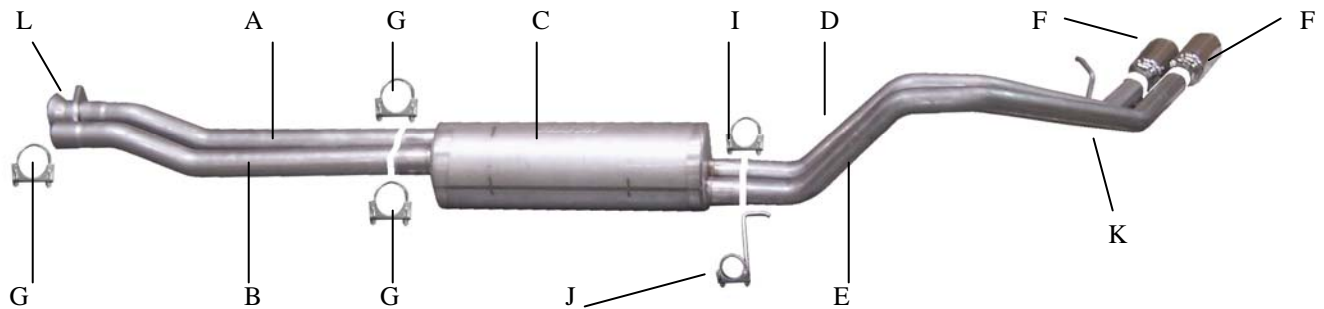




INSTRUCTION MANUAL
CAT BACK DUAL SPORT EXHAUST
05-06 YUKON DENALI XL
6.0L, AWD, 4 DOOR
PART# 5605



ITEM	PART#	QTY	DESCRIPTION
A	700508	1	2.5" PASSENGER SIDE HEADPIPE W/ FLANGE GP-105
B	700509	1	2.5" DRIVER SIDE HEADPIPE
C	788701	1	SUPERFLOW MUFFLER
D	700510	1	2-1/4" PASSENGER SIDE TAILPIPE W/HANGER
E	700511	1	2-1/4" DRIVER SIDE TAILPIPE
F	500395	2	3.5" STAINLESS STEEL TIPS
G	5757	3	2.5" CLAMP
I	5756	1	2 1/4" CLAMP
J	4226	1	REAR MUFFLER HANGER
K	BO-906	1	BOLT KIT FOR TAILPIPES
L	BO-1028	1	BOLT KIT FOR HEADPIPE FLANGE

MUST REMOVE SPARE TIRE IF LARGER THAN 16"

THANK YOU FOR PURCHASING OUR GIBSON EXHAUST SYSTEM FOR YOUR VEHICLE. IF YOU NEED FURTHER ASSISTANCE, PLEASE DO NOT HESITATE TO CALL OUR TECHNICAL DEPARTMENT AT (800) 528-3044, MONDAY – FRIDAY, 8:00 AM TO 5:00 PM. 0706

INSTALLATION INSTRUCTIONS PART# 5605

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES.

DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

15MM SOCKET & WRENCH, 9/16", 7/16", 1/2" SOCKETS & WRENCH, JACK STAND, WD-40, HACKSAW

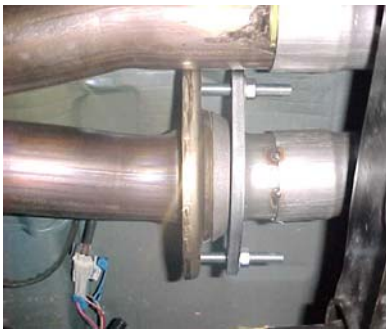
LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING.



TO REMOVE STOCK EXHAUST CUT YOUR STOCK TAILPIPE OFF, REMOVE HANGERS FROM RUBBER GROMMETS, USE WD-40 TO HELP WITH REMOVAL. NOW UN-BOLT YOUR FACTORY EXHAUST AT THE FLANGE LOCATED JUST AFTER YOUR Y-PIPE.



INSTALL PASSENGER SIDE OVERAXLE TAILPIPE #D INTO MUFFLER 1-1/2" TO 2". INSERT WELDED HANGER INTO RUBBER GROMMET. USE CLAMP #I TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN.



BOLT HEADPIPE # A ONTO STOCK HEADPIPE AND ATTACH TO FLANGE WITH BOLT KIT #L. INSERT WELDED HANGER INTO RUBBER GROMMET. DO NOT TIGHTEN. INSTALL HEADPIPE # B, SLIP IT ONTO THE STOCK HEADPIPE USING CLAMP # G TO SECURE THE HEADPIPE TO THE STOCK PIPE. DO NOT TIGHTEN.



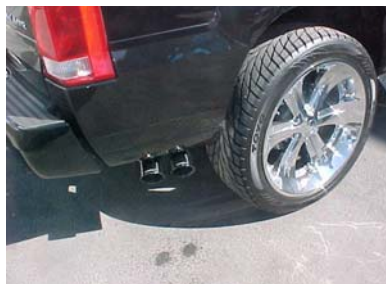
INSTALL DRIVERS SIDE OVERAXLE TAILPIPE #E INTO MUFFLER 1-1/2" TO 2". ATTACH TO MUFFLER WITH HANGER #J. USE BOLT KIT #K TO ATTACH BOTH TAILPIPES TOGETHER DRIVERS SIDE TAB WILL BE ON THE BOTTOM.



NEXT INSTALL MUFFLER #C. SLIDE IT ONTO HEADPIPE 1-1/2" TO 2". INLET OF MUFFLER SHOULD FACE TOWARDS THE MOTOR. ATTACH TO HEADPIPE WITH CLAMP #G. INSTALL REAR MUFFLER HANGER #J INTO RUBBER GROMMET LOCATED JUST ABOVE THE DRIVERS SIDE OUTLET OF THE MUFFLER. SLIDE CLAMP ONTO MUFFLER OUTLET. INLET OF MUFFLER IS LOOKING INTO THE LOUVERS. DO NOT TIGHTEN.



INSTALL YOUR STAINLESS STEEL TIPS. TO CLEAN TIPS USE ANY STAINLESS OR ALUMINUM CLEANER. NOW GO BACK AND TIGHTEN ALL NUTS, BOLTS AND CLAMPS STARTING FROM THE FRONT AND WORKING BACK.



“MAKE SURE YOU HAVE A 1” CLEARANCE ON ALL PIPES FROM BRAKE AND FUEL LINES, TIRES, SHOCKS, ETC...”