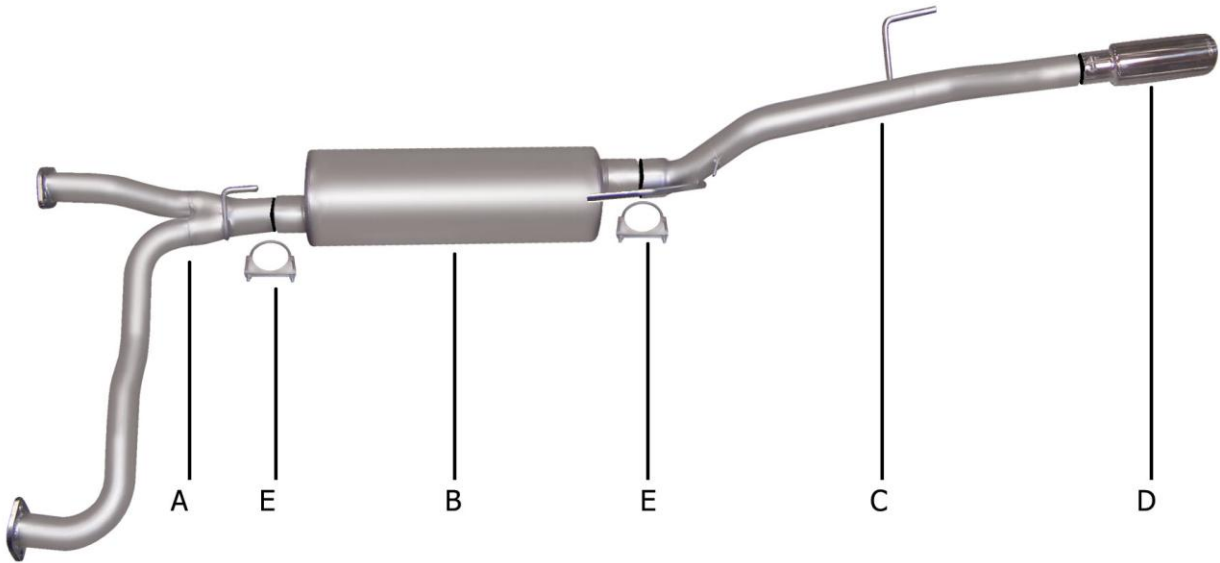




PERFORMANCE EXHAUST SYSTEMS

**INSTALLATION INSTRUCTIONS  
CAT BACK SINGLE REAR EXHAUST  
NISSAN XTERRA 4.0L 4WD 4DR  
PART #612216**



ITEM	PART #	QUANTITY	DESCRIPTION
A	883-700631S	1	2½" STAINLESS Y-PIPE W/GP-110 FLANGES
B	421887	1	STAINLESS SUPERFLOW MUFFLER
C	1007-700787S	1	2½" STAINLESS TAILPIPE W/WELDED HANGERS
D	500374	1	3½" STAINLESS TIP
E	OHD300	2	3" CLAMP

Thank you for purchasing our Gibson exhaust system for your vehicle. If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044 Monday through Friday, 8:00 am to 5:00 pm.

LAY OUT THE GIBSON EXHAUST ON THE FLOOR AND COMPARE

# INSTALLATION INSTRUCTIONS #612216

## CAREFULLY READ INSTRUCTIONS BEFORE STARTING INSTALLATION.

During this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** 1/2", 9/16" 15mm wrenches & sockets, WD-40, hacksaw, jack stands.

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• **Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.**  
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**1. LAY OUT THE GIBSON EXHAUST ON THE FLOOR AND COMPARE PART #'S TO THE DRAWING. TO REMOVE THE STOCK EXHAUST REMOVE IT FROM THE 2 BOLT FLANGES, LOCATED IN FRONT OF YOUR FACTORY MUFFLER. NEXT, UNBOLT FACTORY Y-PIPE FROM THE 2 2-BOLT FLANGES. DO NOT DISGARD YOUR FACTORY HARDWARE, YOU WILL RE-USE IT.**



**3. INSTALL MUFFLER # B ONTO HEAD PIPE # A 1½"-2" WITH THE LOUVERS FACING TOWARDS THE CONVERTER. USE A JACK STAND TO SUPPORT THE MUFFLER. USE CLAMP # E. TO SECURE THE MUFFLER TO THE HEAD PIPE. DO NOT TIGHTEN. MUFFLER INLET IS LOOKING INTO THE LOUVERS. OUTLET OF MUFFLER WILL BE AT THE 1 O'CLOCK POSTION.**



**2. INSTALL Y-PIPE # A ONTO YOUR EXISTING STOCK FLANGES. INSERT HANGER INTO RUBBER GROMMET. USE YOUR FACTORY HARDWARE TO SECURE. DO NOT TIGHTEN.**



**4. INSTALL OVERAXLE TAILPIPE # C INTO MUFFLER 1½"-2". INSERT WELDED HANGERS INTO RUBBER GROMMETS. SECURE TO THE MUFFLER USING CLAMP # E. DO NOT TIGHTEN.**



**5. INSTALL YOUR STAINLESS TIP TO YOUR DESIRED LOOK. NOW GO BACK AND TIGHTEN ALL YOUR FLANGES, CLAMPS, ETC. STARTING FROM THE FRONT AND WORKING YOUR WAY BACK. TO CLEAN YOUR STAINLESS TIP USE A STAINLESS CLEANER.**