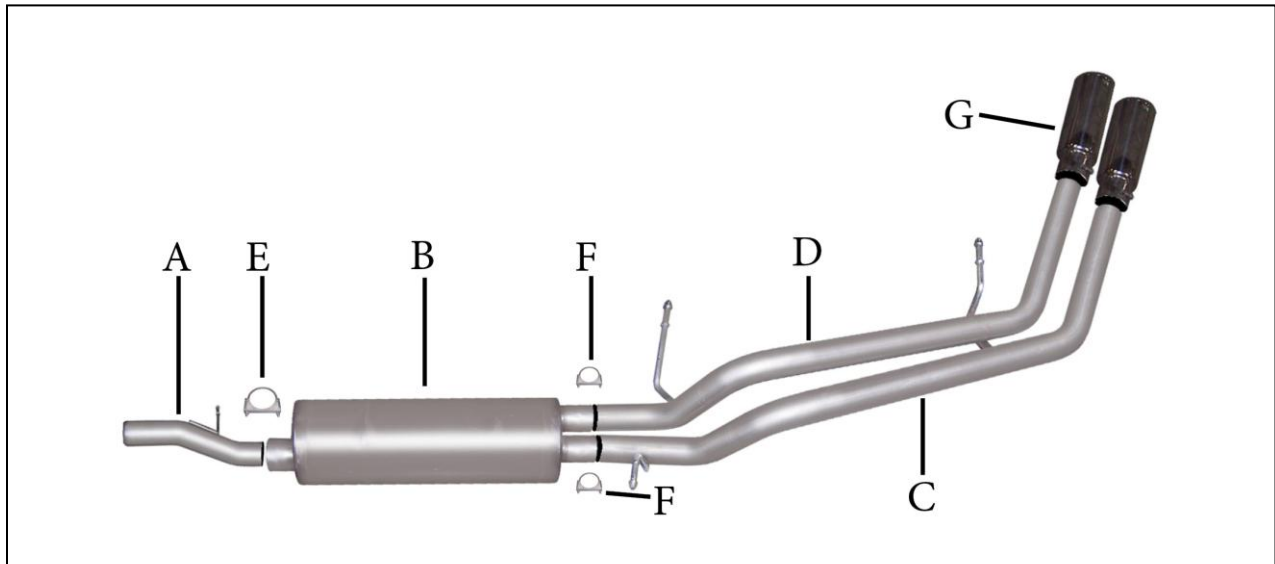# GIBSON
PERFORMANCE EXHAUST SYSTEMS

INSTALLATION INSTRUCTIONS
CAT-BACK DUAL SPORT EXHAUST
2015-2016 Chevrolet/GMC Suburban/Yukon XL 1500 5.3L 2/4WD

PART #5685

ITEM	PART #	QTY	DESCRIPTION
A	999700904	1	3"Headpipe W/welded hanger
B	758300	1	Superflow Muffler
C	999700817	1	2.25" Drivers Side Tailpipe
D	999700818	1	2.25" Passenger Side Tailpipe
E	OHD300	1	3" Clamp
F	5756	2	2.25" Clamp
G	500639	2	4" Rolled Slash Tip
H	BO-906	1	Bolt Kit For Tailpipe

Thank you for purchasing our Gibson Exhaust system for your vehicle.
If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044
Monday through Friday, 8:00 am to 5:00 pm. 10/15

EXHAUST INSTALLATION
PART# 5685

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES.
DO NOT WORK WITH HOT PIPES!!!

1. Disconnect the negative battery cable before removal of the OEM Exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. Remove the factory exhaust by cutting behind the factory muffler. Once the tail pipe has been removed **un-bolt the muffler and head pipe at the clamp located in front of the factory muffler**. Use wd-40 or another type of penetrating oil to remove the rubber grommets. Do not damage these they will be re used.

2.Install headpipe #A onto your factory pipe using your stock clamp insert welded hanger into the rubber grommet leave clamp loose.

3. Install muffler #B onto headpipe 1.5" to 2" muffler should be level use clamp #E to secure together do not tighten.

4.Next install passenger side overaxle tailpipe #C into muffler 1.5" to 2" insert welded hanger into rubber grommet use clamp # F to secure pipe to muffler do not tighten

5.Next install the drivers side tailpipe into the muffler 1.5"-2"

6.Once tailpipes are installed use bolt kit #H to secure pipes together the driver side tab will be on the bottom.

7.Install your tips to your desired look.

"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC..."   TORQUE ALL CLAMPS TO APPROX. 100 TO 150 FT LBS.