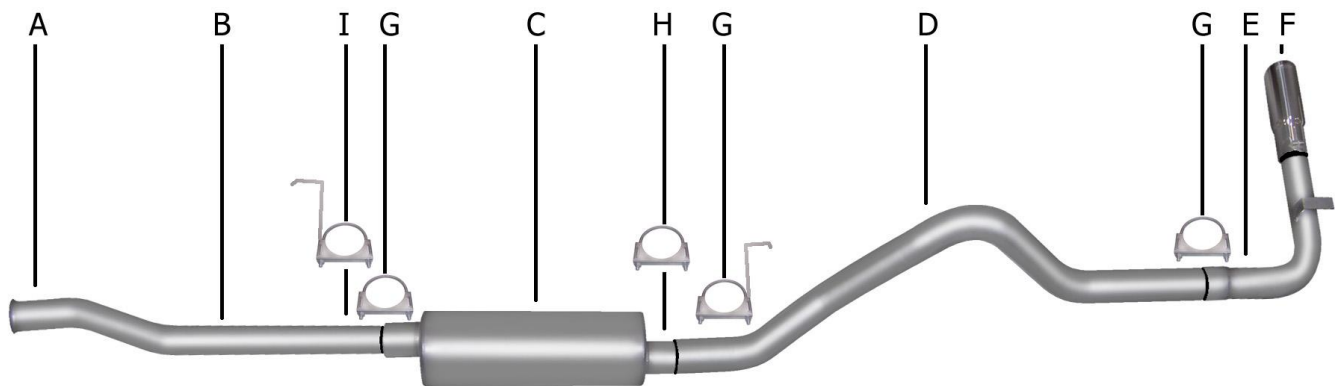




PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL
CAT-BACK STAINLESS SINGLE EXHAUST
CHEVY S10/SONOMA 2.8L-4.3L V6 2WD ONLY
EXTENDED CAB, SHORT BED
PART # 614419



ITEM	PART #	QTY	DESCRIPTION
A	GP-102	1	2 BOLT FLANGE
B	273-40040S-11	1	STAINLESS HEADPIPE
C	788200S	1	SUPERFLOW STAINLESS MUFFLER
D	222-40042S	1	2.5" STAINLESS OVERAXLE PIPE
E	223-40061S	1	2.5" STAINLESS TURNOUT PIPE
F	500361	1	3" STAINLESS TIP
G	5757	3	2-1/2" CLAMP
H	40060	1	FRONT TAILPIPE HANGER
I	40062	1	FRONT HEADPIPE HANGER

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you have any further questions, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.

EXHAUST INSTALLATION

PART #614419

WHEN INTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

15MM SOCKET, 9/16" SOCKET, ½" WRENCH, ½" SOCKET, JACKSTAND, HACKSAW

1. Lay out the Gibson Exhaust System on the floor so it looks like the drawing.
2. Unbolt stock exhaust from behind the catalytic converter. Use jack stands to support converter.
3. Bolt on front headpipe.
4. Slide muffler onto the front headpipe with inlet towards the converter. Use a jack stand to support the muffler and clamp down but do not tighten. Muffler inlet is looking into louvers.
5. Install the overaxle tailpipe.
6. Slide turnout pipe on the tailpipe behind the rear tire. Roll turnout pipe until you have it at the correct angle for your truck and clamp.
7. Install stainless steel tip. Clamp down. To clean stainless tip use a scotch brite pad and any stainless or aluminum cleaner.
8. When you have everything in place, tighten all bolts and clamp down.

SPECIAL NOTES:

- MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC