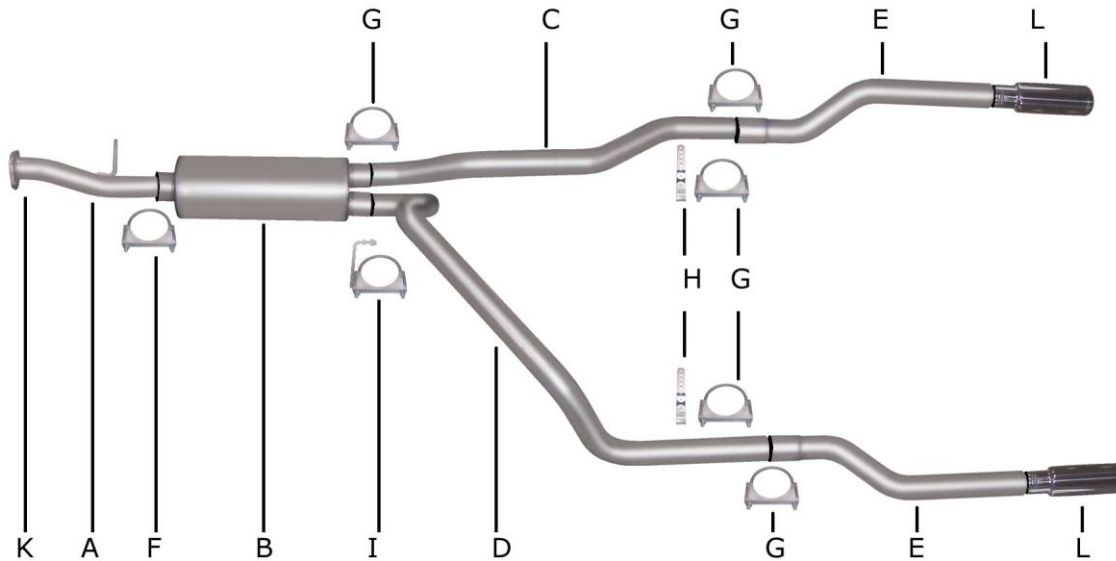




**INSTRUCTION MANUAL**  
**CAT-BACK SPLIT REAR EXHAUST**  
**CHEVY TRUCK 4.3L- 5.0L 2/4WD**  
**STANDARD CAB, SHORT BED**  
**PART #5527**



ITEM	PART #	QTY.	DESCRIPTION
A	70010	1	HEADPIPE W/FLANGE #GP-305
B	789800	1	SUPERFLOW DUAL OUTLET MUFFLER
C	5525	1	2 ½" PASS. SIDE OVERAXLE PIPE
D	5526	1	2 ½" DRIV. SIDE OVERAXLE PIPE
E	6528	2	2 ½" EXIT PIPE
F	OHD300	1	3" CLAMP
G	5757	5	2 ½" CLAMP
H	08269	2	10" METAL HANGER
H	BO-101	2	BOLT KIT FOR 10" HANGER
I	4158	1	HANGER
J	ZIP	2	ZIP TIE
K	9688	1	HEADPIPE FLANGE GASKET
L	500374	2	3-½" STAINLESS TIPS

***4WD'S MAY HAVE TO REMOVE SPARE TIRE***

*Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 AM to 5:00 PM*

# EXHAUST INSTRUCTIONS #5527

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACKSTANDS WHEN UNDER THE VEHICLE, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GOGGLES.

