

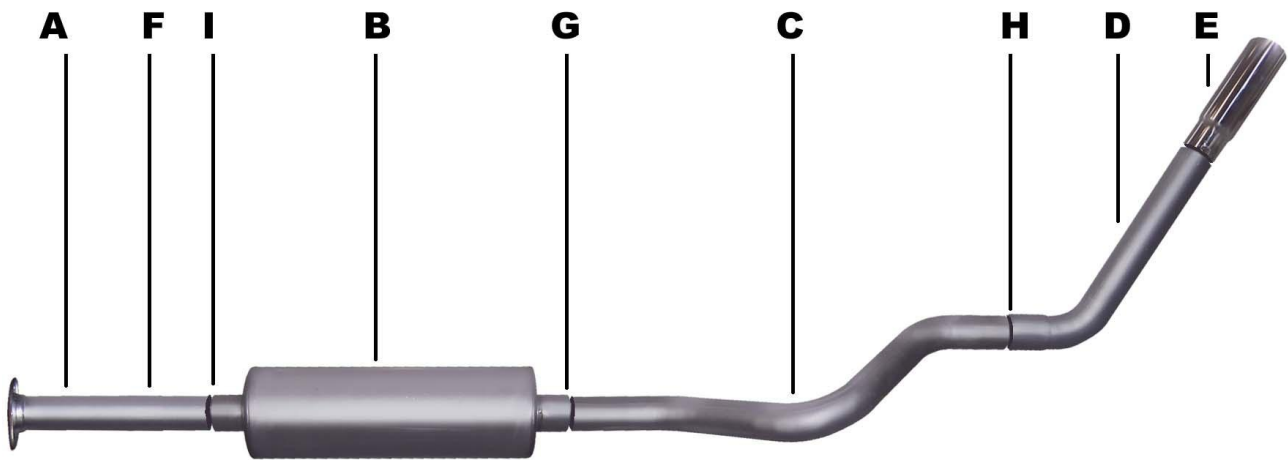


# INSTRUCTION MANUAL

## SINGLE STAINLESS EXHAUST

CHEVY 1500 TRUCK 4.3L, 5.0L, 5.7L 2WD  
STANDARD CAB, SHORT BED

PART # 615572



ITEM	PART #	QUANTITY	DESCRIPTION
A	134-50025S	1	3" STAINLESS HEADPIPE W/GP-105FLANGE
B	420887	1	SUPERFLOW STAINLESS MUFFLER
C	130-50030RS-C	1	3" OVERAXLE STAINLESS TAILPIPE
D	117-50032RS	1	3" TURNOUT STAINLESS PIPE
E	500360	1	3-1/2" STAINLESS STEEL TIP
F	500440	1	FRONT EXT. PIPE HANGER
G	500441	1	REAR MUFFLER HANGER
H	500442	1	TAILPIPE HANGER
I	OHD300	1	3" CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle.

If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.

# EXHAUST INSTALLATION

## PART #615572

### FLANGED CONVERTER

WHEN INSTALLING THIS SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STAND WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

#### SUGGESTED TOOLS:

15mm SOCKET, 9/16" SOCKET, ½" WRENCH, ½" SOCKET, JACK STAND, HACKSAW, WD-40

1. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing. (Note: Drawing is not exact but for placement of parts only.)
2. Raise vehicle and support with stands. Unbolt stock flange behind the rear of the converter.
3. Use jack stand to support converter so it won't drop. Remove stock hangers leaving all rubber mounting grommets in place. Cut the stock tailpipe for easy removal. **You will reuse your stock flange bolts.**
4. Connect headpipe #A to the stock flange behind the converter using the stock bolts.
5. Connect muffler# B with inlet toward the converter to the headpipe. Install hanger #F and clamp. Use jack stand to support the muffler but DO NOT TIGHTEN. Muffler inlet is looking into the louvers.
6. Install the overaxle tailpipe #C, connect to the muffler and clamp using #G, but DO NOT TIGHTEN.
7. Connect turnout exit pipe #D to the rear of overaxle pipe. Roll turnout pipe until you have it at the correct angle for your truck and connect clamp #H.
8. Install stainless steel tip. Clamp down.
9. When you have everything in place, firmly tighten all bolts and clamp down securely.

#### **SPECIAL NOTES:**

- MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCKS BOOTS, TIRE, ETC.
- LOWERED TRUCKS WITH A 4" DROP OR MORE MAY NEED TO NOTCH BOTTOM RAIL OF BED.
- TO CLEAN THE STAINLESS STEEL TIP USE A SCOTT BRITE PAD AND ANY STAINLESS OR ALUMINUM CLEANER.

#### LEGAL STATUS:

THE GIBSON EXHAUST SYSTEM IS IN COMPLIANCE WITH VC27156 WHEN INSTALLED BEHIND THE CATALYTIC CONVERTER. NO EXEMPTION NUMBER IS NEEDED.