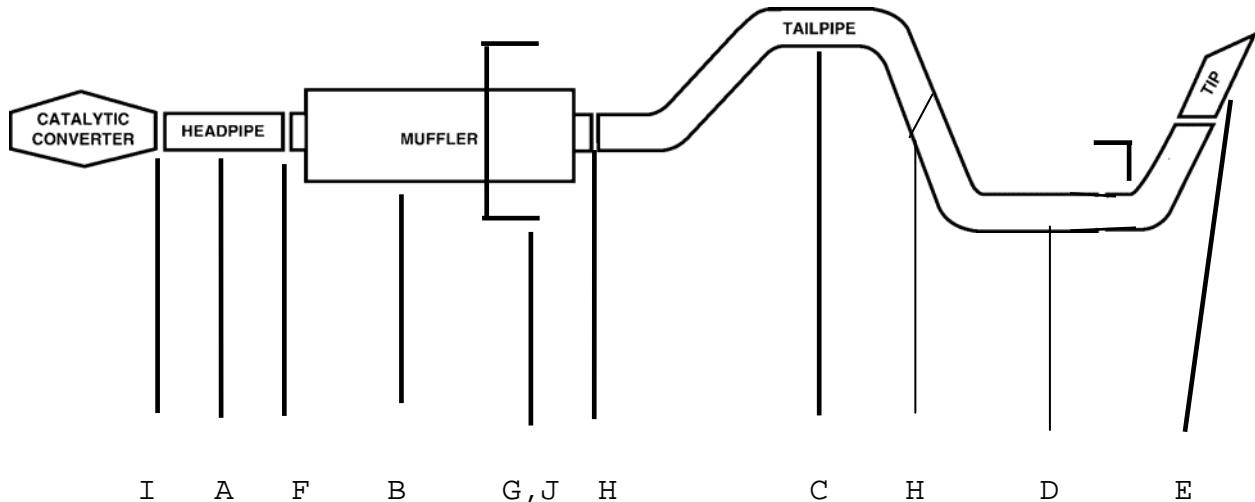


INSTRUCTION MANUAL

**CAT-BACK STAINLESS SINGLE EXHAUST
99-03 FORD POWER STROKE 7.3L, DIESEL
CREW CAB, SHORT & LONG BED 2/4WD
EXTENDED CAB, SHORT & LONG BED 2/4WD
PART # 619502**



ITEM	PART #	QUANTITY	DESCRIPTION
A	586-700355S	1	4" STAINLESS HEADPIPE
B	788040S	1	STAINLESS SUPERFLOW MUFFLER
C	587-700417S	1	4" STAINLESS OVERAXLE TAILPIPE
D	588-700476S	1	4" STAINLESS EXIT PIPE
E	500401	1	5" STAINLESS TIP
F	4169	1	FRONT MUFFLER HANGER
G	4168	1	BAND CLAMP
H	4171	2	4" CLAMP
I	4170	1	3 1/2 CLAMP
J	BO-1015	1	BOLT KIT FOR BAND CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need any further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044 Monday through Friday, 8:00 AM to 5:00 PM P.S.T. 1004

EXHAUST INSTALLATION #619502

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when under the truck, set parking brake, block tires and use safety glasses and gloves.

DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

1/2" , 9/16" , 15mm Socket & Wrench, WD-40, Jack Stand, Hacksaw



Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. To remove the stock exhaust remove it from the clamp located just in front of the muffler. You may need to heat it up for easier removal. Leave all rubber grommets in place. Use WD-40 to aid in removal of exhaust and hangers.



Install head pipe # A on to your existing stock front pipe and secure with clamp # I. Do not tighten.



Install band clamp # G into rubber grommets located just above the axle. Do not tighten. Attach with bolt kit #J.



Install muffler onto head pipe # A 1-1/2" to 2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use clamp #F to secure the muffler to the head pipe. Do not tighten. Insert hanger into rubber grommet. Muffler inlet is looking into the louvers.

Install the over axle tailpipe # C into the muffler 1-1/2" to 2". Secure to the muffler using clamp # H. Do not tighten. You may need to loosen spare tire & push over towards driverside & re tighten. Next install exit pipe # D onto overaxle pipe insert hanger into rubber grommet. Use clamp # H to secure pipes together rotate to proper angle for your vehicle. DO NOT TIGHTEN.



Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamp down securely. To clean stainless steel tip use any stainless steel cleaner and Scotch Brite pad.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, FUEL LINES, ETC..