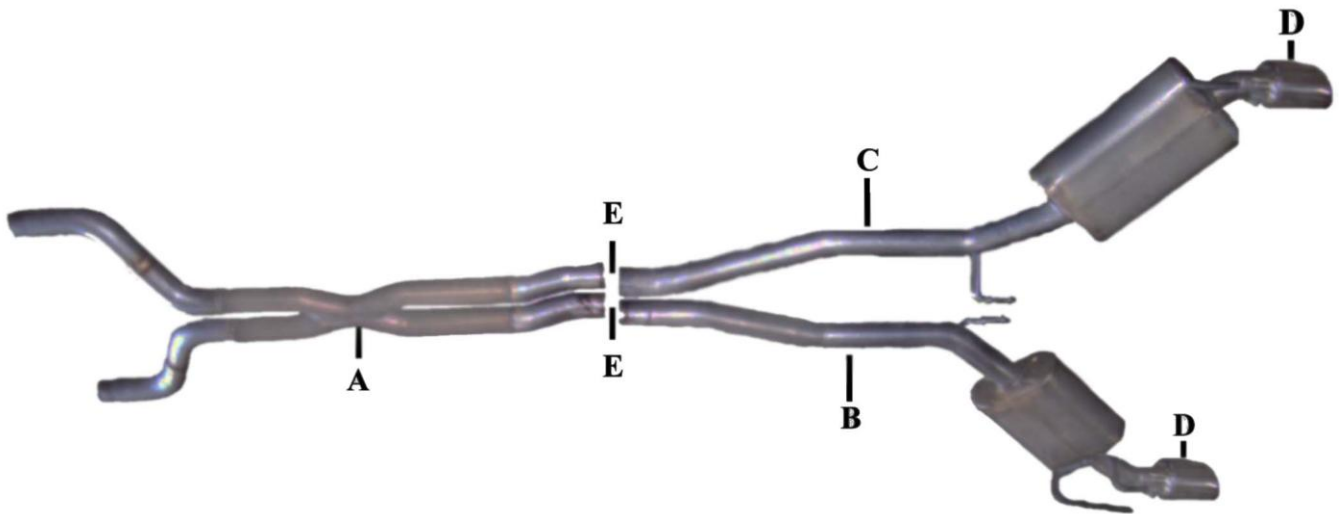




# Installation Instructions

Cat-Back Exhaust vw/x-pipe  
Chevy Camaro 6.2L 2wd

Part #320003



ITEM	PART	QUANTITY	DESCRIPTION
A	701100	1	X-Pipe Assembly
B	701098	1	Driver Side Muffler Assembly
C	701099	1	Passenger Side Muffler Assembly
D	500433	2	4" Stainless Tips
E	5757	2	2 1/2" Clamp

Thank you for purchasing our Gibson Exhaust System for your vehicle.  
If you need further assistance, please do not hesitate to call our technical department at  
(800) 528 -3044 Monday through Friday, 8am to 5 pm.

# Installation Instructions #320003

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** 1/2", 9/16", 15mm wrenches & sockets, WD-40, hacksaw, jack stands

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. To remove stock exhaust, remove from clamps located just after the catalytic converter do not damage or remove the rubber grommets as you will re-use them to mount your new system.



4. Install driver side muffler assembly #B. Insert welded hangers into rubber grommets. Use clamp #E to secure pipes together. Do not tighten.



Next install #A x-pipe onto your stock pipes re-using your factory clamps leaving loose until the whole exhaust is installed.



5. Install stainless tips. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration.



3. Install passenger side muffler assembly #C. Insert welded hangers into rubber grommets. Use clamp #E to secure pipes together. Do not tighten.



5. When you have everything in place, firmly tighten all bolts and clamps down securely. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.

