



PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL

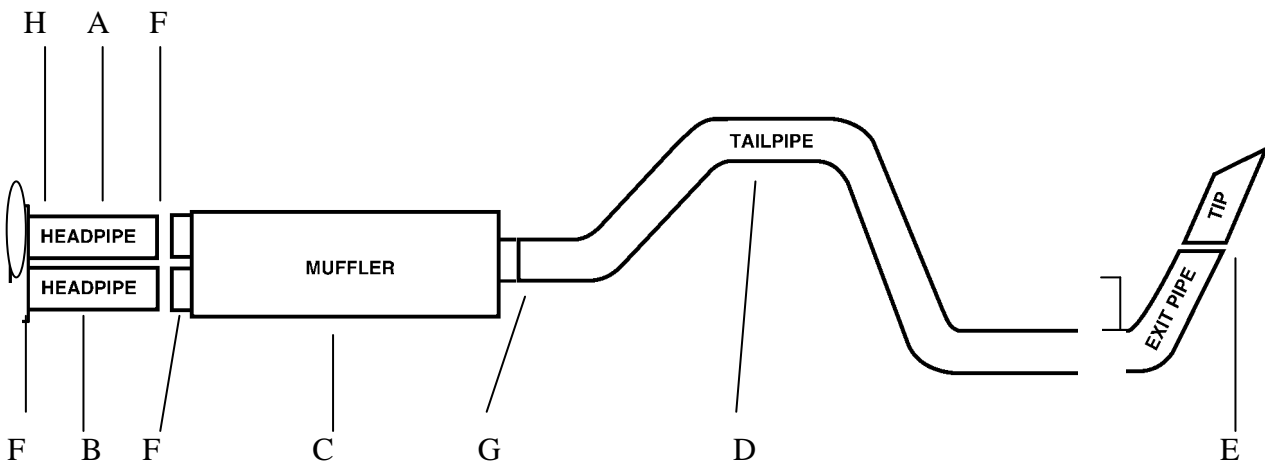
CAT BACK SINGLE STAINLESS EXHAUST

CADILLAC ESCALADE EXT

CREW CAB, SHORT BED

6.0L, AWD, 4 DOOR

PART# 615561



ITEM	PART#	QTY	DESCRIPTION
A	643-700508S	1	2.5" HEADPIPE S/S W/FLANGE #GP-105
B	644- 700509S	1	2.5" STAINLESS HEADPIPE
C	758250S	1	SUPERFLOW STAINLESS MUFFLER
D	475- 700351S	1	3" OVERAXLE S/S. TAILPIPE
E	500360	1	31/2"STAINLESS STEEL TIP
F	5757	3	2.5" CLAMPS
G	4166	1	REAR MUFFLER HANGER
H	BO-1028	1	BOLT KIT FOR HEADPIPE

THANK YOU FOR PURCHASING OUR GIBSON EXHAUST SYSTEM FOR YOUR VEHICLE. IF YOU NEED FURTHER ASSISTANCE, PLEASE DO NOT HESITATE TO CALL OUR TECHNICAL DEPARTMENT AT (800) 528-3044, MONDAY – FRIDAY, 8:00 AM TO 5:00 PM.

INSTALLATION INSTRUCTIONS # 615561

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES.
DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

15MM SOCKET & WRENCH, 9/16", 7/16", 1/2" SOCKETS & WRENCH, JACK STAND, WD-40, HACKSAW

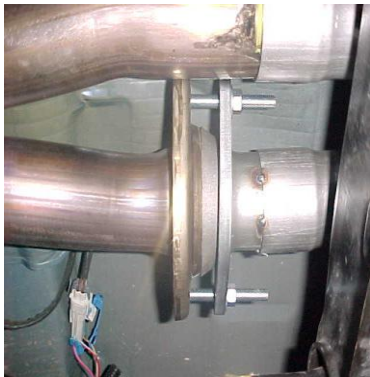
LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING.



TO REMOVE STOCK EXHAUST CUT YOUR STOCK TAILPIPE OFF, REMOVE HANGERS FROM RUBBER GROMMETS, USE WD-40 TO HELP WITH REMOVAL. NOW UN-BOLT YOUR FACTORY EXHAUST OUT THE FLANGES LOCATED JUST AFTER YOUR Y-PIPE.



INSTALL REAR MUFFLER HANGER #G INTO RUBBER GROMMET LOCATED JUST ABOVE THE OUTLET OF THE MUFFLER. SLIDE CLAMP ONTO MUFFLER OUTLET. DO NOT TIGHTEN.



INSTALL PASS. SIDE HEADPIPE # A USING HARDWARE # H. DO NOT TIGHTEN. INSERT HANGER INTO RUBBER GROMMET, NEXT SLIP DR. SIDE HEADPIPE # B ONTO FACTORY PIPE USE CLAMP # F TO SECURE. DO NOT TIGHTEN.



SLIDE TAILPIPE #D INTO MUFFLER 1-1/2" TO 2". INSERT WELDED HANGER INTO RUBBER GROMMET AND ATTACH TO HANGER # G.



NEXT INSTALL MUFFLER #C. SLIDE IT ONTO HEADPIPE 1-1/2" TO 2". INLET OF MUFFLER SHOULD FACE TOWARDS THE MOTOR. ATTACH WITH CLAMP # F.



INSTALL YOUR STAINLESS STEEL TIPS. TO CLEAN TIPS USE ANY STAINLESS OR ALUMINUM CLEANER AND A SCOTCH BRITE PAD. NOW TIGHTEN ALL NUTS, BOLTS AND CLAMPS STARTING FROM THE FRONT AND WORKING BACK.

“MAKE SURE YOU HAVE A 1” CLEARANCE ON ALL PIPES FROM BRAKE AND FUEL LINES, TIRES, SHOCKS, ETC...”