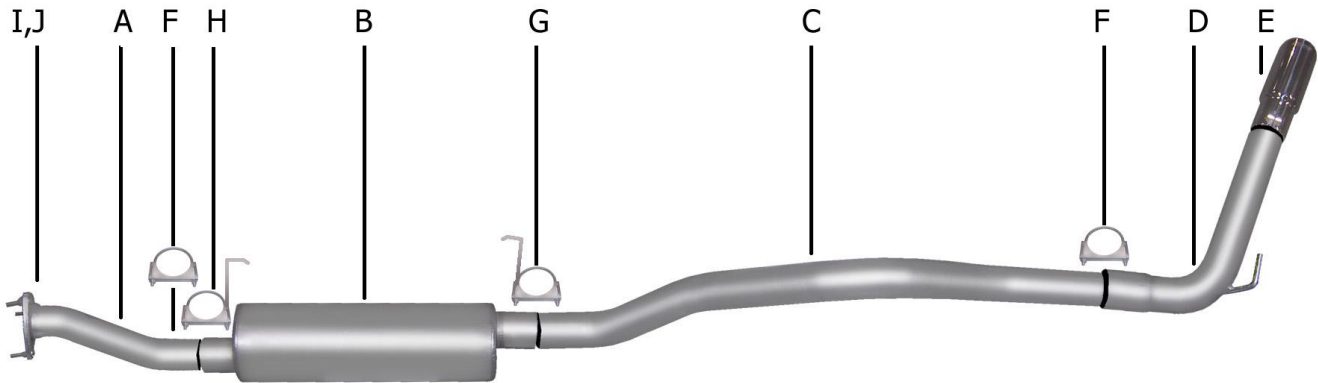




PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL
CAT-BACK STAINLESS SINGLE EXHAUST
CHEVY S10 TRUCK 4.3L 2WD
STANDARD CAB, SHORT BED
PART #614426



ITEM	PART #	QUANTITY	DESCRIPTION
A	189-700117S	1	2-1/2" STAINLESS HEADPIPE W/FLANGE#GP-101
B	788200S	1	STAINLESS SUPERFLOW MUFFLER
C	190-700118S	1	2-1/2" STAINLESS OVERAXLE TAILPIPE
D	197-40045S-1	1	2-1/2" STAINLESS TURNOUT PIPE
E	500361	1	3" STAINLESS STEEL TIP
F	5757	2	2-1/2" CLAMP
G	40068	1	REAR MUFFLER HANGER
H	40072	1	FRONT MUFFLER HANGER
I	9684	1	FLANGE GASKET
J	<u>BOLT KIT FOR HEADPIPE</u>		
	3270	3	3/8" X 2" BOLT
	9033	3	3/8" SPLIT WASHER
	5057	3	3/8" NUTS

WILL NOT WORK WITH FACTORY SWAYBAR, Z85 SUSPENSION

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.

EXHAUST INSTALLATION#614426

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, ALONG WITH SAFETY GLASSES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS

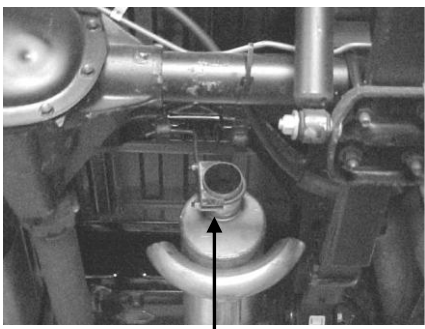
HACKSAW, JACKSTAND, $\frac{1}{2}$ " WRENCH AND SOCKET, 15MM SOCKET, 9/16" WRENCH & SOCKET, HI-TEMP. GASKET SEALER



Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing. Match all part numbers with the manual. **Unbolt stock flange from behind the catalytic converter.** Leave all rubber grommets in place. Use jack stands to support converter.



Bolt on front headpipe #A using kit #J and gasket #I. Use a hi-temp gasket sealer for flange connection. Headpipe will lean toward passenger side. Install hanger #H onto the front headpipe and insert hanger into rubber grommet.



Install muffler 1-1/2" to 2" onto the front headpipe with louvers in muffler facing towards the converter and clamp down using #F. Use a jack stand to support the muffler. Outlet of muffler should be clocked at 12 o'clock. Muffler inlet is looking into the louvers. Install rear hanger #G onto muffler and insert into rubber grommet. Bolts will face the driverside. Do not tighten



YOU MUST ROTATE THE FACTORY REAR TAILPIPE HANGER BEFORE YOU INSTALL THE OVER AXLE TAILPIPE.

The rear tailpipe hanger must be unbolted and rotated 180 degrees. Insert the overaxle tailpipe. #C 1 1/2" to 2" onto muffler outlet. Slightly lean it to the driver side. Slide turnout pipe #D onto the tailpipe. Insert welded hanger into rubber grommet and clamp using #F. Roll turnout pipe until you have it at the correct angle for your truck.



Install stainless steel tip. Clamp down. To clean stainless steel tip use any stainless or aluminum cleaner. When you have everything in place, tighten all bolts, flange and clamps.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, FUEL LINES, SHOCK BOOTS, TIRES ETC.