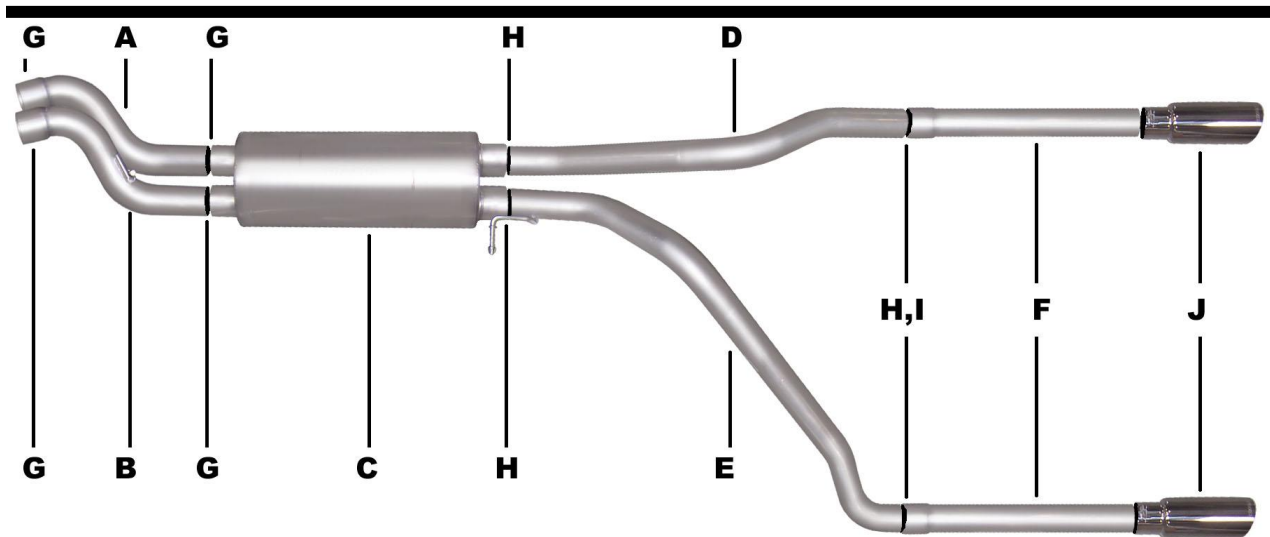




PERFORMANCE EXHAUST SYSTEMS

**INSTRUCTION MANUAL**  
**CAT-BACK SPLIT EXHAUST SYSTEM**  
**SILVERADO/SIERRA 2500HD/3500**  
**6.0L, 8.1L 2/4WD**  
**EXTENDED CAB, SHORT BED**  
**PART #5549**



ITEM	PART #	QTY	DESCRIPTION
A	700392	1	3" PASSENGER SIDE HEADPIPE W/HANGER
B	700393	1	3" DRIVERSIDE HEADPIPE
C	766300	1	SUPERFLOW MUFFLER
D	700609	1	2-1/2" PASSENGER SIDE TAILPIPE
E	700610	1	2 -1/2" DRIVERSIDE TAILPIPE W/HANGER
F	700447	2	2-1/2" EXIT PIPES
G	OHD300	4	3" CLAMP
H	5757	4	2 1/2" CLAMP
I	4231	2	TAILPIPE HANGERS
J	500374	2	3-1/2" STAINLESS TIPS
K	ZIP	2	ZIP TIES

WILL NOT FIT WITH A FIFTH WHEEL TRAILER HITCH.

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your Vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 PM

# EXHAUST INSTALLATION #5549

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when under the truck, set parking brake, block tires and use safety glasses and gloves.

**DO NOT WORK WITH HOT PIPES!**

## SUGGESTED TOOLS:

1/2" ,9/16", 15mm wrench and socket, Wd-40, Hacksaw, Jack Stand



Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. **To remove the stock exhaust cut 13" just in front of the muffler.**

Leave all rubber grommets in place. Use WD-40 to aid in removal of exhaust and hangers. Use hacksaw to cut tailpipe off.



Install passenger side overaxle tailpipe #D into muffler 1 1/2" to 2". Secure with clamp #H. Do not tighten.



Install driverside headpipe #B onto factory pipe. Then install headpipe #A onto factory pipe. Insert welded hanger into rubber grommet. Secure both pipes with clamp #G. Do not tighten.



Install tailpipe hangers #I onto end of tailpipes using clamp #H. There will be about a 2" hole above the end of both tailpipes on the frame to bolt the hangers. Do not tighten.



Install muffler # C onto head pipes 1-1/2" to 2" with the louvers facing towards the converter. The outlets of the muffler will be on top. Use a jack stand to support the muffler. Use clamps #G to secure the muffler to the head pipes. Do not tighten



Install exit pipes #F Use clamps # H to secure exit pipes to tailpipes. These clamps also attach to the metal hangers. You will need to rotate in order to adjust for clamping.



Now go back and tighten all clamps, nuts and bolts. Start from the front and work back.



Install driverside overaxle tailpipe #E into muffler 1 1/2" to 2". Support end of tailpipe with stand, and attach with hanger # H.



Install stainless tips.

**MAKE SURE YOU HAVE A 1" CLEARANCE FROM ALL BRAKE LINES, SHOCK BOOTS, TIRES, FUEL LINES, ETC...**