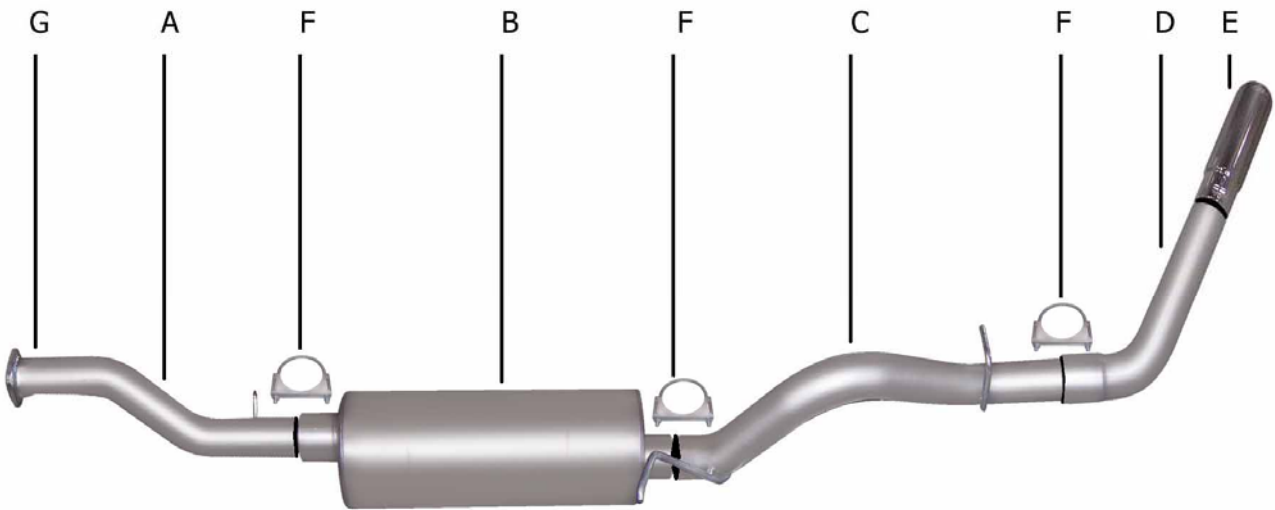




INSTRUCTION MANUAL
CAT-BACK STAINLESS SINGLE EXHAUST
96-00 TAHOE, YUKON, DENALI 5.7L, 4 DR 2/4WD
99-00 ESCALADE 5.7L, 4 DR 2/4WD
PART # 615516



ITEM	PART #	QTY	DESCRIPTION
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A	188-60017S	1	3" HEADPIPE STAINLESS W/FLANGE GP-305
B	421887	1	SUPERFLOW STAINLESS MUFFLER
C	169-500612S	1	3" OVERAXLE STAINLESS TAILPIPE
D	101-50032RS-6	1	3" TURNOUT TAILPIPE
E	500360	1	3-1/2" STAINLESS TIP
F	OHD300	3	3" CLAMP
G	9688	1	HEADPIPE FLANGE GASKET

"WILL NOT FIT ON THE LIMITED EDITION"

Thank you for purchasing our GIBSON PERFORMANCE EXHAUST SYSTEM for your vehicle. If you need further assistance please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.

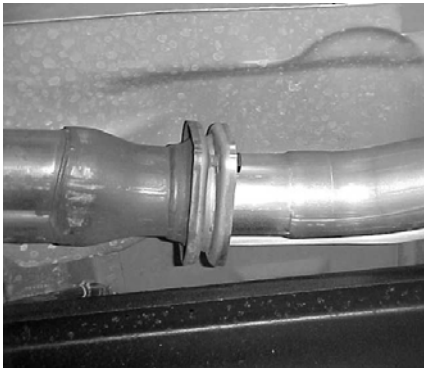
INSTALLATION INSTRUCTIONS#615516

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE VEHICLE SET THE PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES. **DO NOT WORK WITH HOT PIPES!**

SUGGESTED TOOLS:

