

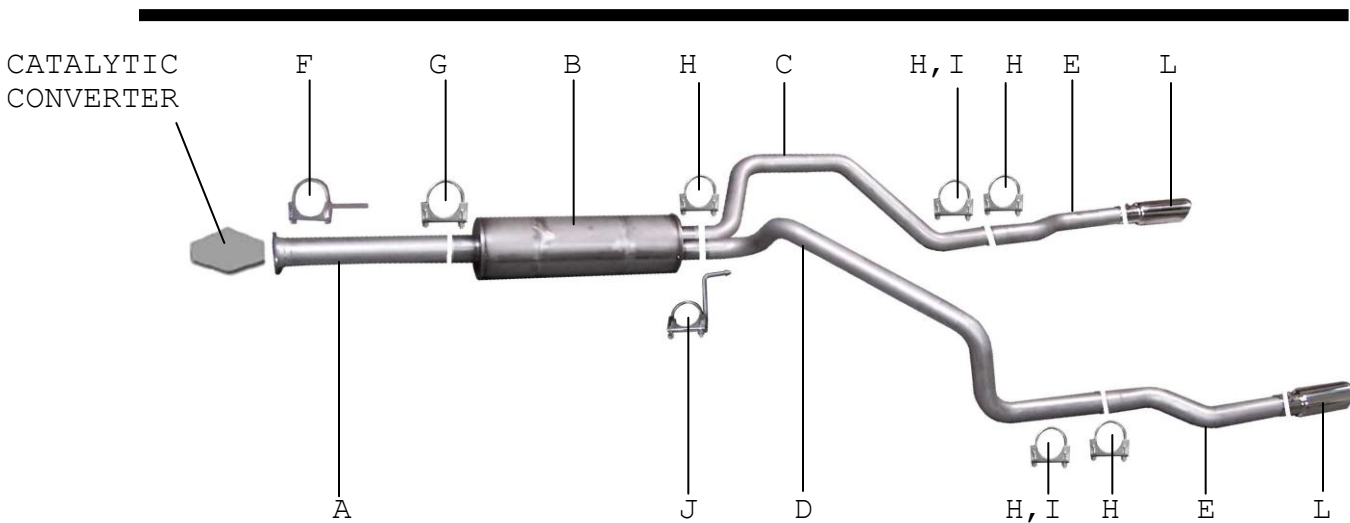


# INSTRUCTION MANUAL

## CAT-BACK SPLIT EXHAUST

### CHEVY TRUCK 4.3L, 5.0L, 5.7L 2WD STANDARD CAB, SHORT BED

**PART # 5503**



ITEM	PART #	QTY.	DESCRIPTION
A	50025	1	3" X 21" HEADPIPE WITH FLANGE #GP-105
B	789800	1	SUPERFLOW DUAL OUTLET MUFFLER
C	5525	1	2-1/2" PASSENGER SIDE OVERAXLE PIPE
D	5526	1	2-1/2" DRIVER SIDE OVERAXLE PIPE
E	6528	2	2-1/2" EXIT PIPE
F	500440	1	O.E. HANGER
G	OHD300	1	3" CLAMP
H	5757	5	2-1/2" CLAMP
I	08269	2	10" METAL HANGER
I	BO-101	2	BOLT KIT FOR 10" HANGER
J	4149	1	MUFFLER HANGER
K	ZIP	2	ZIP TIE
L	500374	2	3-1/2" STAINLESS TIPS

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.

# EXHAUST INSTRUCTIONS #5503

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACKSTANDS WHEN UNDER THE VEHICLE, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GOGGLES.

**DO NOT WORK WITH HOT PIPES.**

## SUGGESTED TOOLS

9/16" SOCKET, 15MM SOCKET, 1/2" SOCKET, 1/2" WRENCH, HACKSAW, JACKSTAND

**LAYOUT THE EXHAUST ON THE GROUND AND COMPARE PART NUMBERS WITH THE MANUAL.**



UNBOLT THE 2-BOLT FLANGE LOCATED BEHIND THE CONVERTER, **SAVE STOCK NUTS AND BOLTS FOR YOU WILL REUSE THEM.** NOW CUT OFF YOUR STOCK TAILPIPE JUST BEHIND THE MUFFLER AND REMOVE. USE WD-40 TO AID IN REMOVAL OF THE EXHAUST AND HANGERS. LEAVE ALL RUBBER GROMMETS ON THE HANGER.



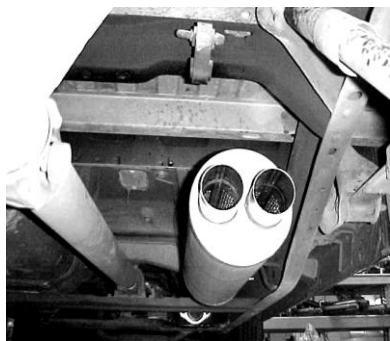
INSTALL REAR MUFFLER HANGER #J ONTO DRIVERS SIDE MUFFLER OUTLET. INSERT THE WELDED HANGER INTO RUBBER GROMMET. DO NOT TIGHTEN. INSTALL DRIVERSIDE TAILPIPE #D INTO MUFFLER 1-1/2" TO 2". PIPE GOES BETWEEN THE SHOCK & FRAME. SLIDE CLAMP #H OVER PIPE AND CONNECT IT TO THE HANGER#J. THIS WILL HOLD UP THE TAILPIPE.



