

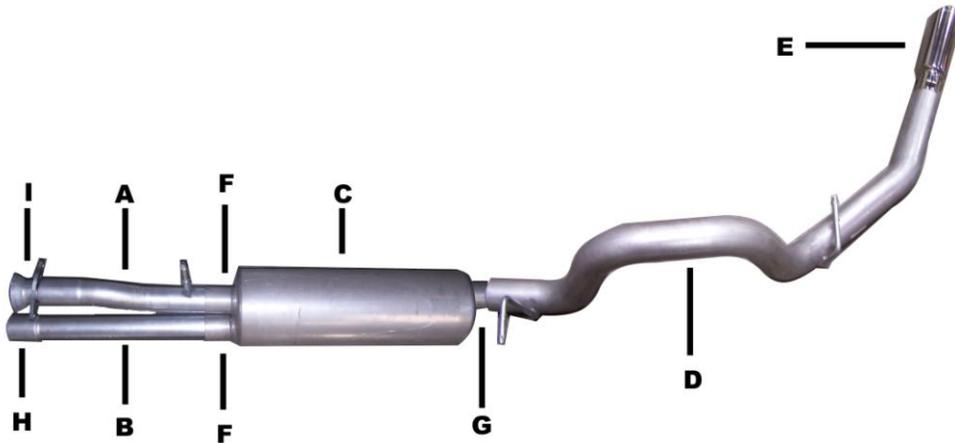


INSTALLATION INSTRUCTIONS

CAT-BACK STAINLESS SINGLE EXHAUST

SUBURBAN, YUKON XL 2500 6.0L 2/4WD

PART #615601



ITEM	PART #	QTY	DESCRIPTION
A	1114-700879S	1	2 1/2" Stainless Passenger Side Headpipe w/ hanger and Flange
B	1115-700880S	1	2 1/2" Stainless Driver Side Headpipe
C	758250S	1	Stainless Superflow Muffler
D	1116-700881S	1	3" Stainless Overaxle Tailpipe w/ welded hanger
E	500360	1	3 1/2" Stainless Tip
F	5757	2	2 1/2" Clamp
G	OHD300	1	3" Clamp
H	5758	1	2 3/4" Clamp
I	B0-1028	1	Bolt Kit for Headpipe

Thank you for purchasing our Gibson exhaust system for your vehicle.
If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044
Monday through Friday, 8:00 am to 5:00 pm.

INSTALLATION INSTRUCTIONS #615601

CAREFULLY READ INSTRUCTIONS BEFORE STARTING INSTALLATION

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16" 15mm wrenches & sockets, WD-40, hacksaw, jack stands.

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. To remove the stock exhaust, remove it from the clamp on the driver side & flange on the passenger side located in front of the stock muffler. Disengage the welded hangers using WD-40 from the OEM rubber grommets. Do not damage or remove the rubber grommets as you will reuse them to mount your new system. Now, cut off tailpipe and remove exhaust.



4. Install muffler #C onto headpipes 1 1/2"-2". Use a jack stand to support the muffler. Outlet of muffler will be at 6 o'clock position. Use clamps #F to secure the muffler to the headpipes. Do not tighten. Muffler inlet is looking into the louvers.



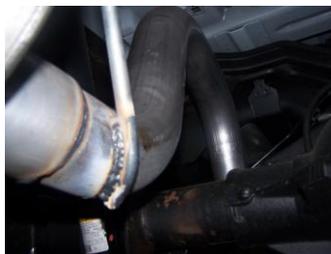
3. Install passenger side head pipe #A onto your existing stock front pipe and attach Flange with bolt kit #I. Do not tighten. Next, install driver side Headpipe #B onto stock pipe. Use clamp #H to secure together, do not tighten.



5. Install overaxle tailpipe #D into muffler 1 1/2"-2". Insert welded hangers into rubber grommets use clamp #G to secure tail pipe to muffler. Do not tighten.



6. Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary



GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust.

Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires, etc to prevent heat related damage or fire.