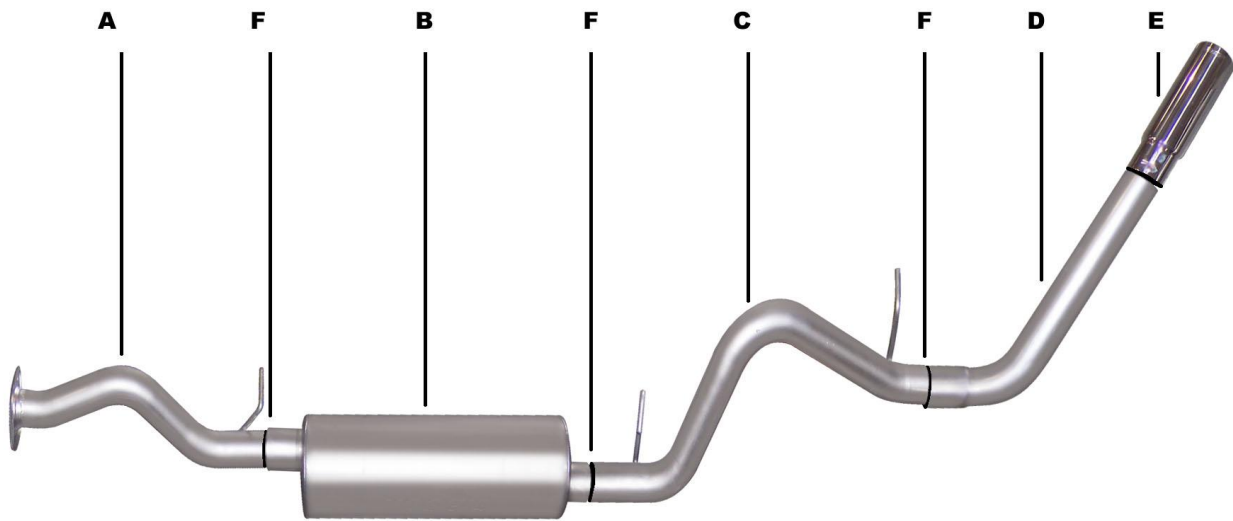




INSTRUCTION MANUAL
CAT-BACK SINGLE EXHAUST
TAHOE/YUKON 5.7L 4 DOOR 2WD
BLAZER/JIMMY 5.7L 4 DOOR 2/4WD
PART # 315558



ITEM	PART #	QUANTITY	DESCRIPTION
A	500390	1	HEADPIPE W/FLANGE #GP-105
B	788824	1	3" SUPERFLOW MUFFLER
C	500447-A	1	3" OVERAXLE TAILPIPE
D	50032R	1	3" TURNOUT PIPE
E	500360	1	3-1/2" STAINLESS STEEL TIP
F	OHD300	3	3" CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.

EXHAUST INSTALLATION PART #315558

WHEN INSTALLING THIS SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STAND WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND SAFETY GLASSES AND GLOVES.

DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

15mm SOCKET, 9/16" SOCKET, 1/2" WRENCH, 1/2" SOCKET, JACK STAND, HACKSAW, WD-40

1. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing. (Note: Drawing is not exact but for placement of parts only.)
2. Raise vehicle and support with stands. Unbolt stock flange behind the rear of the converter. Use jack stand to support converter so it won't drop. Remove stock hangers leaving all rubber mounting grommets in place. **You will reuse you stock flange bolts.** Cut the stock tailpipe for easy removal.
3. Connect headpipe #A to the stock flange behind the converter. Re-using the stock bolts and insert welded hanger into rubber grommet.
4. Connect muffler # B with inlet toward the converter to the headpipe , use jack stand to support the muffler and connect clamp #F, but **DO NOT TIGHTEN**. Muffler inlet is looking into the louvers.
5. Install the overaxle tailpipe #C, connect to the muffler and clamp using #F , but **DO NOT TIGHTEN**.
6. Connect turnout exit pipe #D to the rear of overaxle pipe. Roll turnout pipe until you have it at the correct angle for your truck and connect clamp #F.
7. Install stainless steel tip. Clamp down. To clean stainless tips use a scotch brite pad and any stainless steel or aluminum cleaner.
8. When you have everything in place, firmly tighten all bolts and clamp down securely.

SPECIAL NOTES:

- **MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCKS BOOTS, TIRE, ETC.**