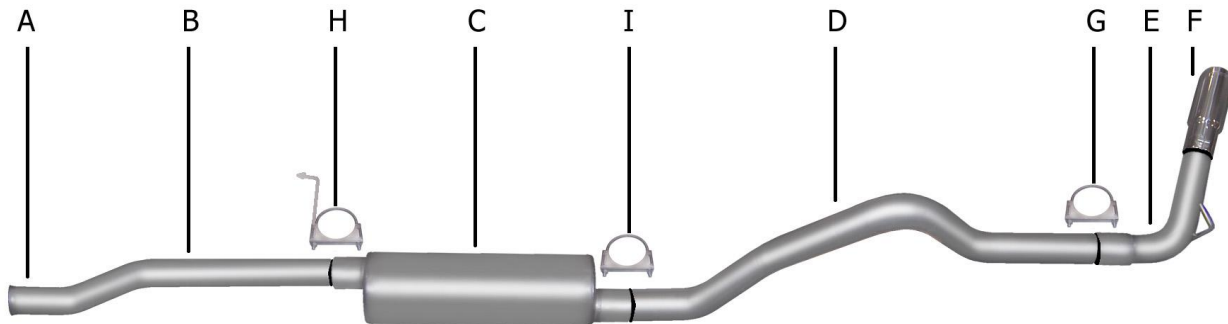




INSTRUCTION MANUAL
CAT-BACK STAINLESS SINGLE EXHAUST
CHEVY S-10/SONOMA 2.8L-4.3L V6 2WD ONLY
EXTENDED CAB, SHORT BED
PART # 614408



ITEM	PART #	QUANTITY	DESCRIPTION
A	GP-102	1	2 BOLT FLANGE
B	294-40049S	1	STAINLESS HEADPIPE
C	788200S	1	STAINLESS SUPERFLOW MUFFLER
D	222-40042S	1	2.5" STAINLESS OVERAXLE PIPE
E	237-40045S	1	2.5" STAINLESS TURNOUT PIPE
F	500361	1	3" STAINLESS TIP
G	5757	1	2-1/2" CLAMP
H	40047	1	FRONT MUFFLER HANGER
I	40048	1	REAR MUFFLER HANGER

SPECIAL NOTES:
STOCK MOUNTED EXHAUST EXISTING HANGERS MUST BE UNBOLTED AND ROTATED AT 180 DEGREES.

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 AM to 5:00 PM.

EXHAUST INSTALLATION

S-10 CHEVY

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, ALONG WITH SAFETY GLASSES. DO NOT WORK WITH HOT PIPES!

1. Unbolt stock exhaust from behind the catalytic converter.
Use jack stands to support converter.
2. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing.
3. Unbolt your stock mounted exhaust hangers and rotate 180 degrees.
4. Bolt on front headpipe.
5. Slide muffler with inlet towards the converter onto the front headpipe. Use a jack stand to support the muffler and clamp down but do not tighten. Muffler inlet is looking into the louvers.
6. Install the overaxle tailpipe into muffler. Sharp bend towards the muffler.
7. Slide turnout pipe on the tailpipe behind the rear tire. Rotate tailpipe & turnout pipe until you have it at the correct angle for your truck and clamp.
8. Install stainless steel tip. Stainless tip should not exceed more than 2" outside of the truck body. Clamp down.
8. When you have everything in place, tighten all bolts and clamp down.

SPECIAL NOTES:

- * MAKE SURE YOU HAVE A 3/8" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC.
- * To clean stainless tip use a scott brite pad and any stainless steel or aluminum cleaner.

LEGAL STATUS:

THE GIBSON EXHAUST SYSTEM IS IN COMPLIANCE WITH VC27156 WHEN INSTALLED BEHIND THE CATALYTIC CONVERTER. NO EXEMPTION NUMBER IS NEEDED.#1197