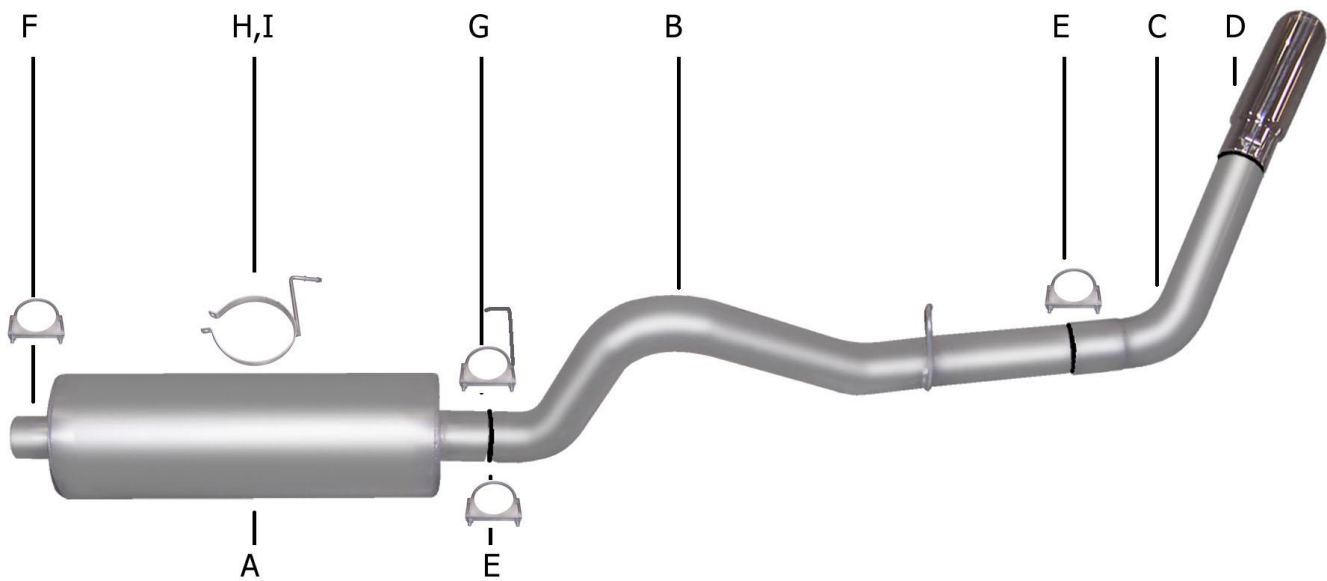




**INSTRUCTION MANUAL
CAT-BACK ELITE SINGLE EXHAUST
DODGE DAKOTA 3.9L, 5.2L 2WD
STANDARD CAB, SHORT BED
PART # 616509-C**



ITEM	PART#	QUANTITY	DESCRIPTION
A	788702S-1	1	SUPERFLOW STAINLESS MUFFLER
B	102-500630S-1	1	3" STAINLESS OVERAXLE TAILPIPE
C	101-50032RS-6	1	3" STAINLESS TURNOUT PIPE
D	500360	1	3-1/2" STAINLESS STEEL TIP
E	OHD300	2	3" CLAMP
F	5757	1	2-1/2" CLAMP
G	4128	1	REAR MUFFLER HANGER
H	4178	1	BAND CLAMP
I	BO-1015	1	BOLT KIT FOR BAND CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044, Monday through Friday, 8:00AM to 5:00PM.

EXHAUST INSTALLATION #616509

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!**

1. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing and match to parts list. Cut the stock overaxle pipe after the muffler with a hacksaw. Leave all rubber grommets in place. Use WD-40 on all hangers for easier removal.
2. **DO NOT REMOVE YOUR STOCK EXTENSION PIPE IN FRONT OF MUFFLER.** Cut your stock exhaust 5 ½" in front of your stock muffler and remove.
3. Connect muffler using clamp #F with the inlet towards the converter onto the front extension pipe. Install band clamp #H. Insert welded hangers into rubber grommets, and attach with bolt kit # I. Use a jack stand to support the muffler. Do not tighten.
4. Install the overaxle tailpipe and connect to the muffler using clamp # E and hanger # G. Do not tighten.
5. Connect turnout pipe # C to the overaxle pipe. Roll turnout pipe until you have it at the correct angle for your truck and connect using clamp # E. Insert welded hanger into the rubber grommet. Do not tighten.
6. Install stainless steel tip. To clean stainless tip use Scott Brite pad and any stainless steel or aluminum cleaner.
7. When you have everything in place, firmly tighten all bolts, hangers and clamps down securely.

MAKE SURE YOU HAVE A 1" CLEARANCE AWAY FROM ALL PIPES, BRAKE LINES, SHOCK BOOTS, TIRES, ETC.