**DO NOT WORK WITH HOT PIPES.**

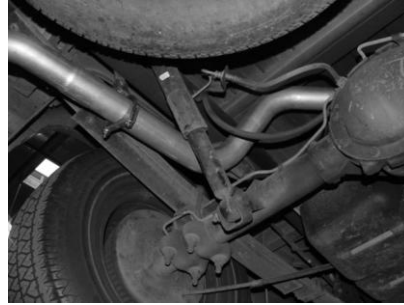
## **SUGGESTED TOOLS**

9/16" SOCKET, 15MM SOCKET, 1/2" SOCKET, 1/2" WRENCH, HACKSAW, JACKSTAND, WD-40

**LAYOUT THE EXHAUST ON THE GROUND AND COMPARE PART NUMBERS WITH THE MANUAL.**



UNBOLT THE 2-BOLT FLANGE LOCATED BEHIND THE CONVERTER, **SAVE STOCK NUTS AND BOLTS FOR YOU WILL REUSE THEM.** NOW CUT OFF YOUR STOCK TAILPIPE JUST BEHIND THE MUFFLER AND REMOVE. USE WD-40 TO AID IN REMOVAL OF THE EXHAUST AND HANGERS. LEAVE ALL RUBBER GROMMETS ON THE HANGER.



INSTALL DRIVERSIDE TAILPIPE #D INTO MUFFLER 1-1/2" TO 2". THIS PIPE GOES BETWEEN THE SHOCK & FRAME. SLIDE CLAMP #G OVER PIPE AND CONNECT IT TO THE HANGER#H. THIS WILL HOLD UP THE TAILPIPE. ATTACH TAILPIPE TO MUFFLER OUTLET USING CLAMP #I.



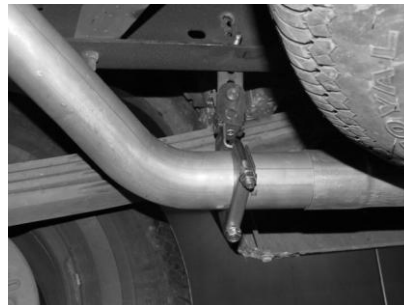
BOLT THE HEADPIPE #A ONTO FACTORY FLANGE USING GASKET #K AND RE-USING THE FACTORY NUTS AND BOLTS. SLIDE THE WELDED HANGER INTO THE RUBBER GROMMET. DO NOT TIGHTEN. INSTALL MUFFLER ON TO THE HEADPIPE 1- 1/2" TO 2" WITH INLET TOWARDS CONVERTER USING CLAMP #F TO SECURE MUFFLER TO HEADPIPE. USE A JACKSTAND TO SUPPORT THE MUFFLER. DO NOT TIGHTEN.



INSTALL PASSENGER SIDE TAILPIPE #C INTO MUFFLER 1-1/2" TO 2" USING CLAMP #G. ATTACH CLAMP #G TO TAILPIPE AND SECURE WITH HANGER #H. THIS WILL HOLD UP THE PIPE. DO NOT TIGHTEN.



INSTALL REAR MUFFLER HANGER #I ONTO DRIVERS SIDE MUFFLER OUTLET. INSERT THE WELDED HANGER INTO RUBBER GROMMET. DO NOT TIGHTEN.



INSTALL EXIT PIPES #E ONTO TAILPIPES. ROLL EXIT PIPES UNTIL YOU HAVE THE CORRECT ANGLE. USE CLAMPS #G TO SECURE TO THE TAILPIPES. DO NOT TIGHTEN. CUT EXIT PIPE TO PROPER LENGTH.



REMOVE STOCK REAR HANGER FROM FRAME ON PASSENGER SIDE. INSTALL 10" METAL HANGER #H. USE THE FIFTH HOLE FROM THE BOTTOM. INSTALL IT IN THE FACTORY HOLE WHERE THE STOCK HANGER WAS IN. IT IS LOCATED APPROX. 20" FROM REAR OF FRAME 3/8" HOLE.



NOW TIGHTEN ALL BOLTS AND CLAMPS. USE ZIP TIES TO SECURE VENT LINES AND BRAKE LINES.

INSTALL STAINLESS TIPS.

**MAKE SURE YOU HAVE A MINIMUM OF 1" CLEARANCE AWAY FROM ALL PIPES, RUBBER BRAKE LINES, TIRES, SHOCKS, SPARE TIRE, FUEL LINES, ETC...**