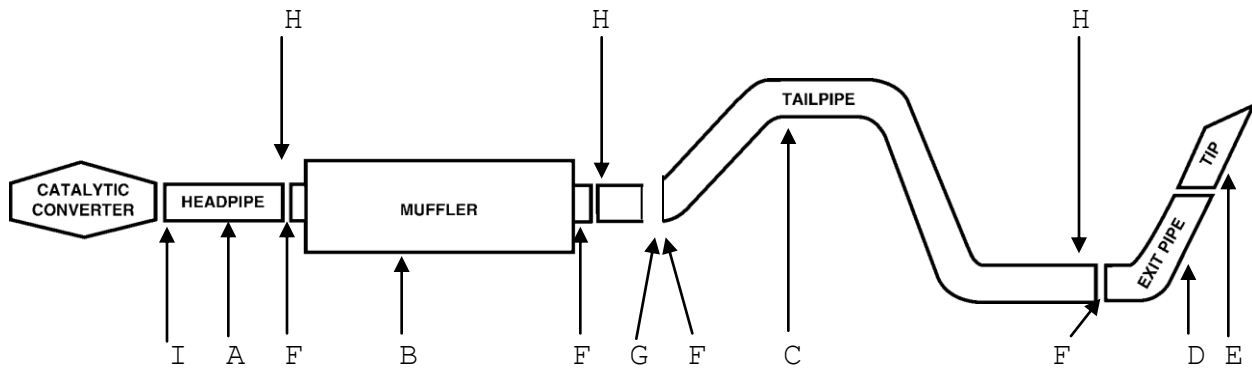




INSTRUCTION MANUAL

CAT-BACK SINGLE ELITE EXHAUST SYSTEM DODGE 5.2L, 5.9L TRUCK STANDARD, EXTENDED, CREW CAB, LONG BED

PART # 616579



ITEM	PART #	QUANTITY	DESCRIPTION
A	119-25038S	1	3" X 38" STAINLESS HEADPIPE
B	420887	1	SUPERFLOW STAINLESS MUFFLER
C	110-50030RS	1	3" OVERAXLE STAINLESS TAILPIPE
D	117-50032RS	1	3" STAINLESS TURNOUT PIPE
E	500360	1	3-1/2" STAINLESS TIP
F	OHD300	4	3" CLAMP
G	200-60007S	1	3" X 7" REAR STAINLESS EXTENSION PIPE
H	08269	3	10" METAL HEAVY DUTY HANGER
H	BO-101	3	BOLT KIT FOR HANGER
I	5757	1	2-1/2" CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle.
If you need further assistance, please do not hesitate to call our
Technical Department at (800) 528-3044, Monday through Friday, 8:00 AM
to 5:00 PM.

EXHAUST INSTALLATION #616579

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, ALONG WITH SAFETY GLASSES.
DO NOT WORK WITH HOT PIPES!

1. Remove stock exhaust from behind the catalytic converter. Use jack stands to support converter. You will want to keep the converter supported so it won't drop, otherwise the headpipe will hit the crossmember of the transmission.
2. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing.
3. Install hanger # H.
4. Install headpipe # A to the converter and cut as needed for correct length and attach with clamp # I.
5. Slide muffler # B with inlet towards the converter onto the headpipe. Use a jack stand to support the muffler clamp down using clamp #F. Do not tighten.
6. Install rear extension pipe # G to muffler outlet and attach with clamp # F. Attach hanger # H.
7. Install the overaxle tailpipe # C, the highest part of the tailpipe should be center over the rear axle and attach to rear extension pipe and connect with clamp # F.
8. Slide turn out pipe #C on the tailpipe. Roll turnout pipe until you have it at the correct angle for your truck and connect with clamp # F. Attach hanger # H.
9. Install stainless steel tip. Clamp down. To clean stainless tip use a scott brite pad and any stainless steel or aluminum cleaner.
10. When you have everything in place, tighten all bolts and clamp down.

MAKE SURE YOU HAVE A 1" CLEARANCE AWAY FROM ALL PIPES RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, FUEL LINES, ETC.