



PERFORMANCE EXHAUST SYSTEMS

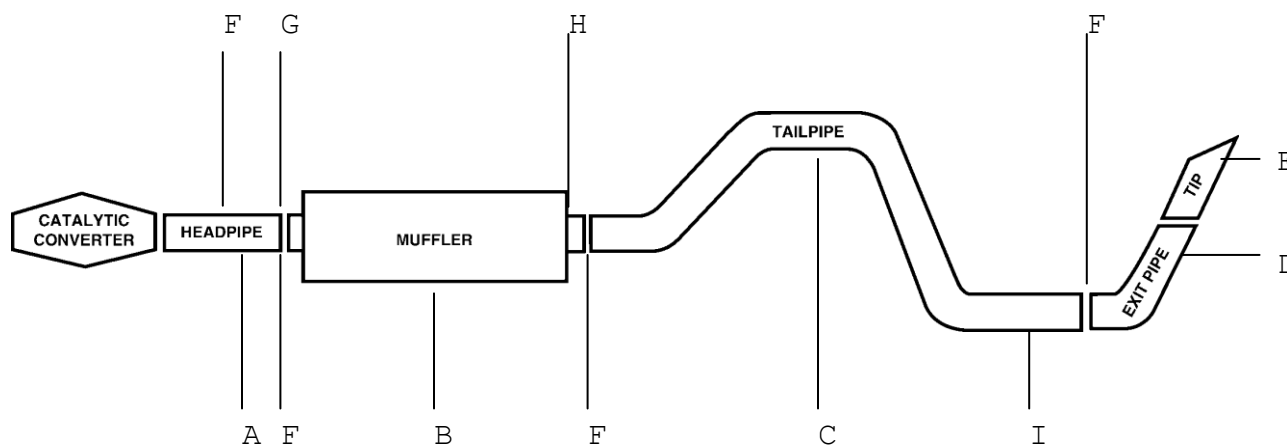
INSTRUCTION MANUAL

STAINLESS CAT-BACK SINGLE EXHAUST

DODGE 8.0L,V10 2/4WD

STANDARD CAB, LONG BED

PART # 616585



ITEM	PART #	QUANTITY	DESCRIPTION
A	284-700137S	1	3" STAINLESS HEADPIPE
B	420887	1	STAINLESS SUPERFLOW MUFFLER
C	285-700138S	1	3" STAINLESS OVERAXLE TAILPIPE
D	154-50032RS-2	1	3" STAINLESS TURNOUT PIPE
E	500360	1	3-1/2" STAINLESS STEEL TIP
F	OHD300	4	3" CLAMP
G	4100	1	FRONT MUFFLER HANGER
H	500354	1	REAR MUFFLER HANGER
I	4127	1	REAR TAILPIPE HANGER

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.

EXHAUST INSTALLATION

PART #616585

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK ON HOT PIPES!

SUGGESTED TOOLS:

9/16" SOCKET, $\frac{1}{2}$ " WRENCH, $\frac{1}{2}$ " SOCKET, JACK STAND, 15mm SOCKET

1. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing.
2. Unclamp your stock headpipe, muffler and tailpipe and remove. Leave rubber grommets in place.
3. Install hangers ,G,H,I.
4. Install head pipe # A onto your existing stock converter rear pipe and connect with clamp# F, but do not tighten.
5. Connect muffler # B to the front head pipe with inlet towards the converter. Use a jack stand to support the muffler and connect with clamp # F and hanger # G, but do not tighten. Muffler inlet is looking into the louvers.
6. Install the overaxle tailpipe # C and connect to the muffler and connect with clamp # F. Install rear hanger # H to tailpipe, but do not tighten.
7. Connect turnout pipe # D to the rear overaxle pipe. Roll turnout pipe until you have it at the correct angle for your truck and connect with clamp # F. Attach hanger # I to tailpipe.
8. Install stainless steel tip. Clamp down. To clean stainless tips use a scott brite pad and any stainless steel or aluminum cleaner.
9. When you have everything in place, firmly tighten all bolts and clamp down securely.

SPECIAL NOTES:

- MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, WHOCK BOOTS, TIRES, ETC.