15MM SOCKET, 9/16" SOCKET, 1/2" WRENCH & SOCKET, JACKSTANDS, HACKSAW, WD-40

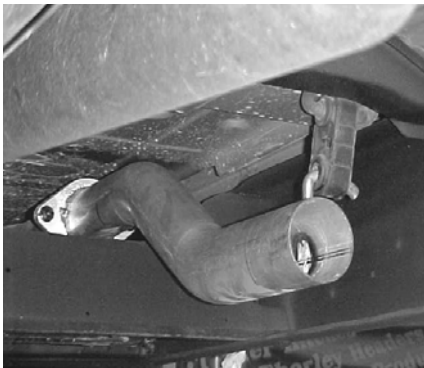
LAY OUT THE EXHAUST AND COMPARE THE PART NUMBERS TO THE MANUAL



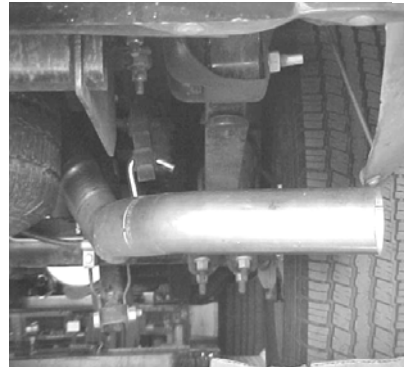
UNBOLT THE STOCK EXHAUST AT THE FLANGE BEHIND THE Y-PIPE AND REMOVE. MAKE SURE TO LEAVE ALL RUBBER GROMMETS IN THE FACTORY LOCATION. **YOU WILL RE-USE STOCK NUTS AND BOLTS.** FOR EASIER REMOVAL OF EXHAUST, CUT BEHIND THE MUFFLER. USE WD-40 TO REMOVE HANGERS FROM GROMMETS.



INSTALL OVERAXLE TAILPIPE #C TO THE OUTLET OF THE MUFFLER USING CLAMP #F. INSERT WELDED HANGER INTO RUBBER GROMMET. **DENALI / ESCALADE** YOU MAY NEED TO CUT 2" OFF FROM THE REAR OF THE OVERAXLE PIPE SO THE TIP WILL BE IN THE CENTER OF THE CUTOUT.



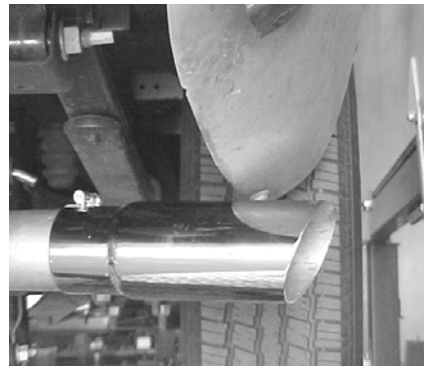
BOLT HEADPIPE #A TO THE STOCK FLANGE RE-USING THE FACTORY NUTS & BOLTS AND FLANGE GASKET# G. INSERT WELDED HANGER INTO RUBBER GROMMET.



INSTALL TURNOUT PIPE #D INTO OVERAXLE TAILPIPE USING CLAMP# F. ROTATE EXIT PIPE UNTIL IT IS AT THE CORRECT ANGLE FOR YOUR TRUCK.



NEXT CONNECT THE MUFFLER TO THE HEADPIPE USING CLAMP # F. USE JACKSTAND TO SUPPORT THE MUFFLER. THE OUTLET OF THE MUFFLER WILL BE AT APPROXIMATELY 10 O'CLOCK. THE MUFFLER INLET IS LOOKING INTO THE LOUVERS.



INSTALL THE STAINLESS STEEL TIP NOW; FIRMLY TIGHTEN EVERYTHING ALL CLAMP, HANGERS, BOLTS AND FLANGE. TO CLEAN TIP USE ANY STAINLESS OR ALUMINUM CLEANER WITH A SCOTT BRITE PAD.

MAKE SURE YOU HAVE A 1" CLEARANCE AWAY FROM ALL BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC.