

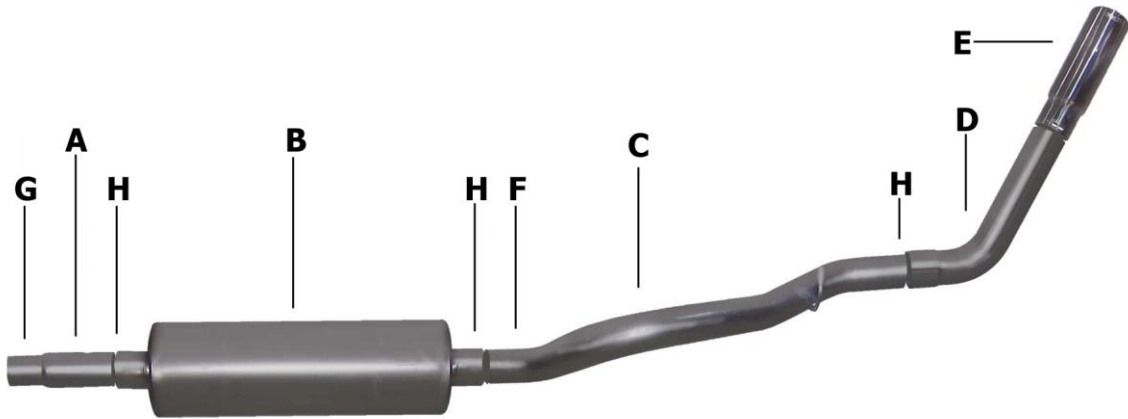


PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL

CAT-BACK SINGLE STAINLESS EXHAUST DODGE DAKOTA QUAD CAB, SHORT BED 3.9L-4.7L, 5.9LRT 2/4WD 4DR.

PART # 616592



ITEM	PART #	QUANTITY	DESCRIPTION
A	184-2509S	1	3" STAINLESS HEADPIPE
B	420887	1	STAINLESS SUPERFLOW MUFFLER
C	100-500630S	1	3" STAINLESS OVERAXLE TAILPIPE
D	101-50032RS-6	1	3" STAINLESS TURNOUT PIPE
E	500360	1	3 1/2" STAINLESS STEEL TIP
F	4128	1	TAILPIPE HANGER
G	5757	1	2 1/2" CLAMP
H	OHD300	3	3" CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044, Monday through Friday, 8:00AM to 5:00PM.

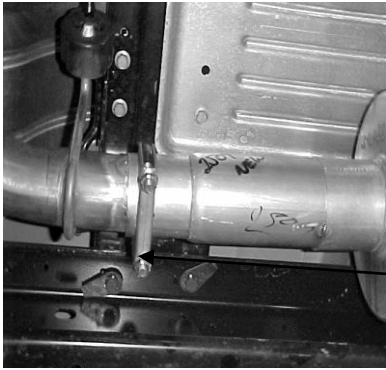
EXHAUST INSTALLATION #616592

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFTEY PRE CAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFTEY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

LAY OUT THE EXHAUST ON THE FLOOR AND MAKE SURE YOU HAVE ALL OF THE CORRECT PARTS.

SUGGESTED TOOLS:

9/16" SOCKET, 1/2" SOCKET, 1/2" WRENCH, JACKSTAND & HACKSAW



UN-CLAMP THE STOCK EXHAUST IN FRONT OF YOUR MUFFLER AND REMOVE. FOR AN EASIER REMOVAL OF THE EXHAUST CUT THE TAIL PIPE BEHIND THE STOCK MUFFLER. SLIDE HEADPIPE #A ON TO THE STOCK CONNECTOR PIPE. USE CLAMP #G TO ATTACH IT. DO NOT TIGHTEN. RAISE THE VEHICLE UP AND SUPPORT IT WITH A JACKSTAND. LEAVE ALL FACTORY RUBBER GROMMETS IN PLACE.



INSTALL THE OVER AXLE PIPE #C INTO MUFFLER NO LESS THEN 1-1/2" AND NO MORE THAN 2" .SLIP REAR WELDED HANGER INTO THE FACTORY RUBBER GROMMET. ATTACH TO MUFFLER WITH CLAMP #H.



SLIDE MUFFLER WITH BAFFLES FACING FORWARD TOWARDS CONVERTER ONTO THE HEADPIPE NO LESS THEN 1 1/2" AND NO MORE THAN 2". MUFFLER INLET IS LOOKING INTO LOUVERS.



INSTALL EXIT PIPE #D USING CLAMP #H TO ATTACH TO THE OVER AXLE PIPE. DO NOT TIGHTEN. ROTATE PIPES UNTIL EVERYTHING IS LEVEL. ONCE YOU HAVE EVERY THING IN POSITION THEN TIGHTEN ALL CLAMPS AND HANGERS.



USE HANGER #F AT THE REAR OF THE MUFFLER WITH VERTICAL BAR OF HANGER ON PASSENGER SIDE AND INSERT WELDED ROD INTO RUBBER GROMMET. DO NOT TIGHTEN.



NOW INSTALL YOUR STAINLESS STEEL TIP. USE ANY ALUMINUM OR STAINLESS STEEL CLEANER TO POLISH YOUR TIP.

MAKE SURE YOU HAVE MINIMUM OF 1" CLEARANCE FROM ALL FUEL LINES, BRAKE LINES, SHOCK BOOTS, TIRES, ETC.