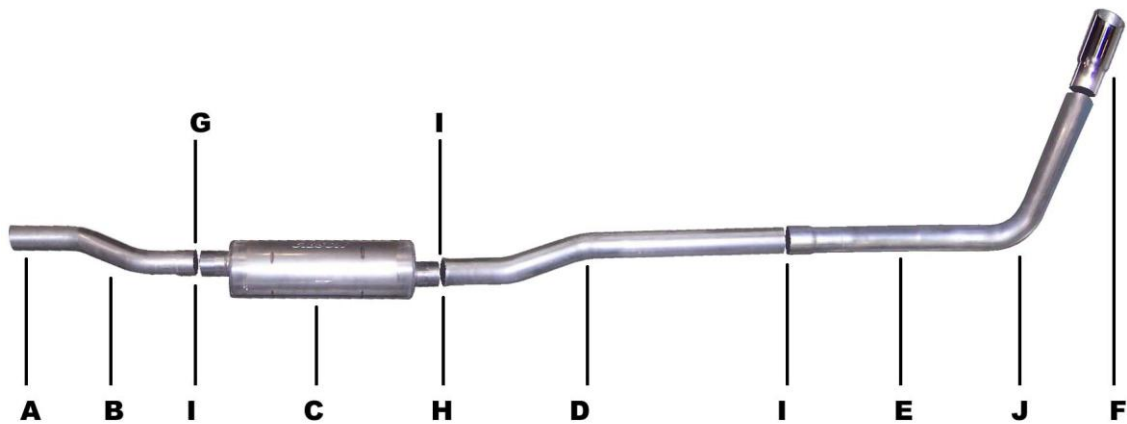# GIBSON
PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL
CAT-BACK SINGLE STAINLESS EXHAUST
CHEVY S10/SONOMA 2.8L-4.3L V6 2WD
EXTENDED CAB, SHORT BED

PART # 614402

ITEM	PART #	QUANTITY	DESCRIPTION
A	GP-102	1	2 BOLT FLANGE
	BO-1034	1	BOLT KIT FOR FLANGE GP-102
B	238-40040S-4	1	2.5" STAINLESS HEADPIPE
C	788200S	1	SUPERFLOW STAINLESS MUFFLER
D	239-40044S-A	1	2.5" FRONT STAINLESS TAILPIPE
E	240-40044S-B	1	2.5" OVERAXLE TURNOUT S/S TAILPIPE
F	500361	1	3" STAINLESS TIP
G	4146	1	FRONT HEADPIPE HANGER
H	40056	1	REAR MUFFLER HANGER
I	5757	2	2-1/2" CLAMP
J	40057	1	REAR TAILPIPE HANGER

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need any further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.

EXHAUST INSTALLATION
PART #614402

WHEN INTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:
15MM SOCKET, 9/16" SOCKET, ½" WRENCH, ½" SOCKET, JACKSTAND, HACKSAW

1.   Lay out the Gibson Exhaust System on the floor so it looks like the drawing.

2.   Unbolt stock exhaust from behind the catalytic converter. Use jack stands to support converter.

3.   Bolt on front headpipe.

4.   Slide muffler onto the front headpipe with inlet towards the converter. Use a jack stand to support the muffler and clamp down but do not tighten. Muffler inlet is looking into louvers.

5.   Install the overaxle tailpipe.

6.   Slide turnout pipe on the tailpipe behind the rear tire. Roll turnout pipe until you have it at the correct angle for your truck and clamp.

7.   Install stainless steel tip. Clamp down. To clean stainless tip use a scott brite pad and any stainless steel or aluminum cleaner.

8.   When you have everything in place, tighten all bolts and clamp down.

SPECIAL NOTES:
- MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC