



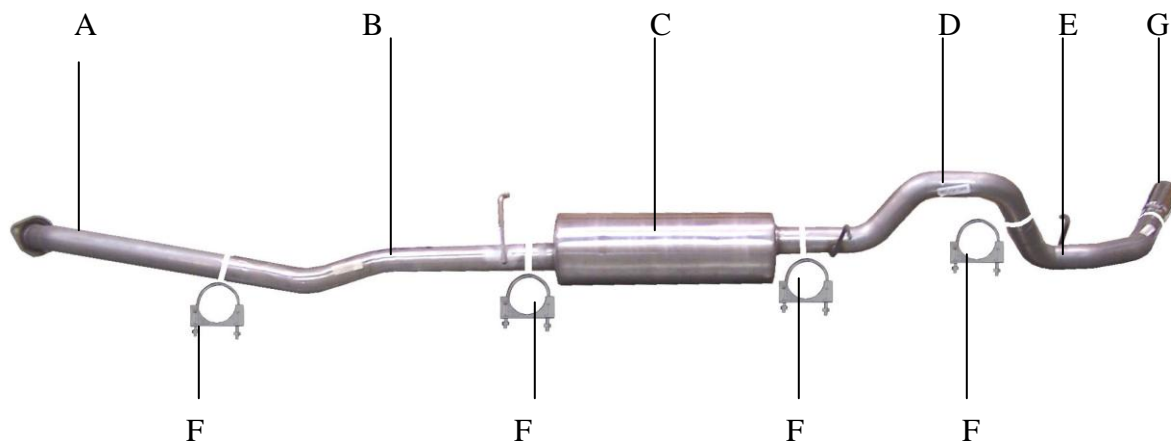
PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL

CAT-BACK STAINLESS SINGLE EXHAUST

CHEVY SILVERADO 1500 TRUCK 4.3L, 4.8L, 5.3L 2/4WD
CLASSIC 1500 SILVERADO/SIERRA TRUCK 5.3L 2/4 WD
EXTENDED CAB, LONG BED

PART # 615538



ITEM	PART #	QTY	DESCRIPTION
A	375-700227S-1	1	SS HEADPIPE WITH FLANGE #GP-115
B	376- 700227S-2	1	STAINLESS HEADPIPE
C	421887	1	SUPERFLOW STAINLESS MUFFLER
D	301-700158S	1	3" OVERAXLE STAINLESS TAILPIPE
E	302-700159S	1	3" EXIT STAINLESS TAILPIPE
F	OHD300	4	3" CLAMP
G	500360	1	3-1/2" STAINLESS TIP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for you vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.

INSTALLATION INSTRUCTIONS PART #615538

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES.

DO NOT WORK WITH HOT PIPES!!

SUGGESTED TOOLS:

15MM SOCKET & WRENCH, 9/16", 7/16", 1/2" SOCKET & WRENCH, JACKSTAND, WD-40, HACKSAW

LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING



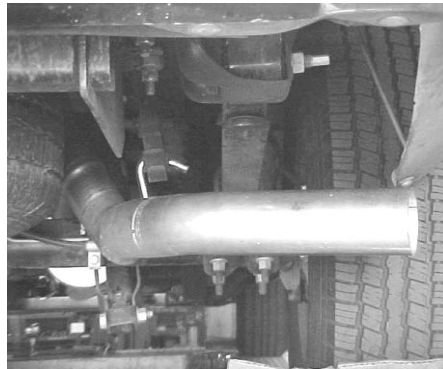
TO REMOVE THE STOCK EXHAUST UN-BOLT IT FROM THE 2-BOLT FLANGE LOCATED JUST BEHIND THE FACTORY Y-PIPE. **YOU WILL NEED TO RE-USE THE FACTORY BOLTS.** NOW CUT OFF YOUR STOCK TAILPIPE JUST BEHIND THE MUFFLER AND REMOVE. LEAVE ALL RUBBER GROMMETS ON THE HANGERS. USE WD-40 TO AID IN REMOVAL OF THE



INSTALL OVERAXLE TAILPIPE #D INTO MUFFLER. INSERT WELDED HANGER INTO RUBBER GROMMET. USE CLAMP #F TO SECURE PIPE TO MUFFLER, DO NOT TIGHTEN.



INSTALL HEADPIPE #A ONTO STOCK FLANGE USING THE FACTORY BOLT TO SECURE IT. DO NOT TIGHTEN. NEXT INSTALL HEADPIPE #B ONTO #A HEADPIPE YOU WILL USE CLAMP #F TO SECURE HEADPIPE #A TO #B, DO NOT TIGHTEN. INSERT WELDED HANGER INTO RUBBER GROMMET.



INSERT EXITPIPE #E ONTO TAILPIPE. INSERT WELDED HANGER INTO RUBBER GROMMET. USE CLAMP #F TO SECURE EXITPIPE TO TAILPIPE, DO NOT TIGHTEN. ROLL THE EXIT PIPE UNTIL IT IS LEVEL.



INSTALL MUFFLER #C ONTO HEADPIPE. OUTLET SHOULD BE AT THE 11 O'CLOCK POSITION. USE CLAMP #F TO SECURE MUFFLER TO THE HEADPIPE, DO NOT TIGHTEN. USE A JACK STAND TO SUPPORT MUFFLER. INLET OF MUFFLER IS LOOKING INTO LOUVERS.



NOW, GO BACK AND TIGHTEN ALL NUTS, BOLTS AND CLAMPS, STARTING FROM THE FRONT AND WORKING BACK. INSTALL YOUR STAINLESS STEEL TIP. TO CLEAN TIP USE A SCOTCH BRITE PAD AND ANY STAINLESS OR ALUMINUM CLEANER.

"MAKE SURE YOU HAVE A MINIMUM OF 1" CLEARANCE ON ALL PIPES FROM BRAKE & FUEL LINES, TIRES, SHOCKS, ETC..."