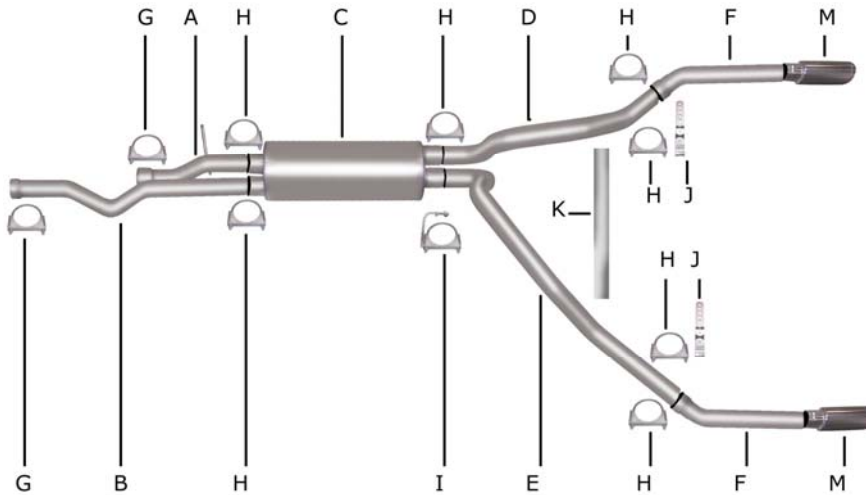




**INSTRUCTION MANUAL**  
**CAT-BACK SPLIT REAR EXHAUST**  
**99-01 SILVERADO/SIERRA TRUCK 6.0L 3500 2/4WD**  
**EXTENDED CAB, LONG BED**  
**PART # 5556**



ITEM	PART #	QTY.	DESCRIPTION
A	700188	1	2-1/2" PASSENGERSIDE HEADPIPE
B	700189	1	2-1/2" DRIVERSIDE HEADPIPE
C	766024	1	SUPERFLOW MUFFLER
D	700183	1	2-1/2" PSGR. SIDE OVERAXLE TAILPIPE
E	700265	1	2-1/2" DRIVERSIDE OVERAXLE TAILPIPE
F	700198	2	2-1/2" EXIT PIPE
G	5758	2	2-3/4" CLAMP
H	5757	7	2-1/2" CLAMP
I	40084	1	O.E HANGER CLAMP
J	08269	2	10" METAL HANGER
J	BO-101	2	BOLT KIT FOR HANGER
K	4137	2	SPARE TIRE BRACKET
L	ZIP	2	ZIP TIES
M	500374	2	3-1/2" STAINLESS TIPS

**WILL NOT FIT HEAVY DUTY. 4WDS MUST REMOVE SPARE TIRE**

*Thank you for purchasing our GIBSON EXHAUST SYSTEM for your Vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm. 0506*

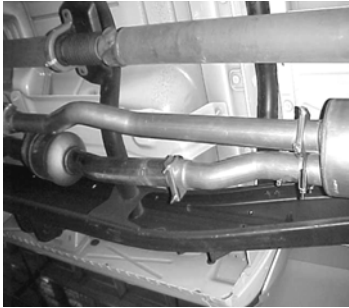
# INSTALLATION INSTRUCTIONS #5556

WHEN INSTALLING THIS EXHAUST SYSTEM MAKES SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER VEHICLE, SET PARKING BRAKE, BLOCK TIRES AND USE SAFTY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

## SUGGESTED TOOLS

7/8 WRENCH, 9/16 SOCKET, 15mm SOCKET, 1/2 SOCKET, HACKSAW, JACK STAND, ANTI-SEIZE

LAY OUT THE GIBSON EXHAUST ON THE FLOOR SO IT LOOKS LIKE THE DRAWING.



CHECK AND MAKE SURE ALL THE PART NUMBERS ARE THE SAME ON THE PIPES AS THEY ARE ON THE DRAWING. REMOVE YOUR FACTORY EXHAUST BY CUTTING 13" IN FRONT OF YOUR STOCK MUFFLER ON THE PASSENGER SIDE. UN-BOLT YOUR STOCK HEADPIPE ON THE DRIVER SIDE ABOUT 48" IN FRONT OF YOUR STOCK MUFFLER. INSTALL HEADPIPE #A & #B USING CLAMP NUMBER #G.

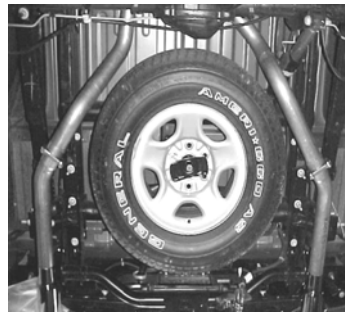


SPARE TIRE BRACKET

TAIL PIPES ARE ROUTED BETWEEN THE SHOCK AND THE SPARE TIRE YOU MAY NEED TO USE THE SPARE TIRE BRACKET SUPPLIED IN KIT TO PUSH THE SPARE TIRE TOWARDS THE REAR OF THE TRUCK. ALSO LOOKING FROM THE REAR OF THE TRUCK THE DRIVER SIDE TAILPIPE SHOULD BE ANGLED AT ABOUT 10:00 O'CLOCK, THE PASSENGER SIDE SHOULD BE ANGLED AT ABOUT 12:00 O'CLOCK).



