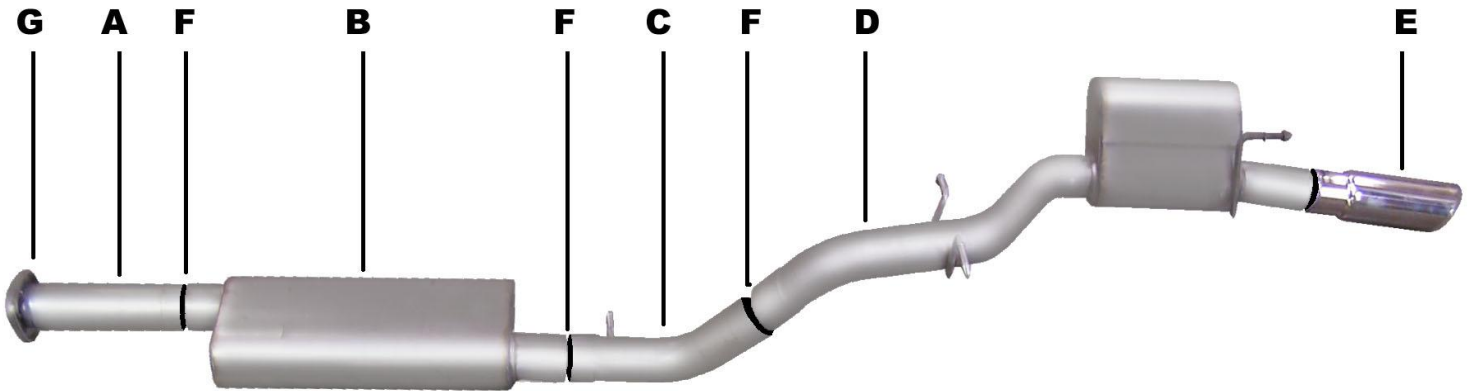




INSTRUCTION MANUAL

CAT BACK STAINLESS SINGLE REAR EXHAUST JEEP COMMANDER 5.7L HEMI 4WD

PART # 617401



ITEM	PART #	QUANTITY	DESCRIPTION
A	1001-700773S	1	3" STAINLESS HEADPIPE W/GP-105 FLANGE
B	11210S	1	STAINLESS SUPERFLOW MUFFLER
C	1002-700774S	1	3" STAINLESS EXTENSION PIPE W/WELDED HANGER
D	1003-700775S	1	3" SS OVER AXLE PIPE W/RESONATOR/WELDED HANGER
E	500379	1	4" STAINLESS TIP
F	OHD300	3	3" CLAMP
G	BO-1018	1	BOLT KIT FOR HEADPIPE

Thank you for purchasing our Gibson exhaust system for your vehicle. If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044 Monday through Friday, 8:00 am to 5:00 pm.

EXHAUST INSTALLATION #617401

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when under the truck, set parking brake, block tires and use safety glasses and gloves.

DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

1/2", 9 /16" 15 mm Wrench & Socket, WD-40, Hacksaw, Jack Stand



Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. Remove the stock exhaust from the 3 bolt flange just behind the muffler, then remove the back section, then the remaining stock exhaust from the 2 bolt flange in front of the muffler. Leave all rubber grommets in place. Use WD-40 to aid in removal of hangers.



Install head pipe # A onto your existing stock flange and secure with bolt kit #G. DO NOT TIGHTEN.



Install muffler #B onto head pipe #A 1 1/2-2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use clamp #F to secure the muffler to the head pipe. DO NOT TIGHTEN. Muffler inlet is looking into the louvers.



Install extension pipe #C into the muffler 1 1/2-2". Insert welded hanger into rubber grommet. Secure the muffler using clamp #F. DO NOT TIGHTEN.



Install the over axle tail pipe w/welded resonator onto extension pipe, insert welded hangers into grommets and use clamp #F to secure pipes together. DO NOT TIGHTEN.



Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. To clean stainless steel tips, use stainless steel cleaner and a Scotch Brite pad.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL RUBBER BRAKE LINES, SHOCK BOOTS, FUEL LINES, TIRES, ETC..