



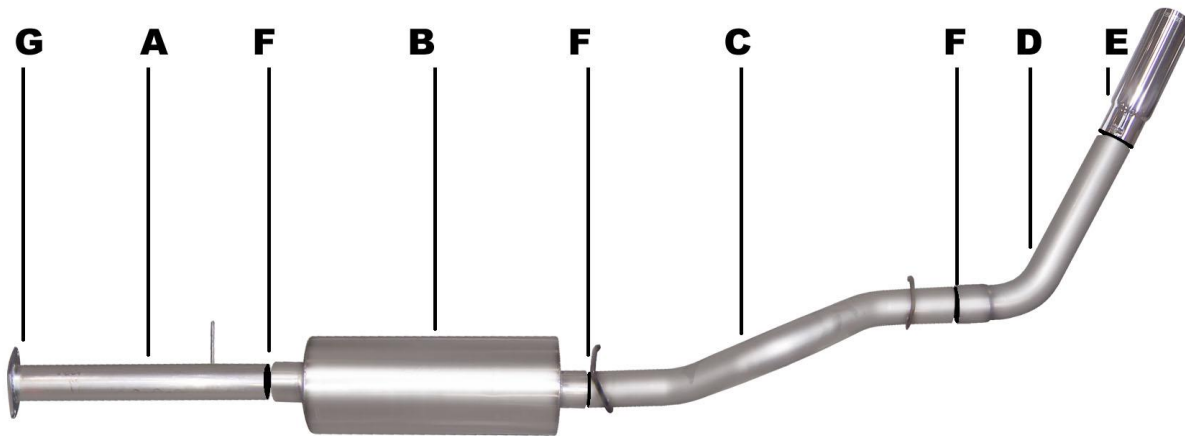
INSTRUCTION MANUAL

CAT-BACK STAINLESS SINGLE EXHAUST

CHEVY TRUCK 4.3L-5.0L 2/4WD

STANDARD CAB, LONG BED

PART # 615514



| ITEM | PART # | QUANTITY | DESCRIPTION |
|------|---------------|----------|------------------------------------|
| A | 159-60008S | 1 | 3" SS HEADPIPE WITH FLANGE #GP-305 |
| B | 421887 | 1 | SUPERFLOW STAINLESS MUFFLER |
| C | 160-50030RS-5 | 1 | 3" STAINLESS OVERAXLE TAILPIPE |
| D | 157-50032RS-4 | 1 | 3" STANLESS TURNOUT PIPE |
| E | 500360 | 1 | 3-1/2" STAINLESS TIP |
| F | OHD300 | 3 | 3" CLAMP |
| G | 9688 | 1 | HEADPIPE FLANGE GASKET |

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle.
If you need further assistance, please do not hesitate to call our
Technical Department at (800) 528-3044, Monday through Friday, 8:00 am
to 5:00 pm.

EXHAUST INSTALLATION

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK ON HOT PIPES!

SUGGESTED TOOLS:

15MM SOCKET, 9/16" SOCKET, 7/8" WRENCH, 9/16" WRENCH, JACK STAND, HACKSAW

1. Raise vehicle and support with stands. Unbolt stock flange behind the rear of the converter, use jackstand to support converter so it won't drop. Remove stock hangers leaving all rubber mounting grommets in place. Cut the stock tailpipe for easy removal. **You will reuse the factory headpipe flange bolts.**
2. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing.
(Note: Drawing is not exact except for placement of parts only!)
3. Connect headpipe # A to the stock flange behind the converter using gasket #G and reusing the factory bolts.
4. Connect muffler # B to the front head pipe with inlet towards the converter. Use a jack stand to support the muffler and connect clamp # F. Muffler inlet is looking into the louvers.
5. Install the overaxle tailpipe # C and connect to the muffler and clamp # F. Insert welded hangers
6. Connect turnout exit pipe # D to the rear of overaxle pipe. Roll turnout pipe until you have it at the correct angle for your truck and connect clamp # F.
7. Install stainless steel tip. To clean the stainless steel tip, use a scott brite pad and any stainless steel aluminum cleaner.
8. When you have everything in place, firmly tighten all bolts and clamp down securely.

SPECIAL NOTES:

- **MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRE, ETC.**