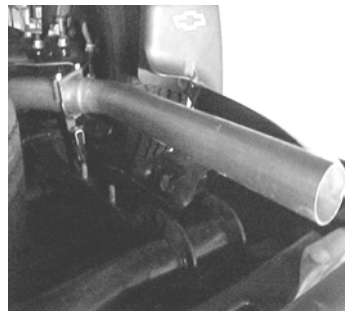
INSTALL MUFFLER #C WITH THE OUTLETS POSITIONED AT THE TOP OF THE MUFFLER. (USE JACK STAND TO SUPPORT MUFFLER). ATTACH TO HEADPIPES WITH CLAMP #H. INSTALL REAR MUFFLER HANGER #I ON THE DRIVER SIDE OUTLET OF MUFFLER. (DO NOT TIGHTEN)



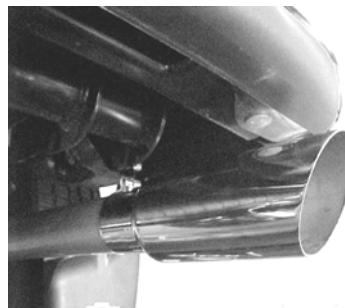
AFTER YOU INSTALL YOUR TAILPIPES USE CLAMPS #H TO ATTACH TAILPIPES TO HANGER #J.



INSTALL #J HANGERS INTO FACTORY FRAME APPROX. 24" FROM THE REAR OF THE FRAME. BOLT HANGER THROUGH THE 3<sup>RD</sup> HOLE FROM THE TOP ON THE HANGER USING SUPPLIED NUT & BOLT HANGERS WILL HELP WITH POSITION OF THE TAILPIPES. AFTER YOUR HANGERS ARE POSITIONED INSTALL TAILPIPES #D & #E. TAILPIPES SHOULD ONLY BE INSERTED INTO THE MUFFLER ABOUT 1"-2". USE CLAMP #H ON THE PASSENGER OUTLET AND ATTACH CLAMP HANGER #I ON THE DRIVER SIDE (DO NOT TIGHTEN).



NEXT, INSTALL EXIT PIPES #F. ADJUST KIT FOR PROPER CLEARANCE, CUT EXIT PIPES FOR PROPER LENGTH ON YOUR VEHICLE. USE ZIP TIES SUPPLIED TO TIE-AWAY BRAKE LINES. WHEN YOU HAVE EVERYTHING IN PLACE, FIRMLY TIGHTEN ALL BOLTS AND CLAMPS DOWN SECURELY. INSTALL STAINLESS TIPS. RE-INSTALL O2 SENSOR ON PASSENGER SIDE, USE ANTI-SEIZE ON ALL THREADS.

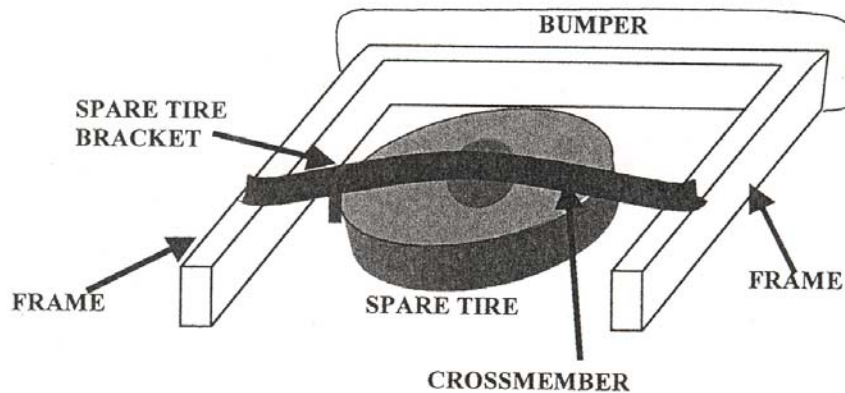


**MAKE SURE YOU HAVE 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, FUEL LINES, TIRES, ETC.**

# SPARE TIRE BRACKET

PN #4137

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**THIS SPARE BRACKET IS USED FOR BETTER CLEARANCE FROM THE SPARE TIRE. INSTALL THIS BRACKET ON THE FACTORY CROSS MEMBER LOCATED ABOVE THE SPARE TIRE. THIS BRACKET IS DESIGNED TO HOLD THE SPARE TIRE TOWARDS THE DRIVERSIDE GIVING YOU MORE CLEARANCE ON THE TAILPIPES.**