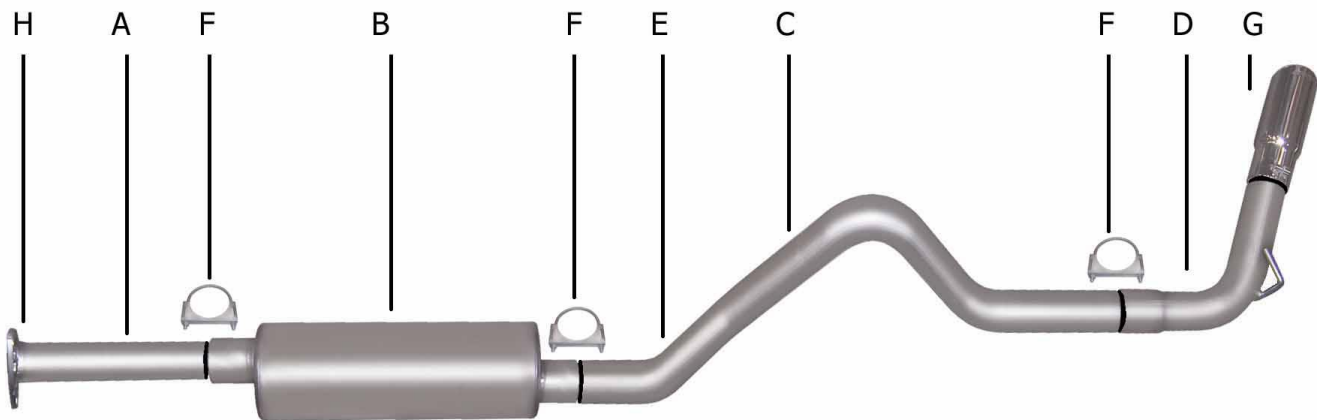




**INSTRUCTION MANUAL**  
**CAT-BACK STAINLESS SINGLE EXHAUST**  
**CHEVY S10/SONOMA 4.3L,V6 2WD ONLY**  
**STANDARD CAB-SHORT BED**  
**Z85 SUSPENSION**  
**PART # 614412**



ITEM	PART #	QUANTITY	DESCRIPTION
A	236-40055S	1	SS HEADPIPE/WITH FLANGE #GP-101
B	788200S	1	SUPERFLOW STAINLESS MUFFLER
C	222-40042S	1	2.5" SS OVERAXLE TAILPIPE
D	237-40045S	1	2.5" STAINLESS TURNOUT PIPE
E	40048	1	REAR MUFFLER HANGER
F	5757	3	2-1/2" CLAMP
G	500361	1	3" STAINLESS TIP
H	9684	1	FLANGE GASKET

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.

# EXHAUST INSTALLATION # 614412

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, ALONG WITH SAFETY GLASSES. DO NOT WORK WITH HOT PIPES!

## SUGGESTED TOOLS:

15mm SOCKET, 9/16" SOCKET, 1/2" SOCKET, 1/2" WRENCH, JACKSTAND, HACKSAW, WD-40

1. Unbolt stock exhaust from behind the catalytic converter. Use jack stands to support converter. **You will reuse you Stock flange bolts and gasket.**
2. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks Like the drawing and compare part # before installation.
3. Bolt on front headpipe #A and install gasket# H and reuse stock flange bolts.
4. Slide muffler #B with inlet towards the converter onto the front headpipe. Use a jack stand to support the muffler and clamp using #F . Do not tighten. Muffler inlet is looking into the louvers.
4. Install the overaxle tailpipe # C and clamp hanger #E to muffler.
6. Slide turnout pipe #D on the tailpipe behind the rear tire. Roll turnout pipe until you have it at the correct angle for your truck. Insert the welded hanger into the rubber grommet and clamp using # F. to tailpipe.
7. **The rear tailpipe stock exhaust hanger must be unbolted and And rotated at 180 degrees.**
8. Install stainless steel tip. Clamp down. To clean stainless tip use a scott brite pad and any stainless steel or aluminum cleaner.
9. When you have everything in place, tighten all bolts and Clamp down.

**YOU WILL REUSE YOUR FACTORY FLANGE BOLTS.**

**MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC.**