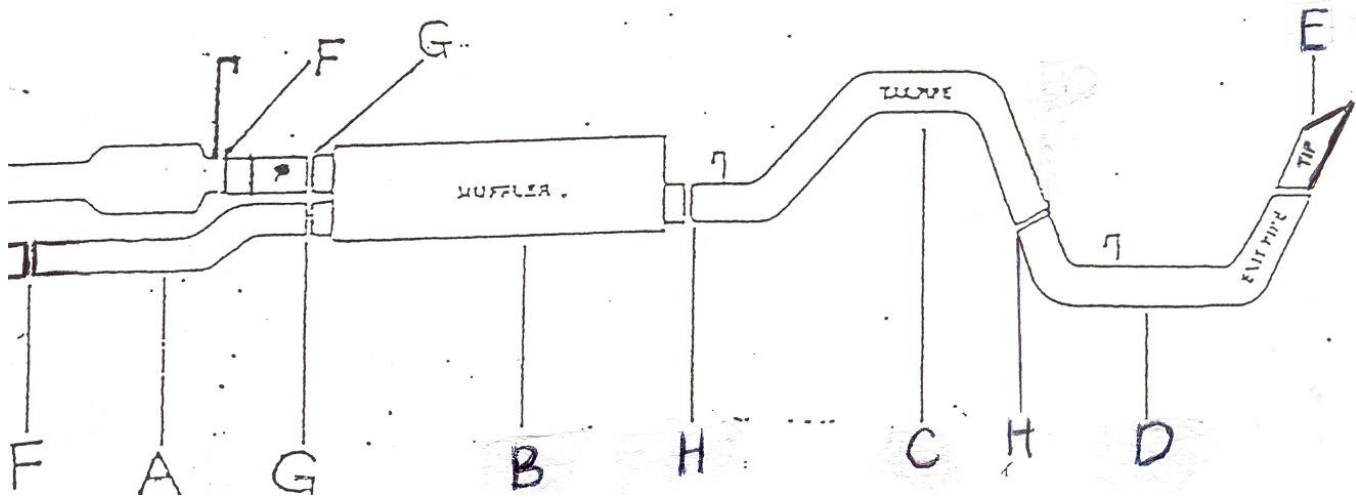




INSTRUCTION MANUAL

STAINLESS STEEL CAT-BACK SINGLE EXHAUST SILVERADO/SIERRA TRUCK 2500/3500 6.0L 2/4WD STANDARD CAB, LONG BED PART # 615529



ITEM	PART #	QTY	DESCRIPTION
A	367-700242S	1	2.5"STAINLESS DRIVERSIDE HEADPIPE
B	758255S-7	1	STAINLESS SUPERFLOW DUAL INLET MUFFLER
C	301-700158S	1	3"STAINLESS OVERAXLE TAILPIPE
D	302-700159S	1	3"STAINLESS EXIT PIPE
E	500360	1	3 1/2" STAINLESS TIP
F	5758	2	2 3/4" CLAMP
G	5757	2	2 1/2" CLAMP
H	OHD300	2	3" CLAMP

WILL NOT FIT HEAVY DUTY TRUCK.

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044 Monday through Friday, 8:00 AM to 5:00 PM.

INSTALLATION INSTRUCTIONS #615529

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

7/8 WRENCH, 9/16 SOCKET, 15MM SOCKET, ½ WRENCH, ½ SOCKET, HACKSAW, JACKSTAND

1. Lay out the Gibson Exhaust System on the floor so it looks like the drawing.
2. Unbolt the factory O2 sensor behind the passenger catalytic converter. (Remove carefully so no damage occurs)
3. Remove factory exhaust by cutting directly in front of O2 Sensor bung. Remove driver-side headpipe by unbolting clamp that's approx. 26" in front of muffler. (Leave all rubber grommets in place)
4. Install headpipes #A and clamp #F.
5. Connect muffler # B to headpipes using #G clamps. (Do not tighten) Outlet of muffler will be at 12 o'clock. (Use jackstand to support muffler)
6. Install # C overaxle tailpipe and connect to muffler using #H clamp. Insert welded hanger into rubber grommet.
7. Install # D exitpipe and connect to tailpipe using #H clamp. Insert welded hanger into rubber grommet.
8. Install stainless tip. To clean stainless tip use a scotch-brite pad and any stainless steel or aluminum cleaner.
9. After everything is installed and lined up, tighten down all clamps.
10. Re-install O2 sensor into new headpipe.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES, RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC.