



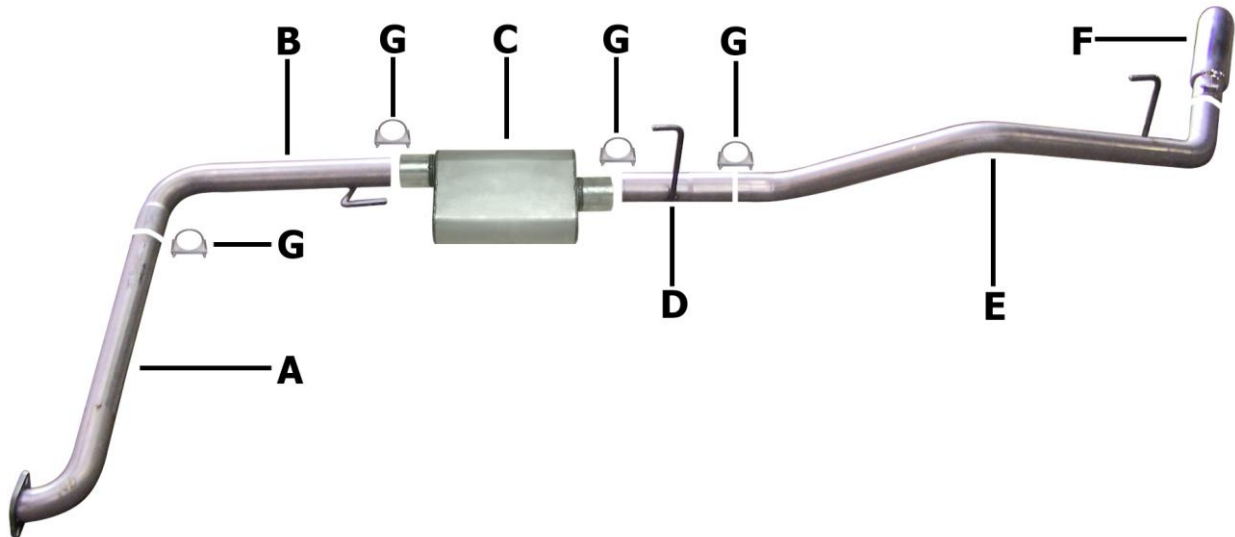
Installation Instructions

Cat-Back Stainless Single Exhaust

Nissan Frontier 2.5L 2wd

King Cab, Short Bed

Part #612217



ITEM	PART	QUANTITY	DESCRIPTION
A	1180-700940S	1	2.5" Stainless Headpipe w/ flange
B	1181-700941S	1	2.5" Stainless Headpipe
C	55192S	1	Stainless Superflow CFT Muffler
D	1182-700942S	1	2.5" Stainless Intermediate Tailpipe
E	1183-700943S	1	2.5" Stainless Tailpipe
F	500374	1	3.5" Stainless Tip
G	5757	4	2.5" Clamp

Thank you for purchasing our Gibson Exhaust System for your vehicle.
If you need further assistance, please do not hesitate to call our technical department at
(800) 528 -3044 Monday through Friday, 8am to 5 pm.

Installation Instructions #612217

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16", 15mm wrenches & sockets, WD-40, hacksaw, jack stands

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. First remove the clamp behind your factory muffler. Now remove the tailpipe. Now unbolt the 2-bolt and remove the rest of your exhaust system. Save your factory nuts as you will re-use them.



6. Slide tailpipe #D into muffler. Insert welded hanger into rubber grommet. Use clamp #G to secure. Do not tighten.



3. Install headpipe #A onto the existing stock flange and attach with the factory nuts. Re-attach the ground strap. Do not tighten the nuts.



7. Slide tailpipe #E into tailpipe #D. Insert hanger into rubber grommet. Use clamp #G to secure. Do not tighten.



4. Next, slide headpipe #B onto headpipe #A. Insert hanger into rubber grommet. Use clamp #G to secure the pipes together. Do not tighten.



8. Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Start at the 2-bolt flange and work your way to the back of the system. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.



5. Install muffler #C onto headpipe #B 1.5-2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use clamp #G to secure the muffler to the headpipe. Do not tighten. Muffler inlet is looking into the louvers.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust. **Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.**