

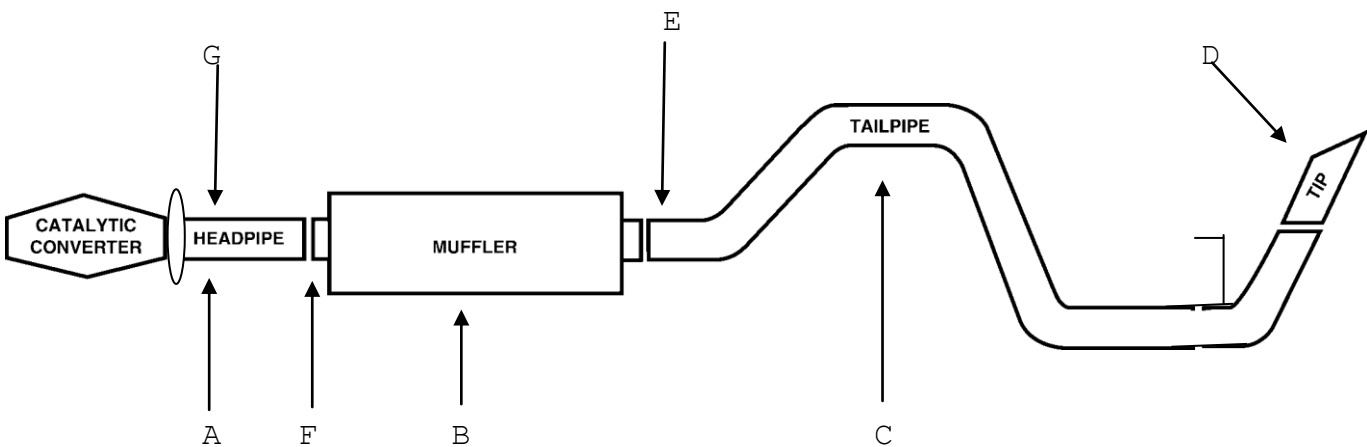


INSTRUCTION MANUAL

CAT-BACK STAINLESS SINGLE EXHAUST

TOYOTA TACOMA PRE-RUNNER 2.7L 2WD STANDARD CAB, SHORT BED

PART # 618801



ITEM	PART #	QTY	DESCRIPTION
A	446-700292S	1	2-1/2" STAINLESS HEADPIPE W/FLANGE #GP-126
B	788200S	1	SUPERFLOW STAINLESS MUFFLER
C	647-700443S	1	2 1/2" STAINLESS TAILPIPE W/HGR
D	500361	1	3" STAINLESS TIP
E	4200	1	2 1/2" REAR MUFFLER HANGER
F	5757	1	2 1/2" CLAMP
G	BOLT KIT FOR O2 SENSOR		
		2	O2 SENSOR BOLT
		2	O2 SENSOR LOCK WASHER
		2	O2 SENSOR NUT

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle.
 If you need further assistance, please do not hesitate to call our
 Technical Department at (800) 528-3044, Monday through Friday, 8:00 am
 to 5:00 PM.

INSTALLATION INSTRUCTIONS

PART #618801

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS

14MM SOCKET & WRENCH, 9/16" SOCKET & WRENCH, 7/16 SOCKET & WRENCH, WD-40, JACKSTAND, HACKSAW

LAY OUT THE GIBSON EXHAUST ON THE FLOOR SO IT LOOKS LIKE THE DRAWING AND COMPARE PART NUMBERS WITH THE MANUAL. THEN REMOVE THE FACTORY O2 SENSOR LOCATED IN FRONT OF THE MUFFLER. APPLY A SMALL AMOUNT OF WD-40 TO THE BOLTS. **UN-BOLT THE FLANGE IN FRONT OF THE MUFFLER. DO NOT DISCARD STOCK GASKETS, NUTS & BOLTS YOU WILL RE-USE THEM. AND REMOVE THE FACTORY EXHAUST (DO NOT DAMAGE THE FACTORY GASKET YOU WILL RE-USE THEM).** LEAVE ALL FACTORY RUBBER GROMMETS IN PLACE. FOR EASIER REMOVAL CUT OFF YOUR STOCK EXHAUST BEHIND THE MUFFLER.

USING FACTORY NUTS, BOLTS, AND GASKET INSTALL HEADPIPE #A TO EXISTING FLANGE. THE WELDED O2 SENSOR FLANGE WILL BE POSITIONED ON THE PASSENGER SIDE OF THE HEADPIPE. RE-USING FACTORY GASKET. RE-INSTALL THE O2 SENSOR. DO NOT USE GASKET SEALER.

SLIP MUFFLER #B ONTO HEADPIPE #A NO MORE THEN 2" AND NO LESS THEN 1". ATTACH TO HEADPIPE WITH CLAMP # F. THE MUFFLER INLET WILL HAVE THE INSIDE LOUVERS FACING FORWARD. THE OUTLET OF THE MUFFLER WILL BE POSITIONED AT 12 O'CLOCK. USE A JACK STAND TO SUPPORT THE MUFFLER. THE MUFFLER INLET IS LOOKING INTO THE LOUVERS.

SLIP THE OVER AXLE TAILPIPE #C INTO THE OUTLET OF THE MUFFLER NO MORE THEN 2" AND NO LESS THEN 1". INSERT WELDED HANGER INTO RUBBER GROMMET.

INSTALL REAR MUFFLER HANGER #E INTO THE RUBBER GROMMETS LOCATED ABOVE THE MUFFLER OUTLET. THE VERTICAL RODS WILL BE FACING TOWARDS THE REAR OF THE TRUCK. DO NOT TIGHTEN. THIS CLAMP WILL BE USED TO SECURE TAILPIPE TO MUFFLER

NEXT INSTALL YOUR STAINLESS STEEL TIP TO YOUR DESIRED LOOK. USE ANY ALUMINUM OR STAINLESS STEEL CLEANER TO POLISH YOUR TIP. MAKE SURE YOU HAVE A MINIMUM OF A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, TIRES, SHOCKS, FUEL LINES, ETC. THEN TIGHTEN ALL CLAMPS AND HANGERS

"MAKE SURE YOU HAVE A MINIMUM OF A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, TIRES, SHOCKS, FUEL LINES, ETC."