BOLT THE HEADPIPE #A ONTO FACTORY FLANGE RE-USING THE FACTORY NUTS AND BOLTS. SLIDE THE WELDED HANGER INTO THE RUBBER GROMMET. ATTACH HANGER #F TO HEADPIPE. DO NOT TIGHTEN.



INSTALL PASSENGER SIDE TAILPIPE #C INTO MUFFLER 1-1/2" TO 2" USING CLAMP #H AND ATTACH TO MUFFLER. ATTACH HANGERS #I TO BOTH TAILPIPES. ATTACH WITH CLAMP #H. DO NOT TIGHTEN.



INSTALL MUFFLER #B ON TO THE HEADPIPE 1- 1/2" TO 2" WITH INLET TOWARDS CONVERTER USING CLAMP #G TO SECURE MUFFLER TO HEADPIPE. USE A JACKSTAND TO SUPPORT THE MUFFLER. DO NOT TIGHTEN.



INSTALL EXIT PIPES #E C NTO TAILPIPES. ROLL EXIT PIPES UNTIL YOU HAVE THE CORRECT ANGLE. USE CLAMP #H TO SECURE THESE TO THE TAILPIPE. DO NOT TIGHTEN. CUT EXIT PIPE TO PROPER LENGTH.



REMOVE STOCK REAR HANGER FROM FRAME ON PASSENGER SIDE. INSTALL 10" METAL HANGER #I. USE THE FIFTH HOLE FROM THE BOTTOM. INSTALL IT IN THE TOP FACTORY HOLE WHERE THE STOCK HANGER WAS IN. IT IS LOCATED APPROX. 20" FROM REAR OF FRAME 3/8" HOLE. REPEAT FOR THE DRIVERSIDE.



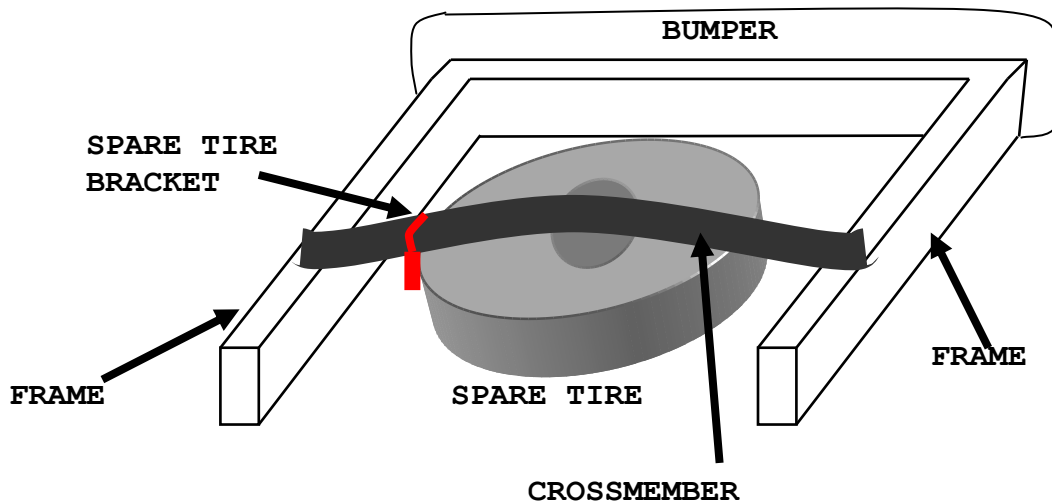
NOW TIGHTEN ALL BOLTS AND CLAMPS. USE ZIP TIES TO SECURE BRAKE LINES. INSTALL STAINLESS TIPS.

**MAKE SURE YOU HAVE A MINIMUM OF 1" CLEARANCE ON ALL PIPES FROM RUBBER BRAKE LINES, TIRES, SHOCKS, SPARE TIRE, FUEL LINES, ETC...OKAY FOR A 3"-5" DROP AND ROLL PAN.**



# SPARE TIRE BRACKET

PN #4137



THIS SPARE BRACKET IS USED FOR BETTER CLEARANCE FROM THE SPARE TIRE. INSTALL THIS BRACKET ON THE FACTORY CROSS MEMBER LOCATED ABOVE THE SPARE TIRE. THIS BRACKET IS DESIGNED TO HOLD THE SPARE TIRE TOWARDS THE DRIVERSIDE GIVING YOU MORE CLEARANCE ON THE TAILPIPES.