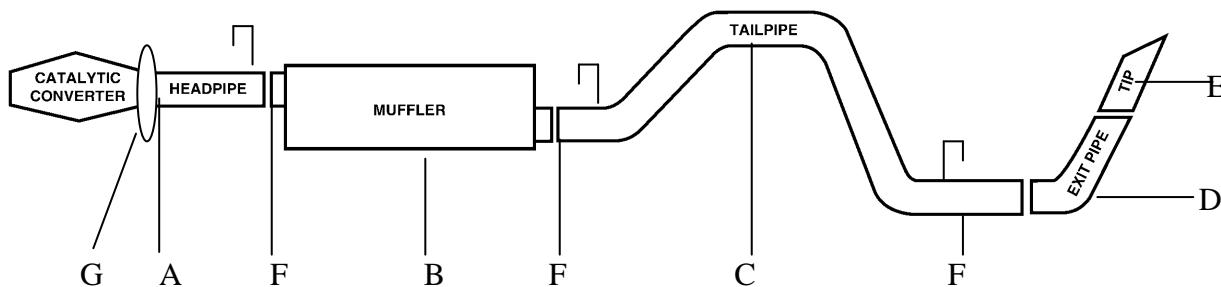




# INSTRUCTION MANUAL

## CAT-BACK SINGLE EXHAUST CHEVY TRUCK 4.3L-5.0L 2/4WD EXTENDED CAB, LONG BED OLD BODY STYLE

PART # 315527



ITEM	PART #	QUANTITY	DESCRIPTION
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A	700226	1	HEADPIPE WITH FLANGE #GP-305
B	788824	1	SUPERFLOW MUFFLER
C	50030R-5	1	3" OVERAXLE TAILPIPE
D	50032R-4	1	TURNOUT PIPE
E	500360	1	3-1/2" STAINLESS TIP
F	OHD300	3	3" CLAMP
G	9688	1	FLANGE GASKET

*Thank you for purchasing a GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00am-5:00 pm*

# EXHAUST INSTALLATION PART #315527

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE THE PROPER SAFTEY PRECAUTIONS. USE JACK STAND WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFTEY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

## SUGGESTED TOOLS:

15mm SOCKET, 9/16" SOCKET,  $\frac{1}{2}$ " SOCKET,  $\frac{1}{2}$ ' WRENCH, JACK STAND, HACKSAW, WD-40

1. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing.
2. Raise vehicle and support with stands. Unbolt stock flange behind the rear of the converter. **You will re-use the stock bolts.** Remove stock exhaust leaving all rubber mounting grommets in place. Cut the stock tailpipe for easy removal.
3. Connect head pipe #A to the stock flange behind the converter & use gasket #G and re-use the stock bolts. Insert welded hanger into rubber grommet.
4. Connect muffler # B with inlet towards the converter to the front head pipe and use a jack stand to support the muffler clamp #F. Outlet of muffler will be at 9 O'clock. Muffler inlet is looking into the louvers.
5. Install the over axle tailpipe #C, connect to the muffler and clamp using #F (DO NOT TIGHTEN). Insert welded hangers.
6. Connect turnout exit pipe #D to the rear of over axle pipe. Roll turnout pipe until you have it at the correct angle for your truck and connect clamp #F.
7. Install stainless steel tip. Clamp down. To clean stainless tip use a scott brite pad and any stainless steel or aluminum cleaner.
8. When you have everything in place, firmly tighten all bolts and clamp down securely.

**MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, FUEL LINES, SHOCK BOOTS, TIRES, ETC**