



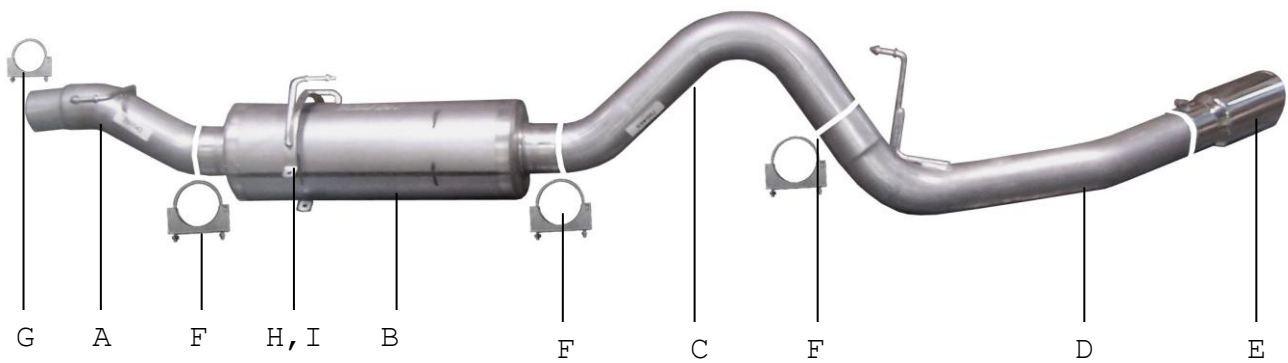
PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL

CAT-BACK 4" STAINLES SINGLE EXHAUST

DODGE RAM TRUCK 5.9L Non H.O. CUMMINS DIESEL
QUAD CAB, SHORT BED 2/4WD

PART # 616512



ITEM	PART #	QUANTITY	DESCRIPTION
A	782-700543S	1	4" STAINLESS HEADPIPE W/ HANGER
B	788040S	1	4" STAINLES SUPERFLOW MUFFLER
C	592-700465S	1	4" STAINLESS OVER-AXLE TAILPIPE
D	783-700544S	1	4" STAINLESS EXITPIPE W/HANGER
E	500401	1	5" STAINLESS TIP
F	4171	3	4" CLAMP
G	4170	1	3-1/2" CLAMP
H	4229	1	BAND CLAMP
I	BO-1015	1	BOLT KIT FOR BAND CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need any further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044 Monday through Friday, 8:00 AM to 5:00 PM

EXHAUST INSTALLATION #616512

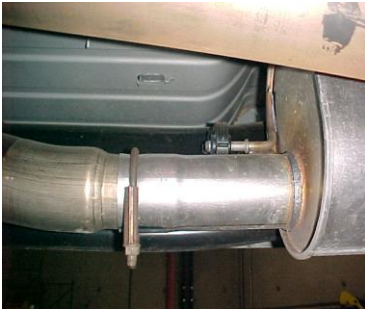
When installing this exhaust system make sure to use proper safety precautions. Use jack stands when under the truck, set parking brake, block tires and use safety glasses and gloves.

DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

1/2", 9/16", 15mm Socket & Wrench, WD-40, Jack Stand, Hacksaw

TO REMOVE STOCK EXHAUST UNBOLT CLAMP IN FRONT OF MUFFLER.



Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. To remove the stock exhaust remove it from the clamp in front of the muffler. You may need to heat it up for easier removal. Leave all rubber grommets in place. Use WD-40 to aid in removal of exhaust and hangers.



Install the over axle tailpipe # C into the muffler 1-1/2" to 2". Secure to the muffler using clamp # F. Do not tighten.



Install headpipe # A on to your existing stock front pipe and secure with clamp # G. Make sure to line up the notch. Insert welded hanger into rubber grommet. Do not tighten.



Install the turnout pipe # D on to the tailpipe. Insert welded hanger into rubber grommet. Secure together with clamp # F. Do not tighten. Roll the exit pipe until it is at the correct angle for your truck.



Install muffler # B onto headpipe # A 1-1/2"-2". Use clamp # F to secure to headpipe, do not tighten. Next, install band clamp # H onto muffler and insert hangers, do not tighten.



Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamp down securely. To clean stainless steel tip use any stainless steel cleaner and Scotch Brite pad.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, FUEL LINES, ETC.