



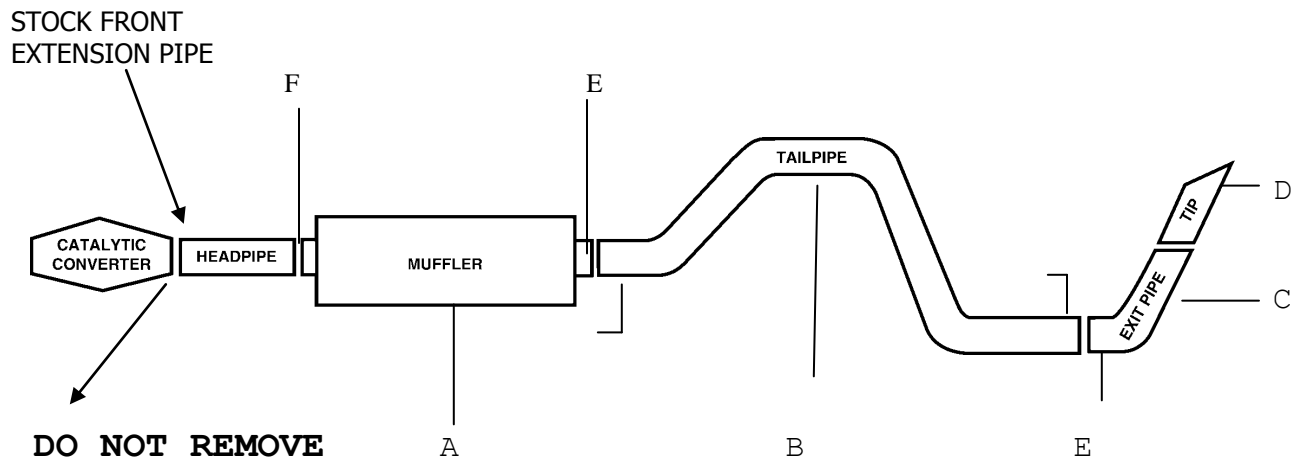
INSTRUCTION MANUAL

CAT-BACK STAINLESS SINGLE EXHAUST

DODGE DAKOTA 4.7L 2WD

CLUB CAB, SHORT BED 2DR
QUAD CAB, SHORT BED

PART # 616596



| ITEM | PART # | QUANTITY | DESCRIPTION |
|------|---------------|----------|--------------------------------|
| A | 788702S-1 | 1 | SUPERFLOW STAINLESS MUFFLER |
| B | 834-700592S | 1 | 3" STAINLESS OVERAXLE TAILPIPE |
| C | 101-50032RS-6 | 1 | 3" STAINLESS TURNOUT PIPE |
| D | 500360 | 1 | 3 1/2" STAINLESS STEEL TIP |
| E | OHD300 | 2 | 3" CLAMP |
| F | 5757 | 1 | 2 1/2" CLAMP |

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044, Monday through Friday, 8:00AM to 5:00PM.

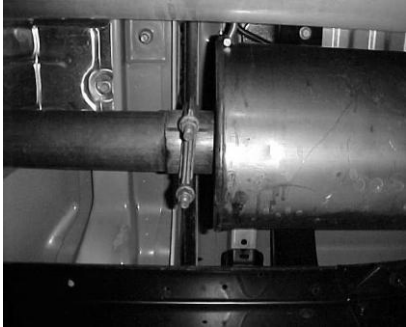
EXHAUST INSTALLTIONS # 616596

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFTEY PRECAUTIONS. USE TECH STANDS TO SUPPORT YOU TRUCK, SET PARKING BRAKE, AND BLOCK THE TIRES. USE SAFETY GLASSES. **DO NOT WORK WITH HOT PIPES.**

SUGGESTED TOOLS:

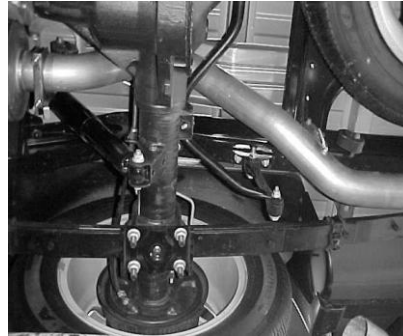
HACKSAW, JACKSTAND, 9/16" SOCKET, 1/2" WRENCH & SOCKET

LAYOUT THE EXHAUST SYSTEM ON THE FLOOR LIKE THE DRAWING AND COMPARE PART NUMBERS.

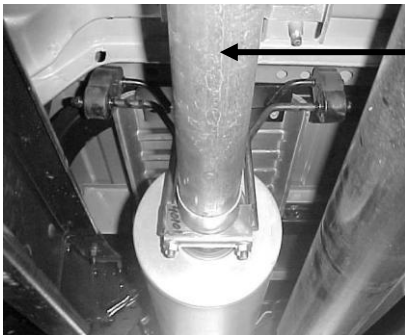


DO NOT REMOVE YOUR STOCK HEADPIPE.

UNCLAMP YOUR EXHAUST IN FRONT OF THE STOCK MUFFLER AND REMOVE. FOR EASIER REMOVAL OF THE FACTORY EXHAUST CUT BEHIND THE REAR OF THE MUFFLER. USE WD-40 ON ALL HANGERS & BOLTS. LEAVE ALL RUBBER GROMMETS IN PLACE.



INSTALL OVERAXLE TAILPIPE #B AND CONNECT TO THE MUFFLER USING CLAMP # E. INSERT WELDED HANGERS INTO RUBBER GROMMETS.



INSTALL MUFFLER ONTO THE STOCK HEADPIPE. SUPPORT THE MUFFLER USING A JACK STAND. MUFFLER INLET IS LOOKING INTO LOUVERS. USE CLAMP #F TO SECURE MUFFLER. DO NOT TIGHTEN.



NEXT CONNECT THE TURN OUT PIPE #C TO THE OVERAXLE PIPE USING CLAMP #E. DO NOT TIGHTEN.



WHEN YOU HAVE EVERYTHING IN PLACE TIGHTEN ALL BOLTS AND CLAMPS. INSTALL STAINLESS STEEL TIP. TO CLEAN TIP USE ALUMINUM OR STAINLESS STEEL CLEANER.

MAKE SURE YOU HAVE AT LEAST A 1" CLEARANCE FROM ALL BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC.