

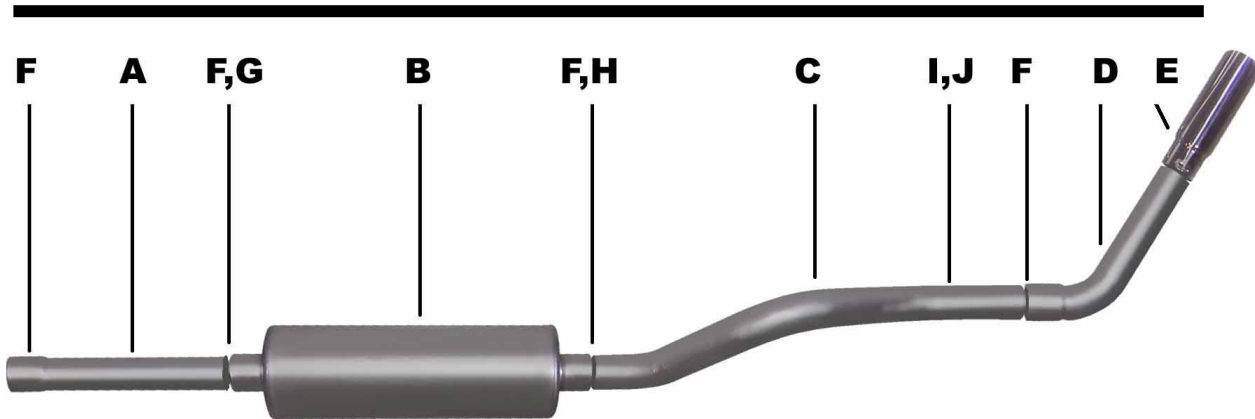


INSTRUCTION MANUAL

CAT-BACK ELITE SINGLE EXHAUST

DODGE TRUCK 8.0L, V10 2/4WD EXTENDED CAB, LONG BED

PART # 616570



ITEM	PART #	QUANTITY	DESCRIPTION
A	104-30032S	1	3" STAINLESS HEADPIPE
B	420887	1	STAINLESS SUPERFLOW MUFFLER
C	103-50030RS-8	1	3" OVERAXLE STAINLESS TAILPIPE
D	101-50032RS-6	1	3"STAINLESS TURNOUT PIPE
E	500360	1	3-1/2" STAINLESS STEEL TIP
F	OHD300	4	3" CLAMP
G	4100	1	FRONT MUFFLER HANGER
H	500354	1	REAR MUFFLER Z-HANGER
I	08269	1	10" HANGER
J	BO-101	1	BOLT KIT FOR 10" HANGER

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.

EXHAUST INSTALLATION

PART #616570

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACKSTANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES.
DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

HACKSAW, JACKSTAND, 15MM SOCKET, 9/16 SOCKET, 1/2 WRENCH, 1/2 SOCKET

1. LAY OUT THE GIBSON EXHAUST SYSTEM ON THE FLOOR SO IT LOOKS LIKE THE DRAWING.
2. UNCLAMP YOUR STOCK MUFFLER AND HEADPIPE AND REMOVE.
3. INSTALL HANGERS AS PROVIDED # G, H.
4. INSTALL HEADPIPE # A ONTO YOUR EXISTING STOCK CONVERTER REAR PIPE AND CONNECT WITH CLAMP # F, BUT DO NOT TIGHTEN.
5. CONNECT MUFFLER # B TO THE HEADPIPE WITH THE INLET TOWARDS THE CONVERTER. USE A JACK STAND TO SUPPORT THE MUFFLER AND CONNECT WITH CLAMP # F AND HANGER # G, BUT DO NOT TIGHTEN. MUFFLER INLET IS LOOKING INTO THE LOUVERS.
6. INSTALL THE OVERAXLE TAILPIPE # C, CONNECT TO THE MUFFLER AND CONNECT WITH CLAMP # F AND HANGER # H. REMOVE STOCK REAR TAILPIPE HANGER. INSTALL # I AND USE BOLT KIT # J TO ATTACH 10" HANGER - 24" FORWARD FROM REAR FRAME IN THE CENTER SMALL HOLE. BOLT THROUGH TOP HOLE IN 10" HANGER.
7. CONNECT TURNOUT PIPE # D TO THE REAR OVERAXLE PIPE. ROLL TURNOUT PIPE UNTIL YOU HAVE IT AT THE CORRECT ANGLE FOR YOUR TRUCK AND CONNECT WITH CLAMP # F.
8. INSTALL STAINLESS STEEL TIP. TO CLEAN STAINLESS STEEL TIP USE A SCOTT BRITE PAD AND ANY STAINLESS STEEL OR ALUMINUM CLEANER.
9. WHEN YOU HAVE EVERYTHING IN PLACE, FIRMLY TIGHTEN ALL BOLTS AND CLAMPS DOWN SECURELY.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL SHOCK BOOTS, TIRES, BRAKE & FUEL LINES, ETC.