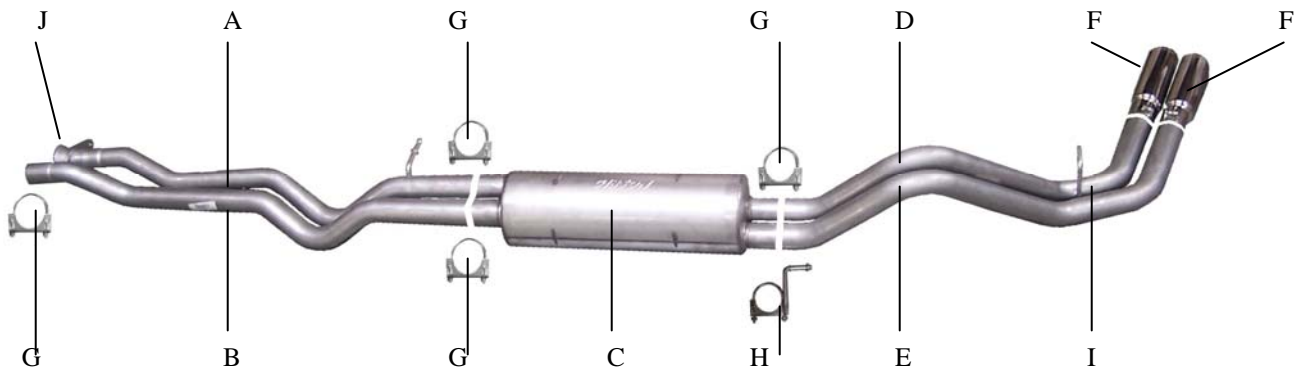




INSTRUCTION MANUAL

CAT-BACK DUAL SPORT EXHAUST

**03-05 CHEVY SILVERADO TRUCK 1500 SS 6.0L AWD
EXTENDED CAB, SHORT BED
PART # 5214**



ITEM	PART #	QTY	DESCRIPTION
A	700512	1	2-1/2" P/S HEADPIPE WITH FLANGE GP-305
B	700513	1	2-1/2" DRIVER SIDE HEADPIPE
C	766024	1	SUPERFLOW MUFFLER
D	700517	1	2-1/2" PASSENGER TAILPIPE W/ HANGER
E	700518	1	2-1/2" DRIVERTAILPIPE
F	500374	2	3 1/2" STAINLESS TIPS
G	5757	4	2-1/2" CLAMPS
H	4223	1	REAR MUFFLER HANGER
I	BO-906	1	BOLT KIT FOR TAILPIPE
J	BOLT KIT FOR HEADPIPE		
		2	2975
		2	5057
		2	9033
		4	9565

WILL NOT FIT WITH A FIFTH WHEEL TRAILER HITCH

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044, Monday through Friday, 8:00 am to 5:00 pm. 1205

INSTALLATION INSTRUCTIONS#5214

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE VEHICLE, SET THE PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES.
DO NOT WORK WITH HOT PIPES!!!

SUGGESTED TOOLS:

15MM SOCKET, 9/16" SOCKET, 1/2" WRENCH & SOCKET, JACKSTANDS, HACKSAW, WD-40

LAY OUT THE EXHAUST AND COMPARE THE PART NUMBERS TO THE MANUAL



REMOVE YOUR STOCK EXHAUST FROM THE FACTORY FLANGES LOCATED JUST BEHIND YOUR FACTORY Y-PIPE. NEXT CUT OFF YOUR TAILPIPE JUST BEHIND THE MUFFLER. USE WD-40 TO AID IN THE REMOVAL OF RUBBER GROMMETS FROM HANGERS



INSTALL PASSENGER SIDE TAILPIPE #D ONTO MUFFLER 1 1/2" TO 2". USE CLAMP #G TO SECURE PIPE TO THE MUFFLER. DO NOT TIGHTEN. INSERT WELDED HANGER INTO RUBBER GROMMET.



INSTALL PASSENGER SIDE HEADPIPE #A ONTO FACTORY FLANGE USING THE HARDWARE PROVIDED TO SECURE. DO NOT TIGHTEN. INSERT HANGER INTO RUBBER GROMMET. NEXT INSTALL DRIVERSIDE HEADPIPE #B ONTO THE FACTORY PIPE. USE CLAMP #G TO SECURE. DO NOT TIGHTEN.



INSTALL DRIVERSIDE TAILPIPE #E ONTO MUFFLER 1 -1/2" TO 2". DRIVERSIDE TAILPIPE TAB WILL MOUNT ON THE BOTTOM. USE BOLT KIT #I TO SECURE TAILPIPES TOGETHER.



INSTALL MUFFLER #C ONTO HEADPIPES 1 1/2" TO 2". USE CLAMP #G TO SECURE MUFFLER TO PIPES. DO NOT TIGHTEN. OUTLETS SHOULD BE AT THE TOP. SUPPORT MUFFLER WITH A JACK STAND.



INSTALL REAR MUFFLER HANGER #H ONTO DRIVERSIDE OUTLET OF MUFFLER. INSERT HANGER INTO RUBBER GROMMET. DO NOT TIGHTEN.



INSTALL YOUR STAINLESS STEEL TIPS TO YOUR DESIRED LOOK THEN GO BACK AND TIGHTEN ALL THE NUTS, BOLTS AND CLAMPS.

MAKE SURE YOU HAVE A 1" CLEARANCE FROM ALL BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC...