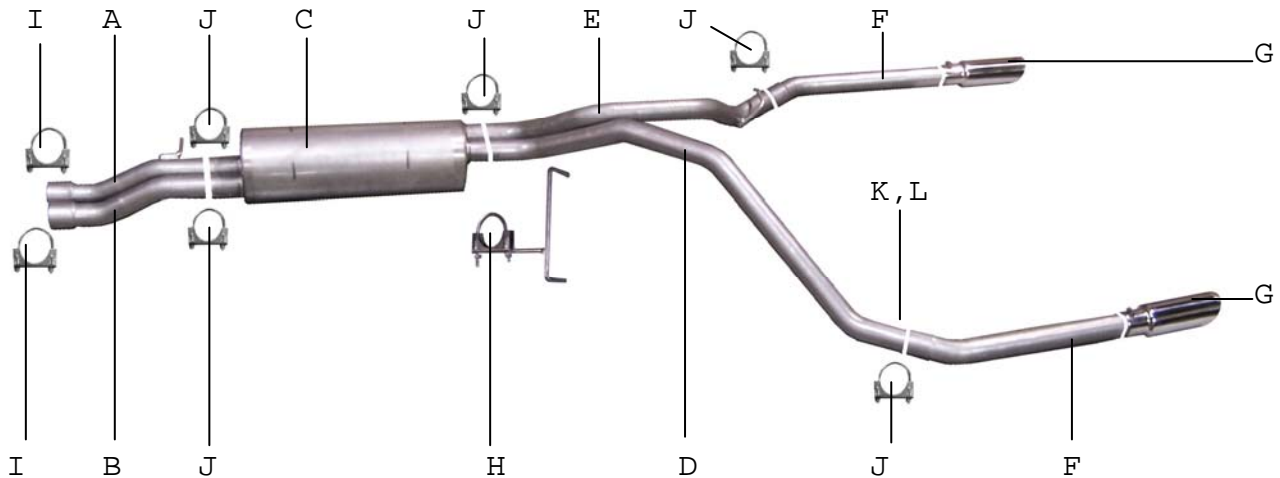


INSTRUCTION MANUAL

CAT-BACK SPLIT REAR EXHAUST

01-05 SILVERADO 1500HD TRUCK 6.0L-V8 2/4WD
CREW CAB, SHORT BED

03-05 GMC TRUCK 1500HD 6.0L QUAD STEER 4WD
CREW CAB, SHORT BED
PART #5555



ITEM	PART #	QTY.	DESCRIPTION
A	700363	1	2-1/2" PASS. SIDE HEADPIPE WITH HANGER
B	700364	1	2-1/2" DRIVERSIDE HEADPIPE
C	766024	1	SUPERFLOW MUFFLER
D	700496	1	2- 1/2" DRIVERSIDE TAILPIPE
E	700497	1	2 -1/2" PASSENGER SIDE TAILPIPE
F	700185	2	2- 1/2" EXIT PIPES
G	500374	2	3-1/2" STAINLESS TIPS
H	4219	1	2-1/2" REAR MUFFLER HANGER
I	5758	2	2 3/4" CLAMP
J	5757	5	2-1/2" CLAMP
K	08269	1	10" METAL HANGER
L	BO-101	1	BOLT KIT FOR 10" HANGER
M	4137	1	SPARE TIRE BRACKET

WILL NOT FIT WITH A FIFTH WHEEL TRAILER HITCH

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your Vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm 1004

SUGGESTED TOOLS:

½" ,9/16", 15mm wrench and socket, Wd-40, Hacksaw, Jack Stand

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when under the truck, set parking brake, block tires and use safety glasses and gloves.

DO NOT WORK WITH HOT PIPES!

TO REMOVE STOCK EXHAUST, CUT 16" FROM THE FRONT OF THE MUFFLER FORWARD TOWARDS THE FRONT OF THE VEHICLE. LEAVE ALL RUBBER GROMMETS ON THE HANGER. USE WD-40 TO AID IN THE REMOVAL OF EXHAUST AND HANGERS.



SLIDE PASSENGER SIDE HEADPIPE #A ONTO STOCK HEADPIPE. INSERT WELDED HANGER INTO RUBBER GROMMET. NEXT INSTALL DRIVERS SIDE HEADPIPE # B, AND USE CLAMP #I TO SECURE BOTH HEADPIPES. DO NOT TIGHTEN.



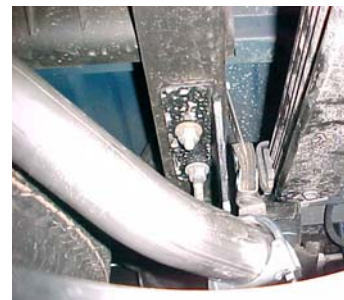
SLIDE MUFFLER #C ONTO HEADPIPES 1-1/2" TO 2" WITH THE INLET FACING THE MOTOR, USE A JACK STAND TO SUPPORT MUFFLER. USE CLAMPS # J TO SECURE MUFFLER TO HEADPIPES. DO NOT TIGHTEN. OUTLETS OF THE MUFFLER SHOULD BE ON THE TOP.



NEXT, INSTALL REAR MUFFLER HANGER #H ONTO DRIVER SIDE OUTLET OF THE MUFFLER. INSERT HANGER INTO RUBBER GROMMET DO NOT TIGHTEN.



MEASURE 18" FROM THE REAR OF THE FRAME TOWARDS THE FRONT OF THE VEHICLE. USE THIS SLOT FOR THE 10" HANGER #K, INSTALL USING THE 1ST HOLE USE HARDWARE KIT PROVIDED.



INSTALL PASSENGER SIDE OVER AXLE TAILPIPE #E INTO MUFFLER 1 ½" TO 2" INSERT WELDED HANGER INTO RUBBER GROMMET. USE CLAMP # J TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN.



INSTALL DRIVER SIDE OVER AXLE TAILPIPE #D INTO THE MUFFLER. 1 ½" TO 2" ROTATE PIPE UNTIL IT HITS THE 10" HANGER USE CLAMP # K TO HOLD UP THE PIPE. ATTACH TAILPIPE TO MUFFLER USING CLAMP # J. DO NOT TIGHTEN.



NEXT, INSTALL EXIT PIPES #F ONTO TAILPIPES USE CLAMP # J TO SECURE EXIT PIPES TO TAILPIPES.



INSTALL YOUR STAINLESS TIPS TO YOUR DESIRED LOOK TIGHTEN ALL CLAMPS FROM THE FRONT, WORKING YOUR WAY BACK.



MAKE SURE YOU HAVE A 1" CLEARANCE FROM ALL BRAKE LINES, SHOCK BOOTS, TIRES, FUEL LINES, ETC...