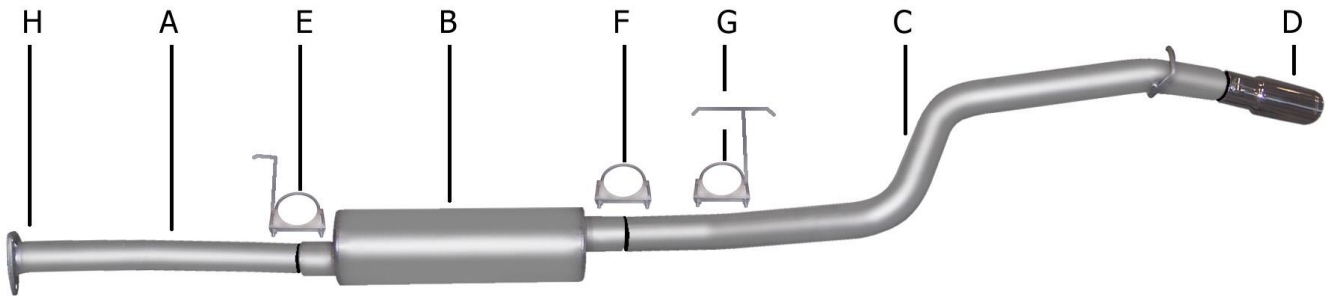




PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL
CAT-BACK SINGLE STAINLESS EXHAUST SYSTEM
CHEVY S10/SONOMA 4.3L-V6 4WD ONLY
EXTENDED CAB, SHORT BED
PART # 614422



ITEM	PART #	QUANTITY	DESCRIPTION
A	211-40046S	1	HEADPIPE STAINLESS W/FLANGE #GP-101
B	788200S	1	SUPERFLOW STAINLESS MUFFLER
C	212-70005-1	1	2.5" OVERAXLE STAINLESS TAILPIPE
D	500361	1	3" STAINLESS TIP
E	40064	1	FRONT MUFFLER HANGER
F	5757	1	2-1/2" CLAMP
G	4113	1	TAILPIPE T-HANGER
H	9684	1	FLANGE GASKET

WILL NOT FIT ZR2 MODEL!!Z85 suspension. Will only fit if shock is behind rear axle on passenger side.

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need any further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 AM to 5:00 PM.

EXHAUST INSTALLATION

KIT#614422

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING, BLOCK TIRES AND USE SAFETY GLASSES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

15mm socket, 9/16" socket, $\frac{1}{2}$ " SOCKET, $\frac{1}{2}$ " WRENCH, JACKSTAND, HACKSAW

1. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing. (Drawing is not exact, but for placement of parts only.)
2. Unbolt stock exhaust from behind the catalytic converter. Use jack stands to support converter.
3. Bolt on front headpipe. #A to Stock Flange using gasket #h and reusing stock bolts.
4. Install #E and #G hangers into Factory rubber grommets (vertical rods on hangers are on drivers side.)
5. Slide muffler with inlet towards the converter onto the front headpipe. Use a jack stand to support the muffler and clamp using #E. Do not tighten. Muffler outlet will be between 9 - 10 o'clock. Muffler inlet is looking into the louvers.
6. Install the overaxle tailpipe #C into the muffler and clamp using #F (Do not tighten.) **REAR TAILPIPE EXISTING EXHAUST HANGERS MUST BE UNBOLTED AND ROTATED AT 180 DEGREES.**
7. Install stainless steel tip. Clamp down. To clean stainless tip use any stainless steel or aluminum cleaner.
8. When you have everything in place, tighten all bolts and clamp down.

* MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, FUEL LINES, TIRES, ETC.