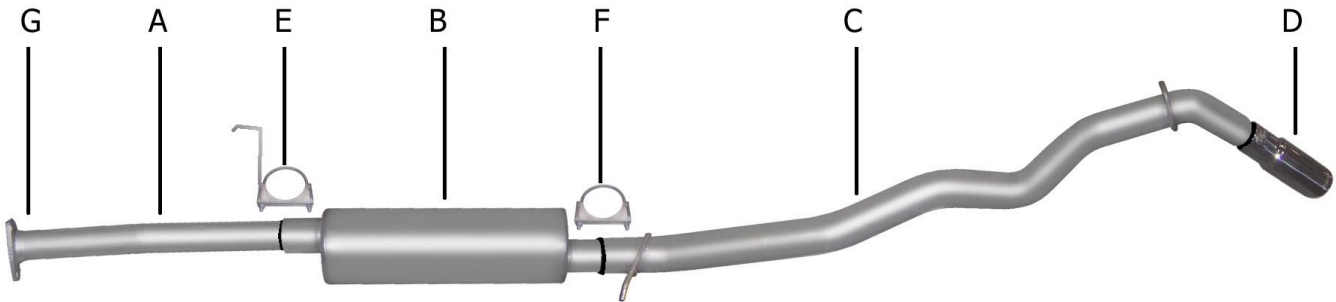




PERFORMANCE EXHAUST SYSTEMS

**INSTRUCTION MANUAL
CAT-BACK STAINLESS EXHAUST
CHEVY S10/SONOMA
4.3L V6 4WD ONLY
EXTENDED CAB, SHORT BED
PART # 614420**



ITEM	PART #	QUANTITY	DESCRIPTION
A	211-40046S	1	STAINLESS HEADPIPE W/FLANGE# GP-101
B	788200S	1	SUPERFLOW STAINLESS MUFFLER
C	231-40063S	1	2.5" OVERAXLE STAINLESS TAILPIPE
D	500361	1	3" STAINLESS TIP
E	40064	1	FRONT MUFFLER HANGER
F	5757	1	2-1/2" CLAMP
G	9684	1	FLANGE GASKET

WILL ONLY FIT IF SHOCK IS BEHIND REAR AXLE.

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle.
If you need any further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 AM to 5:00 PM.

EXHAUST INSTALLATION

PART #614420

WHEN INTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

15MM SOCKET, 9/16" SOCKET, $\frac{1}{2}$ " WRENCH, $\frac{1}{2}$ " SOCKET, JACKSTAND, HACKSAW, WD-40

1. Lay out the Gibson Exhaust System on the floor so it looks like the drawing.
2. Unbolt stock exhaust from behind the catalytic converter. Use jack stands to support converter.
3. Bolt on front head pipe # A and gasket #G and re-use your stock bolts.
4. Slide muffler# B onto the front head pipe with inlet towards the converter. Use a jack stand to support the muffler and clamp down using clamp # E, but do not tighten. Muffler inlet is looking into the louvers.
5. Install the over axle tailpipe # C and attach to muffler with clamp # F.
6. Install stainless steel tip. Clamp down. To clean stainless tip use a scotch brite pad and any stainless steel or aluminum cleaner.

When you have everything in place, tighten all bolts and clamp down.

SPECIAL NOTES:

- **MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC.**