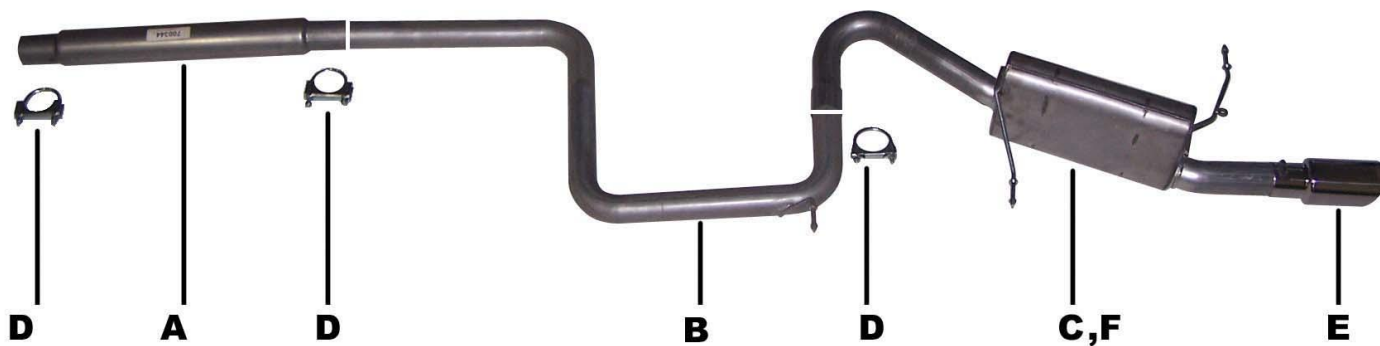




# INSTRUCTION MANUAL

## CAT-BACK STAINLESS SINGLE REAR EXHAUST PT CRUISER 2.4L & TURBOCHARGED

KIT # 613300



ITEM	PART #	QUANTITY	DESCRIPTION
A	470-700344S-1	1	STAINLESS RESONATOR
B	440-700294S	1	2 1/4" STAINLESS FRONT EXTENSION PIPE
C	1287-7001064S	1	STAINLESS MUFFLER ASSEMBLY
D	5756	3	2 1/4" CLAMPS
E	500396	1	3-1/2" STAINLESS TIP
F	<u>BOLT KIT FOR MUFFLER</u>		
	4538	1	1" x 1/4" BOLT
	9514	1	LOCK NUT
	5015	1	WASHER

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 AM to 5:00 PM.

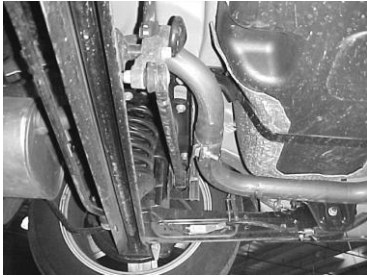
# EXHAUST INSTALLATION

## #613300

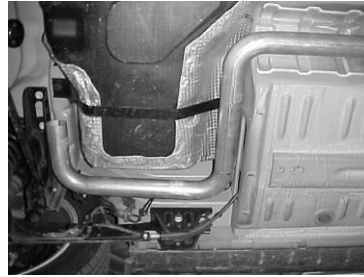
WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, ALONG WITH SAFETY GLASSES. **DO NOT WORK WITH HOT PIPES!**

### SUGGESTED TOOLS

15MM SOCKET, 10MM SOCKET, 9/16 SOCKET & WRENCH, 7/16 SOCKET & WRENCH



LAY OUT THE GIBSON EXHAUST AND COMPARE PARTS TO THE MANUAL. DISCONNECT THE GROUND STRAP CONNECTED TO THE FACTORY PIPE BEHIND THE MUFFLER. DISCONNECT THE FACTORY MUFFLER IN FRONT OF THE AXLE. THEN REMOVE THE MUFFLER. LEAVE ALL FACTORY RUBBER GROMMETS IN PLACE.



SLIP FRONT EXTENSION PIPE #B INTO THE OUTLET OF THE RESONATOR. USE CLAMP #D TO ATTACH THE EXTENSION PIPE TO THE RESONATOR. INSTALL REAR PIPE #E TO FRONTPIPE #B. SLIP THE WELDED HANGER INTO THE FACTORY RUBBER GROMMET AND ATTACH WITH CLAMP #D.



REMOVE THE FRONT EXTENSION PIPE BY DISCONNECTING THE EXHAUST BEHIND THE CONVERTER. LEAVE ALL FACTORY RUBBER GROMMETS IN PLACE YOU MAY NEED TO HEAT UP THE EXTENSION PIPE TO REMOVE.



INSTALL MUFFLER ASSEMBLY #C. SLIP THE WELDED HANGER INTO THE FACTORY RUBBER GROMMETS. RE-CONNECT THE GROUND STRAP TO THE MUFFLER ASSEMBLY USING BOLT KIT #F.



SLIP THE RESONATOR #A ONTO THE FACTORY HEADPIPE. THE MUFFLER INLET IS LOOKING INTO THE LOUVERS. USE CLAMP #D TO ATTACH IT TO THE FACTORY PIPE. DO NOT TIGHTEN.



INSTALL YOUR STAINLESS TIP TO YOUR DESIRED LOOK. USE ANY ALUMINUM OR STAINLESS STEEL CLEANER TO POLISH YOUR TIP. TIGHTEN ALL CLAMPS AND HANGERS.

**"MAKE SURE YOU HAVE A MINIMUM OF A 1 ½" CLEARANCE FROM ALL RUBBER BRAKE LINE'S, TIRES, SHOCKS, FUEL LINES, ETC."**